



GX4000i Series Thermal Label Printer User Manual



User Manual: GX4000i Series
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GX4200i Series
FCC COMPLIANCE STATEMENT
FOR AMERICAN USERS

Federal Communication Commission Interference Statement

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FCC Caution: Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

TO WHICH THIS DECLARATION RELATES

IS IN CONFORMITY WITH THE FOLLOWING STANDARDS

FCC CFR Title 47 Part 15 Subpart B:2013 Class B, CISPR 22:2008 ANSI C63.4: 2009
ICES-003 Issue 5:2013 Class B EN55022:2010+AC:2011, Class B EN61000-3-2 : 2006+A2: 2009
EN61000-3-3:2013 AS/NZS CISPR 22: 2009+A1:2010 EN 55024: 2010
IEC61000-4-2 Ed. 2.0: 2008 IEC 61000-4-3 Ed. 3.2: 2010 IEC 61000-4-4 Ed.3.0:2012
IEC 61000-4-5 Ed.2.0:2005 IEC 61000-4-6 Ed.4.0:2013 IEC 61000-4-8 Ed.2.0:2009
IEC 61000-4-11 Ed.2.0:2004
IEC 62368-1:2014

SAFETY INSTRUCTIONS

Please read the following instructions carefully.

1. Keep the equipment away from humidity.
2. Before you connect the equipment to the power outlet, please check the voltage of the power source.
3. Make sure the printer is off before plugging the power connector into the power jack.
4. It is recommended that you connect the printer to a surge protector to prevent possible transient overvoltage damage.
5. Be careful not to get liquid on the equipment to avoid electrical shock.
6. For safety and warranty reasons, ONLY qualified service personnel should open the equipment.
7. This equipment is not suitable for use in locations where children are likely to be present.
8. Do not repair or adjust energized equipment under any circumstances.

Caution

* Danger of explosion if battery is incorrectly replaced. Replace only with the equivalent type recommended by the manufacturer.

* Dispose of used batteries according to the manufacturer's instructions.

* Only use with designated power supply adapter model.

* Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

* Specifications are subject to change without notice.

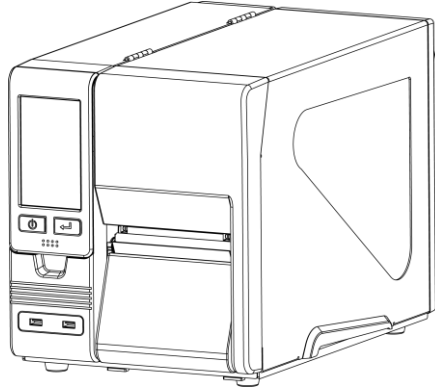
1 Thermal Label Printer

1.1 Box Content

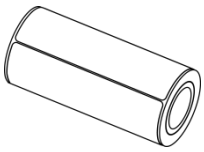
Please check that all of the following items are included with your printer.

※Package content and Logo style may vary per region.

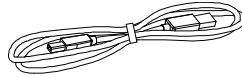
- Thermal Label Printer



- Label Stock



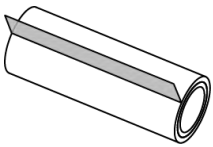
- USB Cable



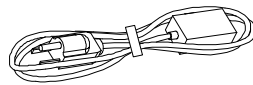
- Quick Guide



- Ribbon



- Power Cord-US

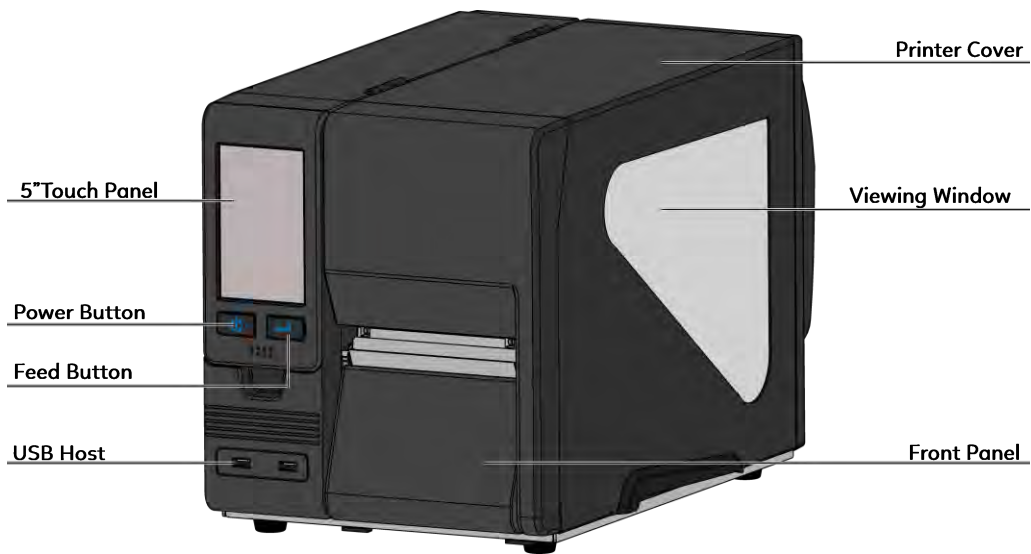


- Power Cord-EU

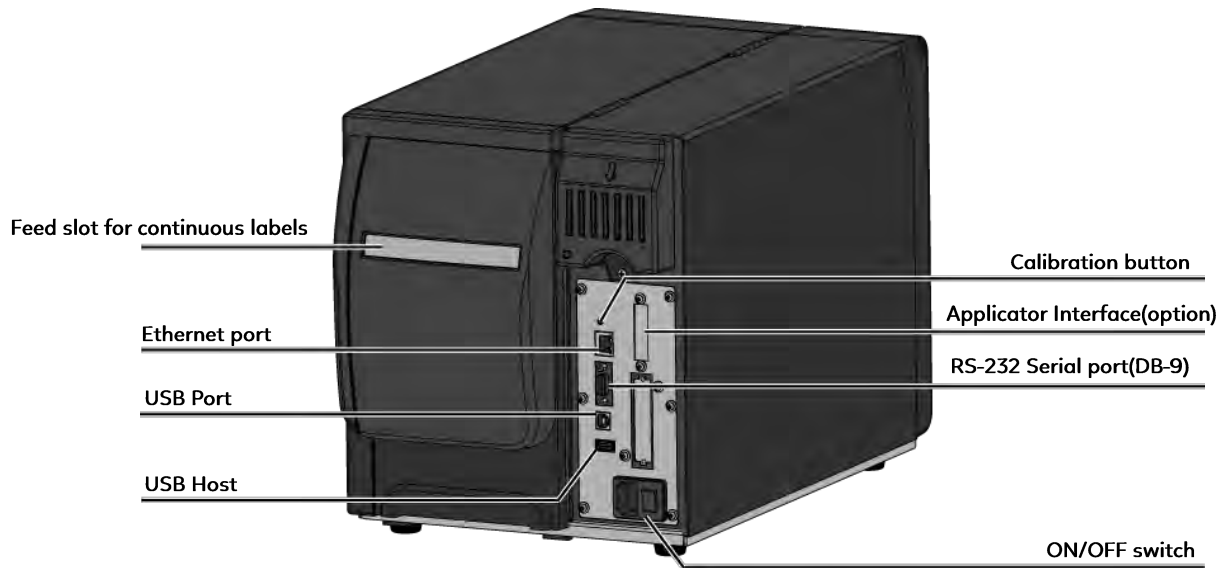


1.2 Getting to Know Your Printer

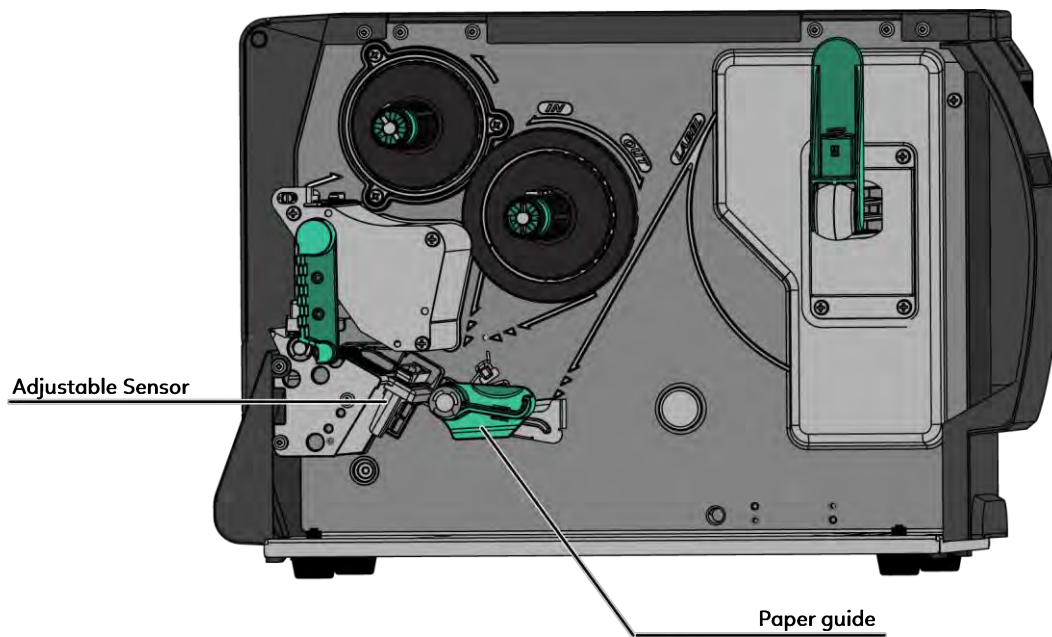
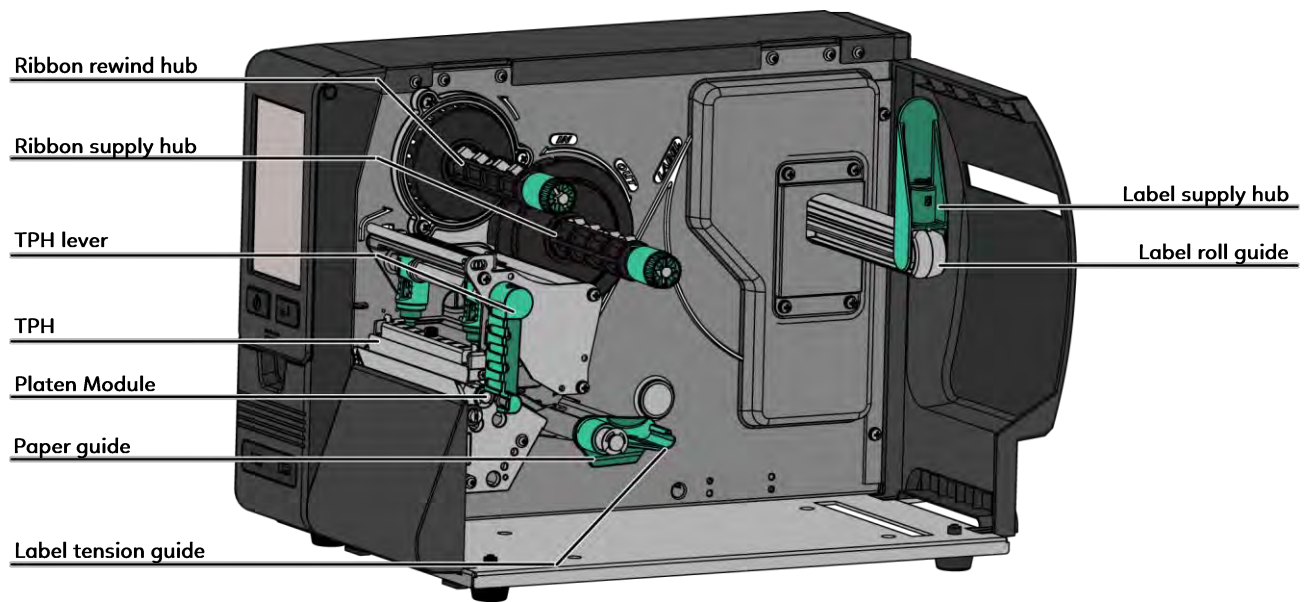
- Front View



- Rear View



•Internal view of printer



2 Printer Setup

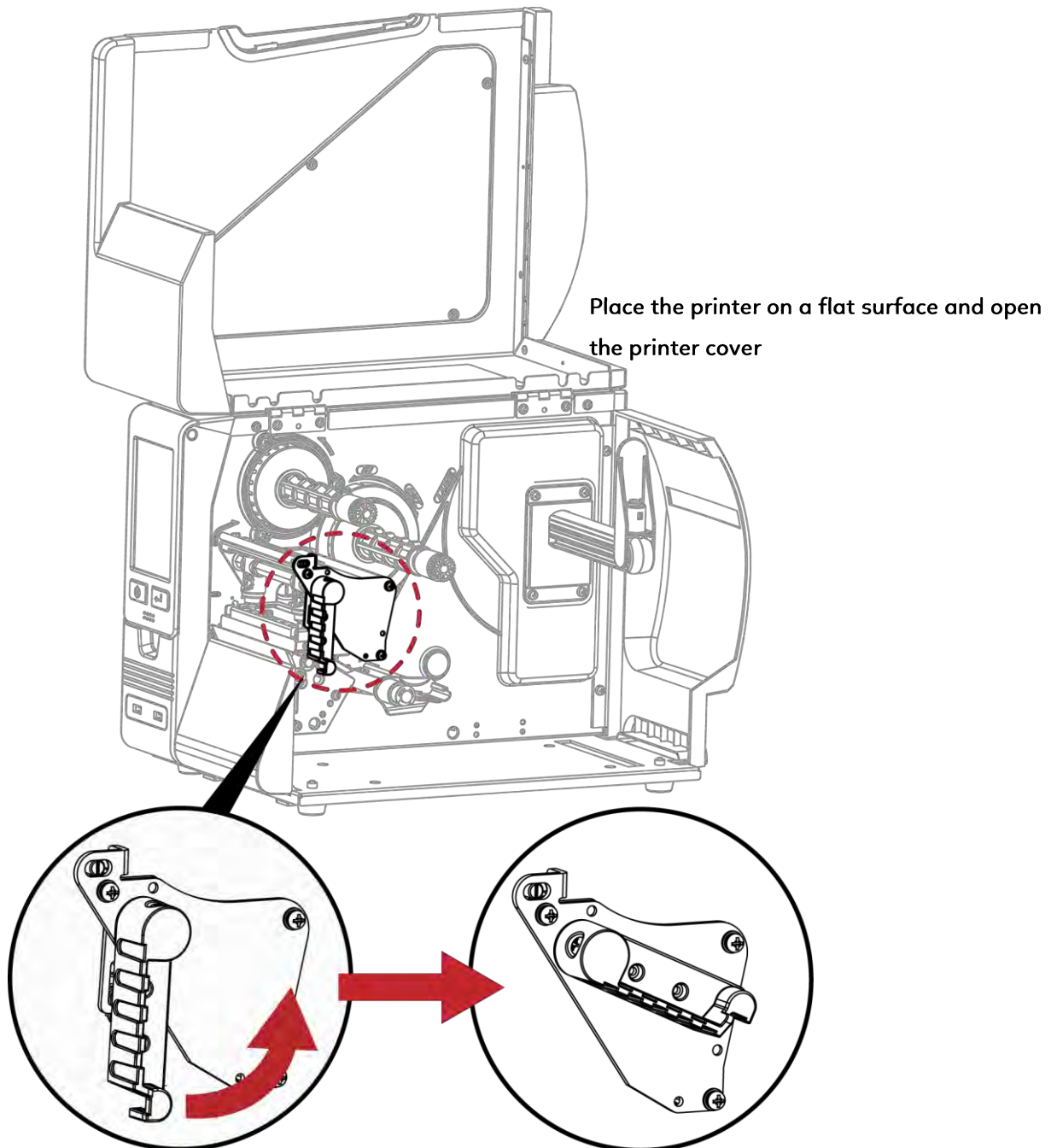
2.1 Loading the label roll

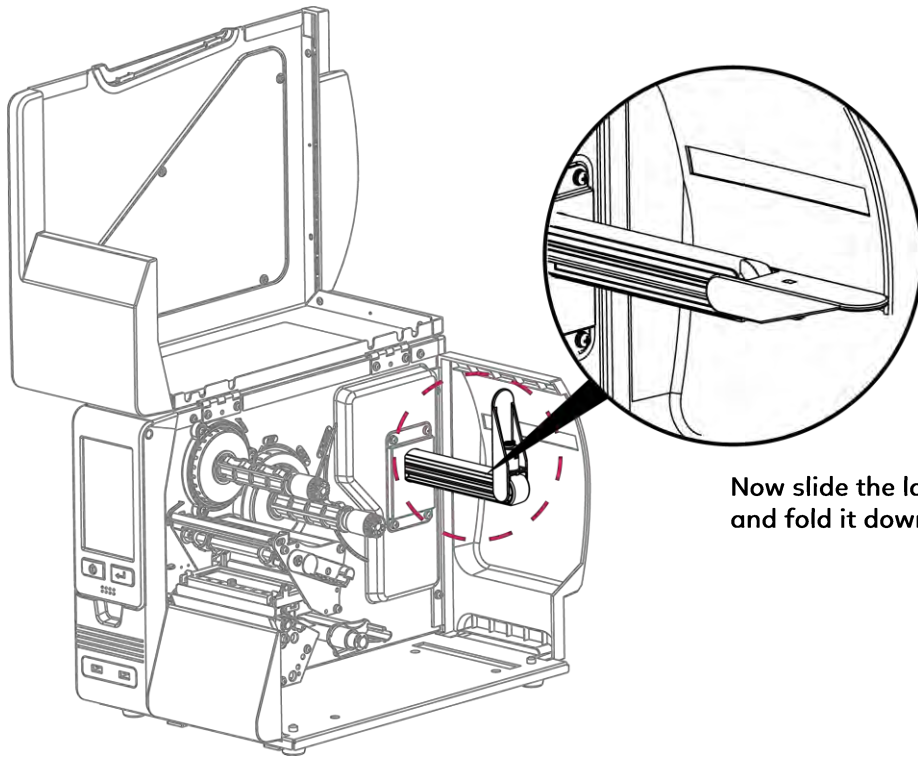
This printer supports the following printing methods:

Thermal transfer printing (TTP) : Requires a ribbon for transferring a printed image to a medium.

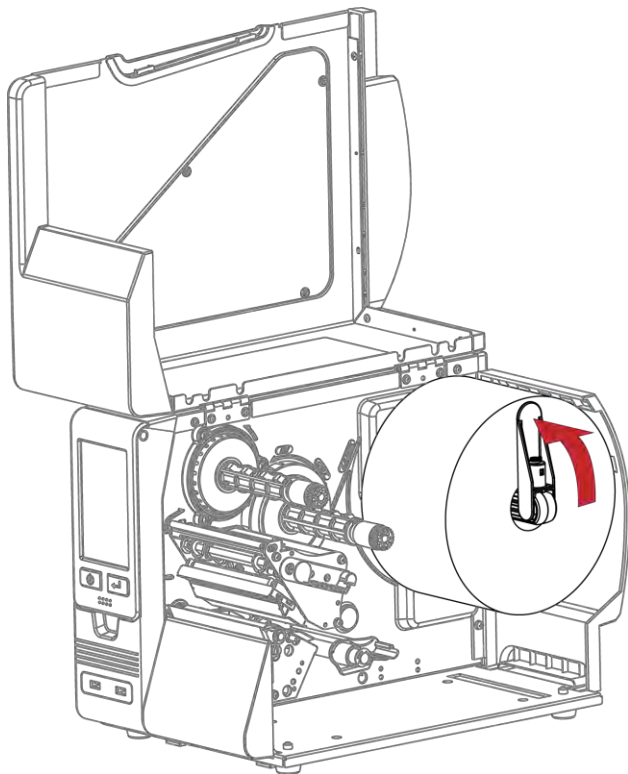
Direct thermal printing (DTP) : Does not require a ribbon, only thermal paper.

Please check which printing method you are using and alter the settings accordingly in the printer driver, printer menu, and/or software.





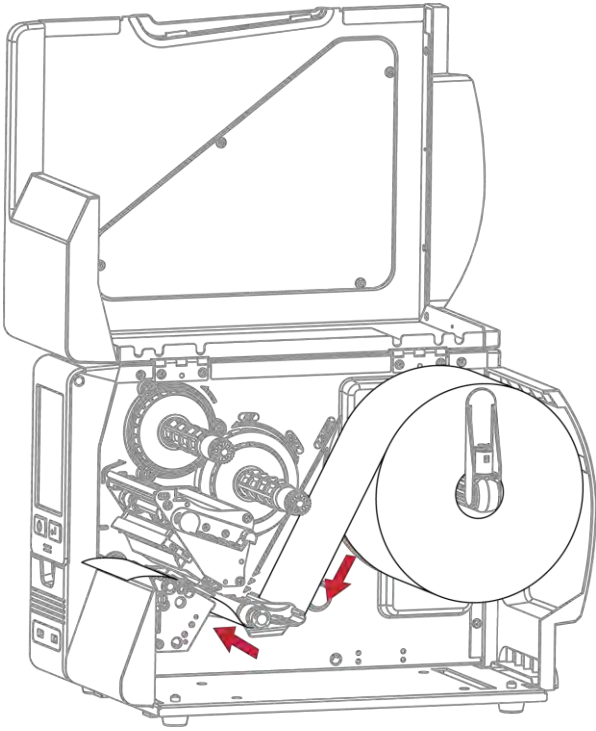
Now slide the label roll guide forward and fold it down



Place the label roll on the label supply hub , pushing it right up to the printer housing. (Do not apply too much pressure to avoid damaging the label stock.)

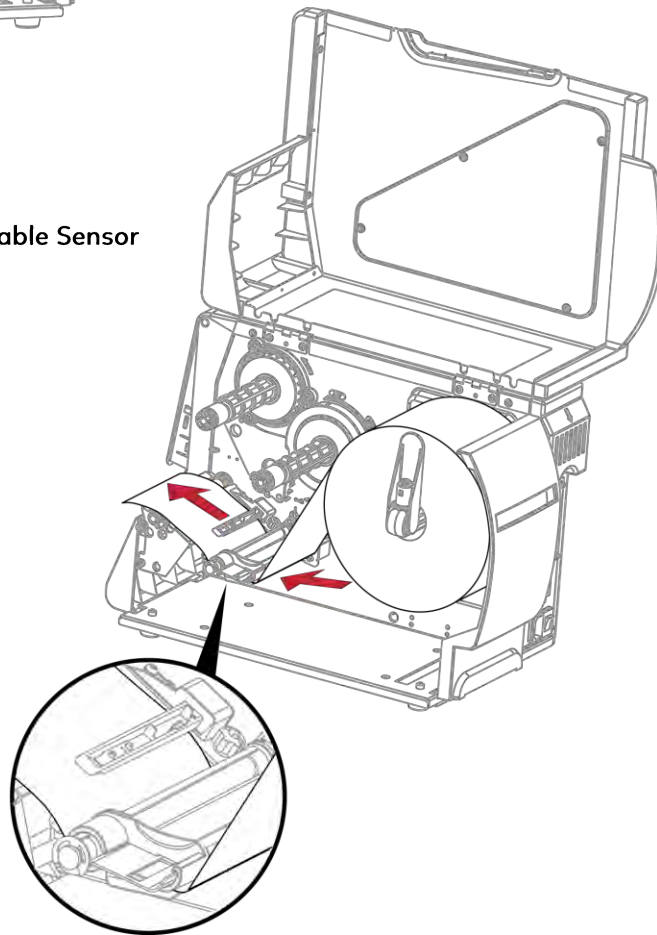


* When moving the label roll guide, hold it only by the end that is attached to the bracket, not by its top.



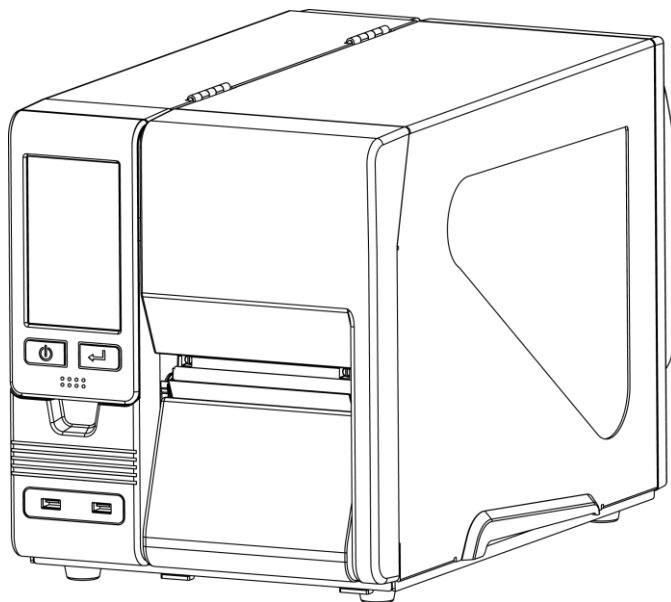
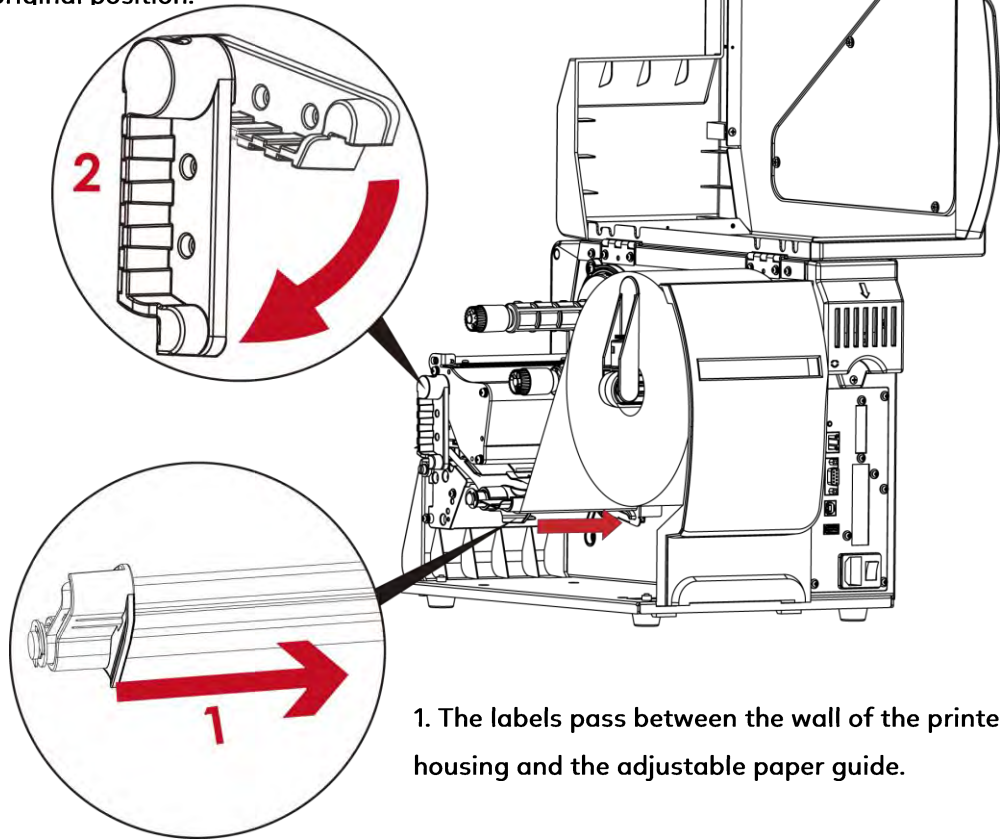
Load the label roll into the printer as shown in the illustration.

Pass the label stock through the Adjustable Sensor and up to the tear-off plate.



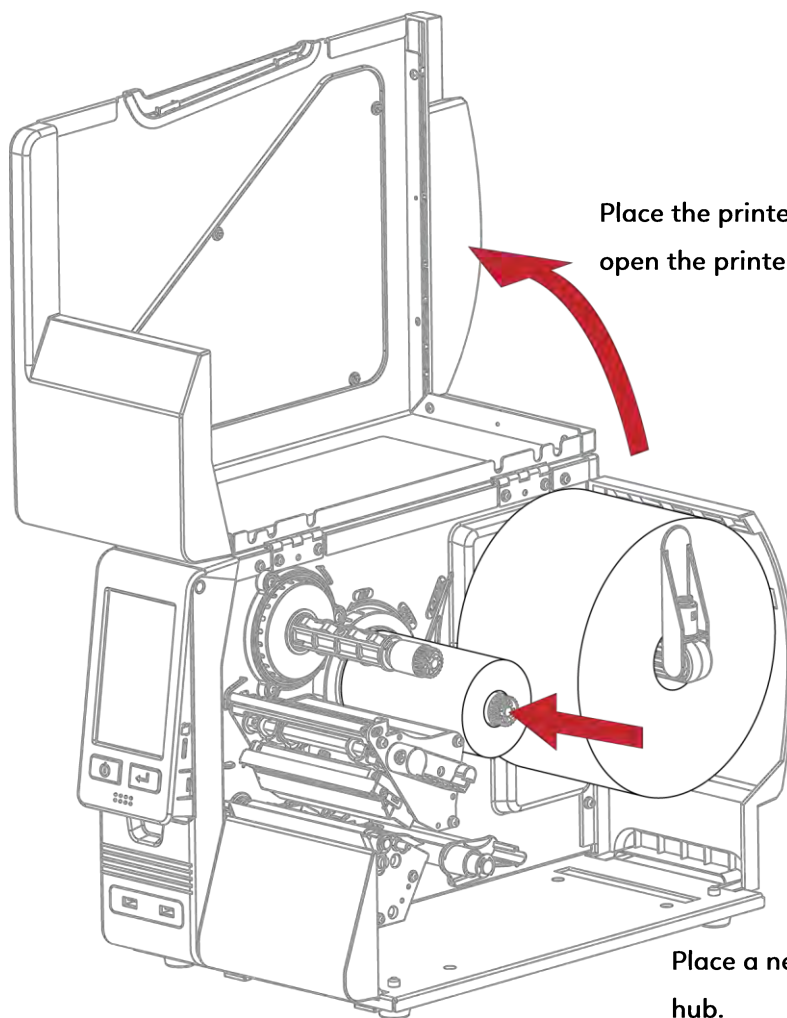
* Remember to set the movable sensor to gap, black mark, or tag hole by changing the position of the sensor with the adjustment wheel.

2. Return the print head release lever to its original position.

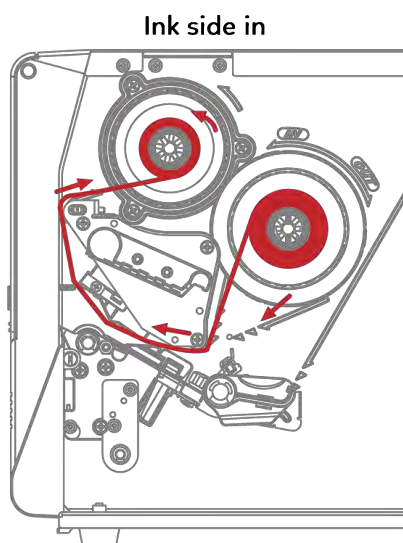
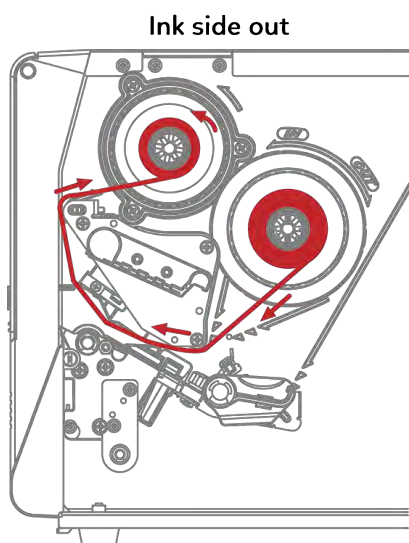


Then close the printer cover.

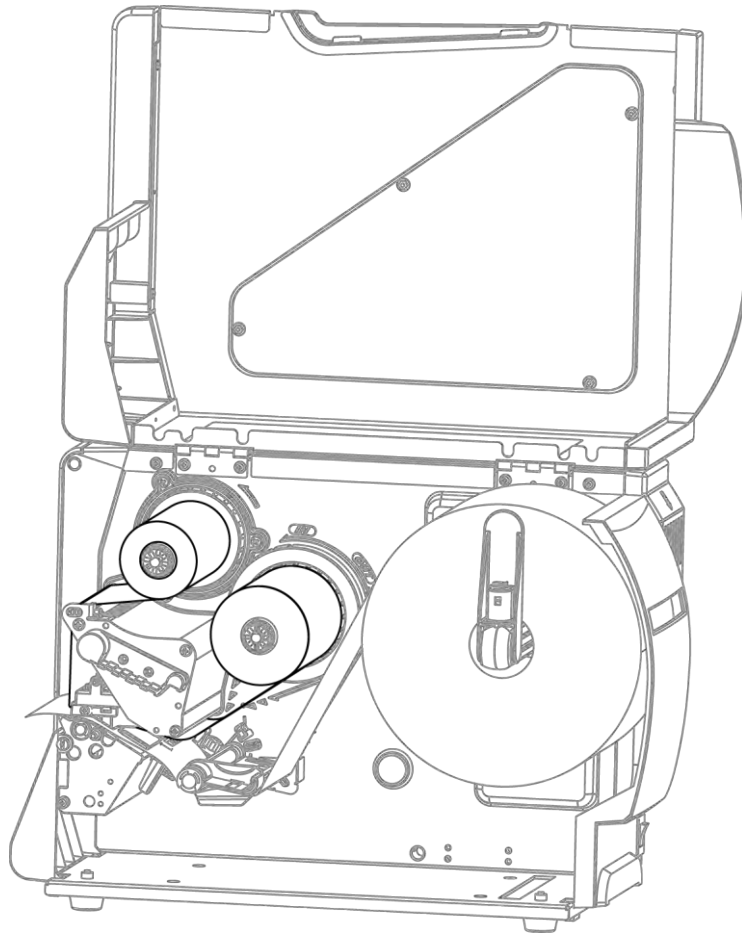
2.2 Loading & Removing the Ribbon



The two illustrations as below show you how to install the ribbon depending on the ribbon type (ink side in or out).



Pass the ribbon under the print head and back up on the other side.
Attach it to the empty ribbon core.



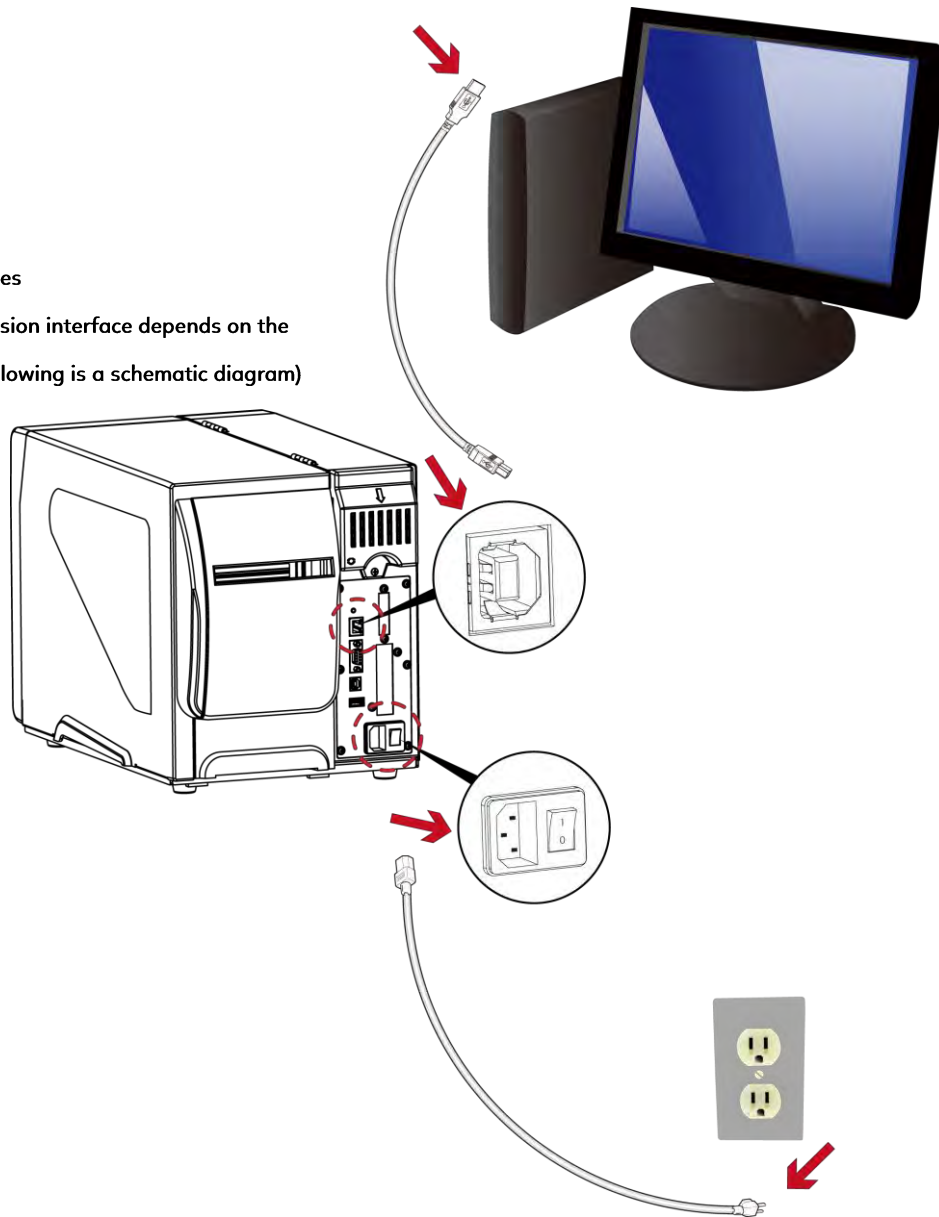
* Do not pass the ribbon under the sensor.

2.3 Connecting the printer to the host computer

1. Please make sure that the printer is switched off.
2. Connect the power cord to the AC adapter and connect the adapter to the printer.
3. Connect the USB cable to the printer and host computer.
4. Switch on the printer. The operator panel should now light up.

GX4000i Series

(The transmission interface depends on the model, the following is a schematic diagram)



2.4 Installing Printer Driver and GoLabel

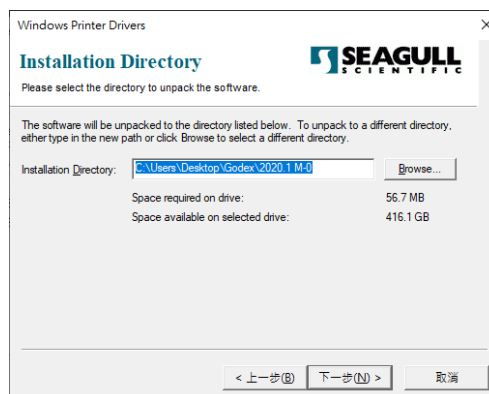
The driver and GoLabel can be downloaded from the official website or linked to the product download page via the QR Code on the Quick Guide

Driver

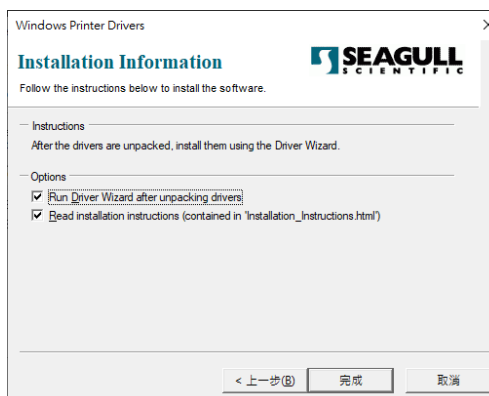
Step1. Follow the instructions on the screen. The Driver Wizard guides you through the installation procedure.



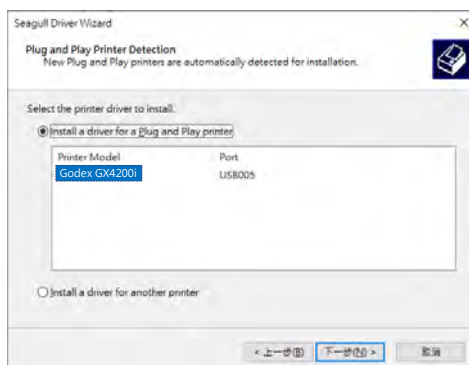
Step2. After selecting the path to decompress, click "Next"



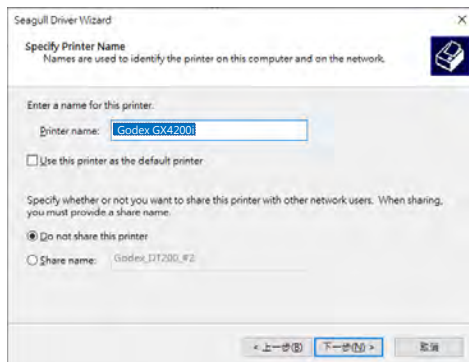
Step3. Click "Finish" and open the Driver Wizard



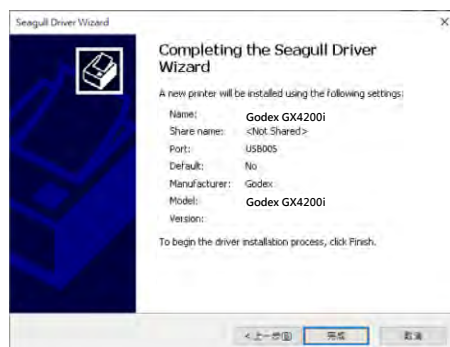
Step4. The driver installation wizard will automatically detect the model, please click "Next" to start the installation.



Step5. After entering the customized printer name, click "Next"



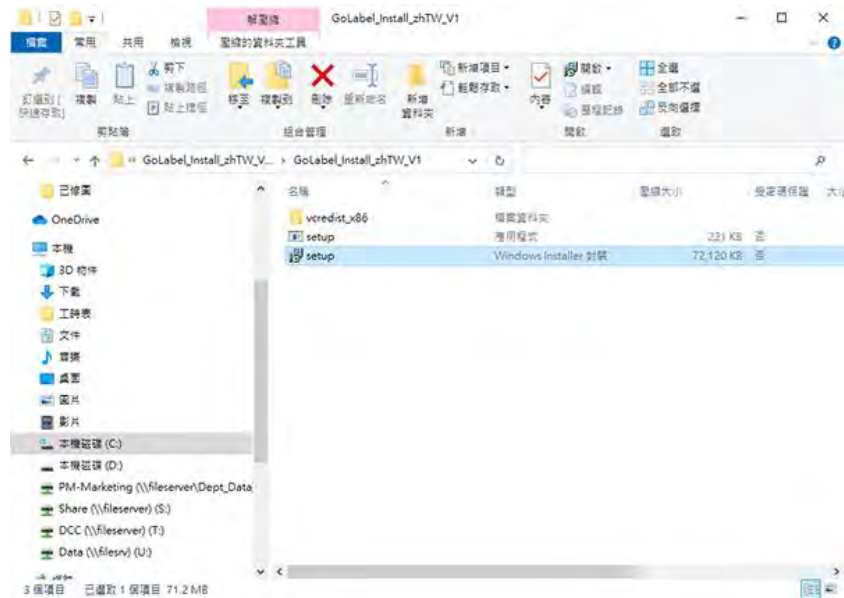
Step7. After confirming the settings, click "Finish" to install.



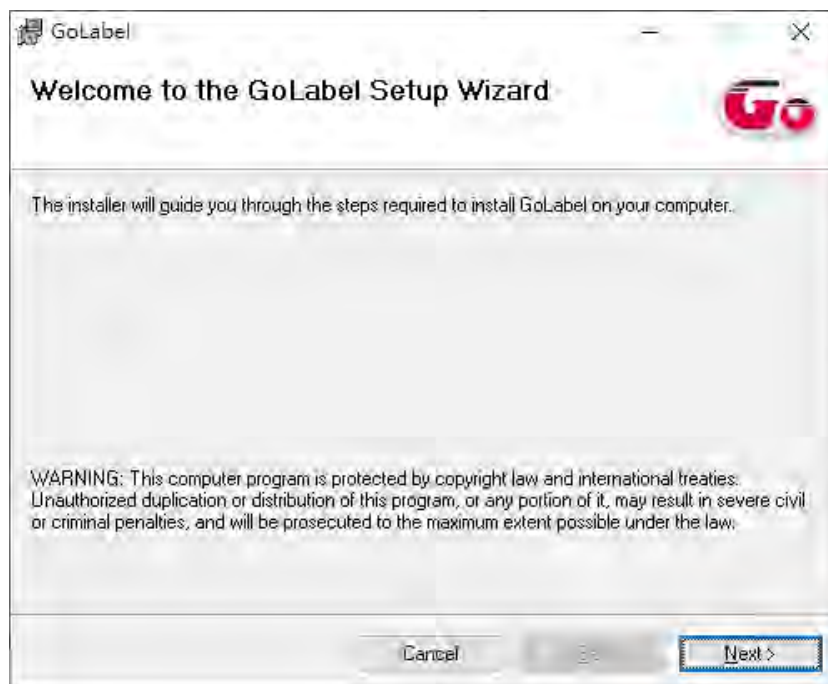
GoLabel—Label Design Software

Related documents and software can be downloaded from the official website.

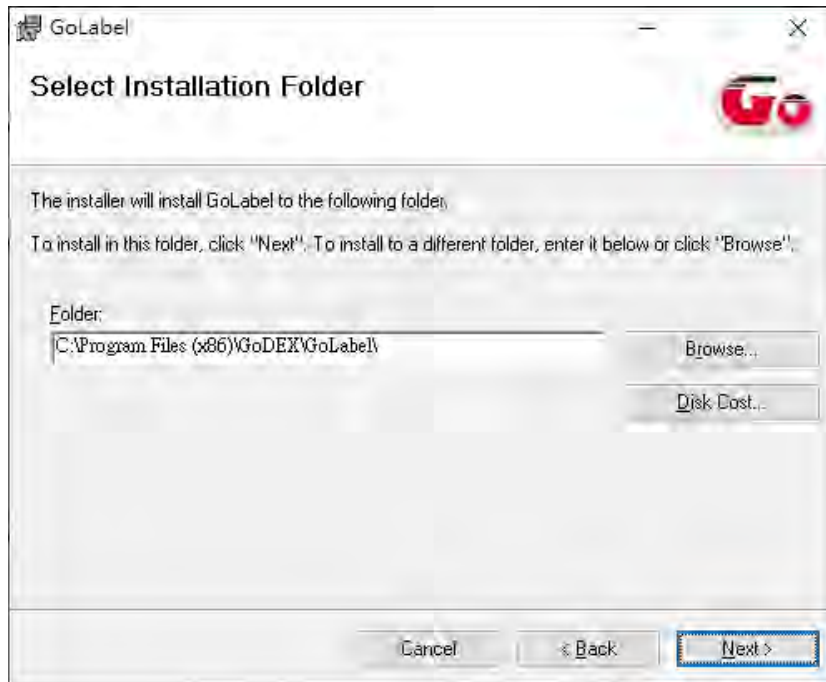
1. Click the installer in the folder to install.



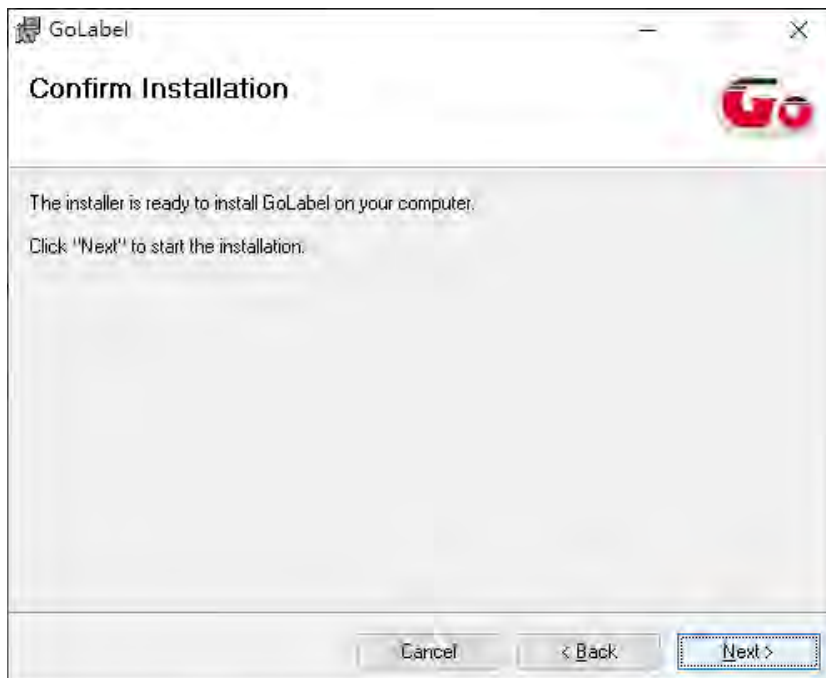
2. After entering the installation screen, click "Next".



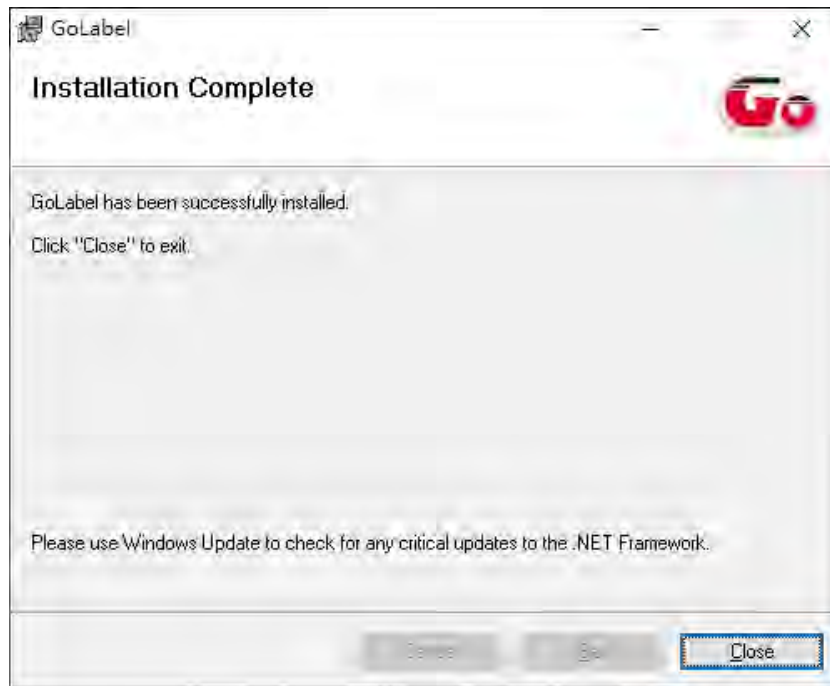
3. After selecting the folder to install, click “Next”



4. Click “Next” to start the installation.

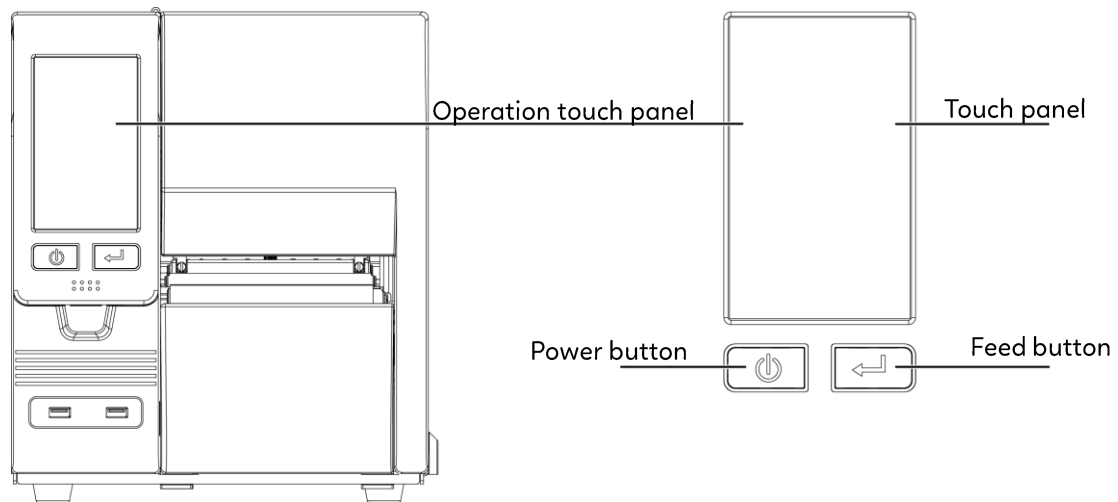


5.Finish installation.



3 Printer Setting and Control

3.1 Operation Panel



Power Button

Press the POWER button to turn on the printer, and the START UP SCREEN appears. The printer is on “ready to print” status, the LCD screen should display the message “READY” on the screen.

When printer is turned on, hold and press down the POWER button for 3 second will turn the printer off.

FEED Button

Turn on the printer and press the FEED button.

When you press the FEED button, the printer will advance media until the FEED button is released.

If you are using continuous labels, pressing the FEED button will advance a length of media until the button is released.

If you are using media with gaps, pressing the FEED button once will advance only one label.

If the label does not stop at the correct position, you need to run the auto-detection function for your media, please see Section 3.4 Label Calibration and Self-Test.

PAUSE PRINTING_FEED Button

Pressing the FEED button while the printer is in standby mode will set the printer to pause mode. In this mode, the printer can receive commands, but it will only process them when it is reset to standby mode. Pressing the FEED button again will reset the printer to standby mode.

Pressing the FEED button during printing will interrupt printing. When the FEED button is pressed again, the printer resumes printing. Example: While a 10-label print job is running, you press the FEED button to pause the printer. Two of the labels have been printed. To resume printing and print the remaining eight labels, you will need to press the FEED button again.

CANCEL PRINTING_FEED Button

Press and hold the FEED button for 3 seconds during printing cancels a print job. The current print job is cancelled.

Example: While a 10-label print job is running, you press the FEED button. Two of the labels have been printed.

The print job is cancelled and the remaining eight labels will not be printed.

3.2 LCD Interface Introduction

Ready Status

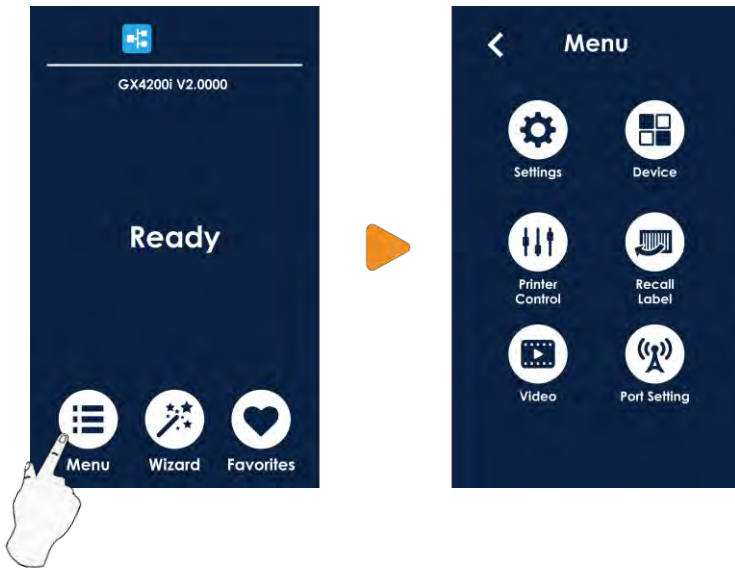
Press the POWER button to turn on the printer, and the START UP SCREEN appears.

If the printer is on “ready to print” status, the LCD screen should display the message “Ready” on the screen.

Use touch gestures to get around the Home screen and other screen for setting.

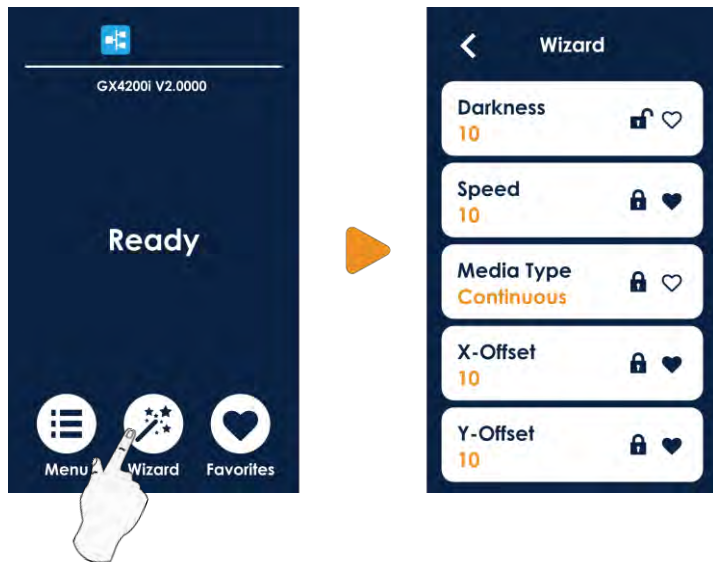


MENU



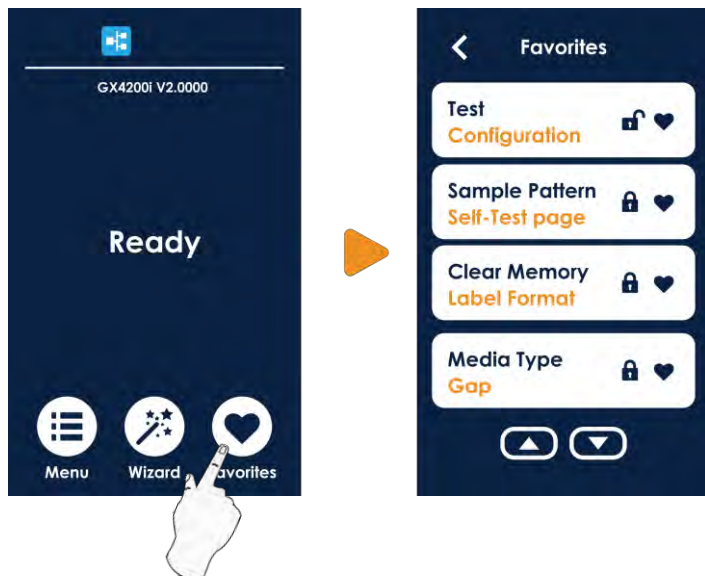
Tap "Menu"—
Screen could show more detail of "Main".

Wizard



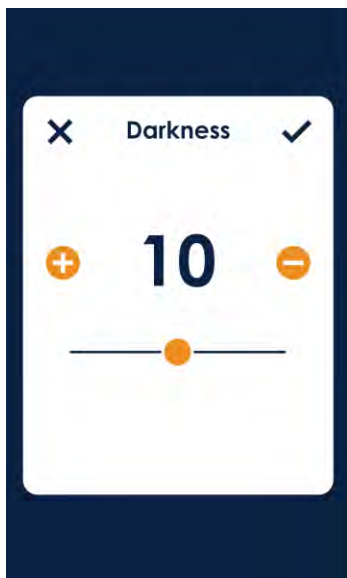
Tap "Wizard"—
Set up printer of "Darkness" "Speed" ...



Favorites

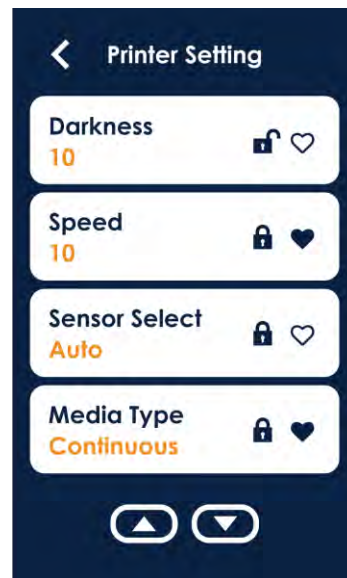


Click "Favorites"—
Enter the shortcut menu you set.

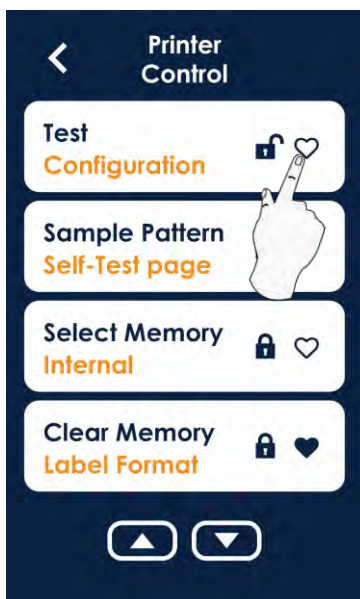
Setting Method



Finish setting tap 
back to main page if
do not save, tap 
back to the previous page,
system would not save any
changes.



Shortcut function (Favorites)



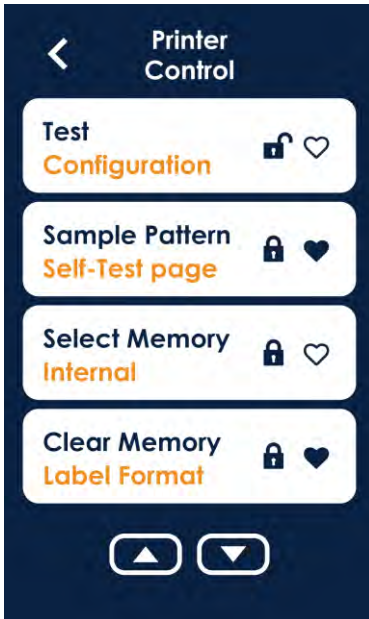
Cancel favorite setting



Set as favorite

After setting as a favorite, you can add a shortcut to the "favorite" page of the main screen.

Lock function





When the function is locked, it cannot receive external commands (GoLabel)

Recall Label and Preview




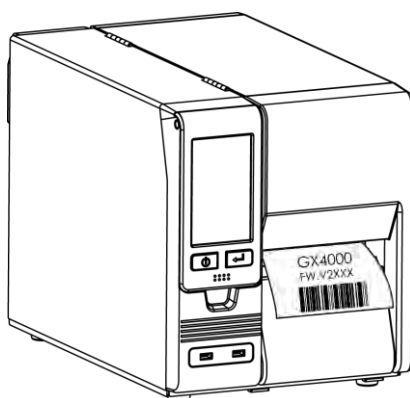
On the "Recall label" page, you can view all label files stored in the printer

Tap  to choose labels.

Tap  to choose labels.

Tap  can see printing label.

After confirming the label style and quantity, click  to print the selected label.



3.3 LCD Interface Function



Setting items for printer, ex. Printing speed, darkness. Also includes a Printing Wizard for your ease of printing.



Related peripheral device setting items, ex. cutter \ dispenser



It can operate the special functions of the label printer, such as automatic calibration, self-test, clear memory, etc.



Recall Label



Video function, you can enter to watch the videos stored by the user.



Port settings, such as BT, WiFi... etc.



Setting

Printer Setting	Darkness	0-19
	Speed	2-4
	Sensor Select	Auto Select
		See-Through
		Reflective
	Media Type	Continuous
		Label with Gaps
	Printing Mode	Label with Marks
		Direct Thermal
	Tear-Off Position	Thermal Transfer
		0-50
	Top of Form	Off
		Full
		TPH Open Only
	Code Page	Back Up Only
850、852、437、860、863、865、857、861、862、855、866、737、851、869、Windows 1252、Windows 1250、Windows 1251、Windows 1253、Windows 1254、Windows 1255、Windows 1257、		
Selec Memory		Internal
		External
Printer Language		Auto
	EZPL	
	GEPL	
	GZPL	
Label Setting	0°	
	90°	
	180°	
	270°	
	Horizontal Offset	-32~32
Vertical Offset	-100~100	
Start Offset	-100~100	
Buzzer	Off	
	On	
Devices Option Settings	Option	None
		Cutter
		Label Dispenser
	Applicator	
	Smart Backfeed	Off
	On	



Devices

	Password	0000
		English
		繁體中文
		简体中文
		Deutsch
		Français
		Español
		Italiano
		Polski
		Русский
		Türkçe
		にほんご
		한국어

LCD Settings LCD Language

	Video Volume	0-10
	Display	Off
		On
	Date	YYYY/M/D
	Time	h/m

Clock Settings

	Configuration
	Directory
	TPH Testing
	Dump Mode
Test	
Sample	Self-Test page
Pattern	Balance
	Label Format
	Graphic
	Bitmap Fonts
	True Type Fonts
	Asian Fonts
	All
Calibration	Y/N
Reset to	Y/N
Default	Y/N
Printer Info	Y/N

Printer Control



Clear Memory



Port Settings

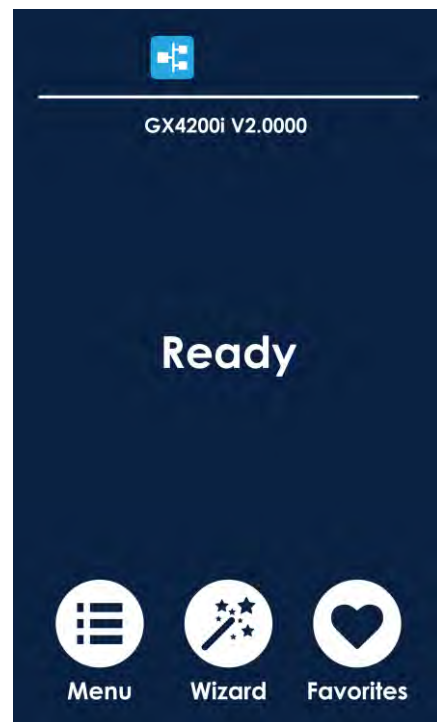
RS232 Settings

	Baud Rate	4800
		9600
		19200
		38400
		57600
		115200
	Parity	None
		Odd

Status of LCD Interface

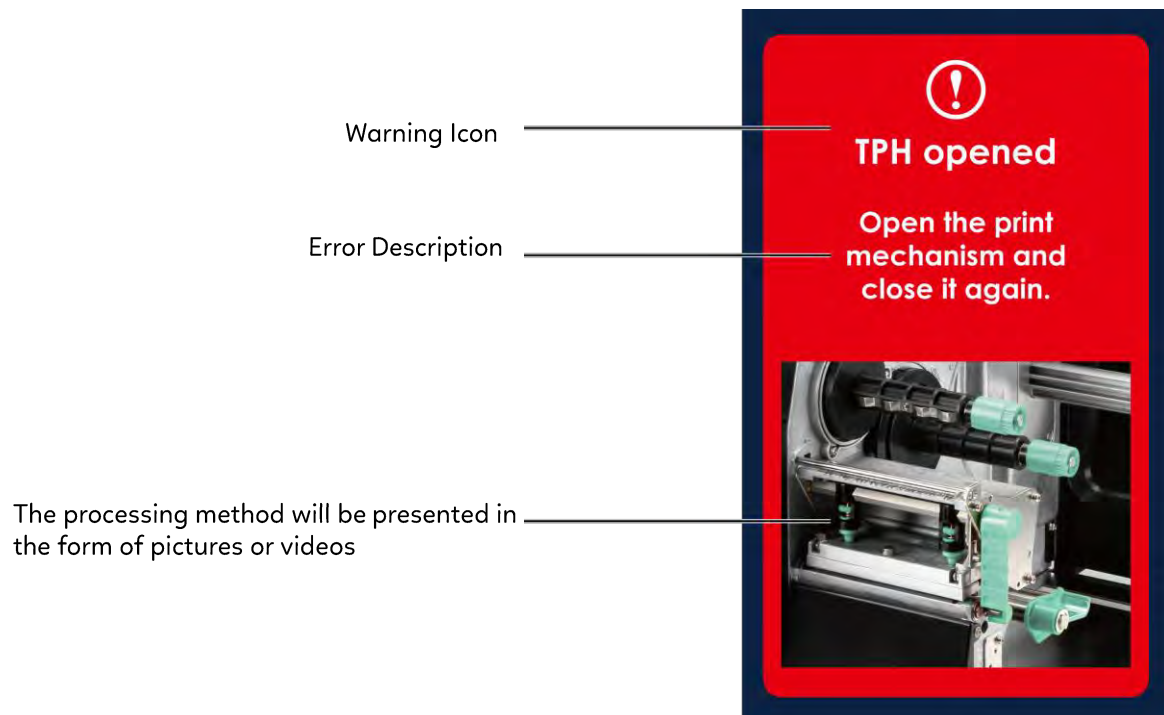
When printer is on standby status (ready to print), the LCD interface will display “Ready” on screen.

You can only print when you see the “Ready” status.



If there is any printers error, the LCD screen will display the error screen to show the type of error.

You can fix the error according the notice.





Connection status indicator: When the device is connected to the printer, the corresponding blue icon will light up, indicates the connection is successful.



BT



WiFi



Ethernet



USB Host 1 : behind the printer



USB Host 2 : On the left side of control panel



USB Host 3 : On the right side of control panel

3.4 Label Calibration and Self Test

Label Calibration

The printer can automatically detect and store label height.

That means the host computer does not need to transmit the label height to the printer.

Self Test

Self-test function lets you check whether the printer is functioning normally.

Here is how you run the label size calibration and self test.

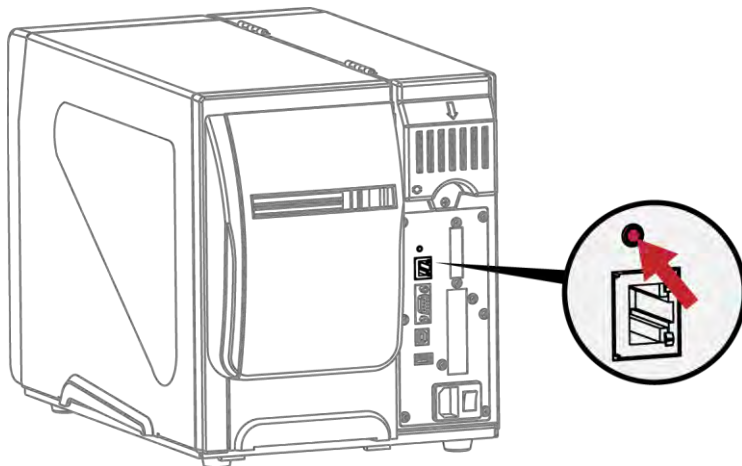
1. Check that the label stock is loaded correctly.
2. Turn off the printer.
3. Turn the printer on again,keeping the FEED button pressed. When the LED starts to flash red, release the FEED button.
The printer will now measure the label stock and store the label height.
4. Once the printer has successfully measured the label stock, it will print a self-test label.

The contents of a self-test printout are listed below :

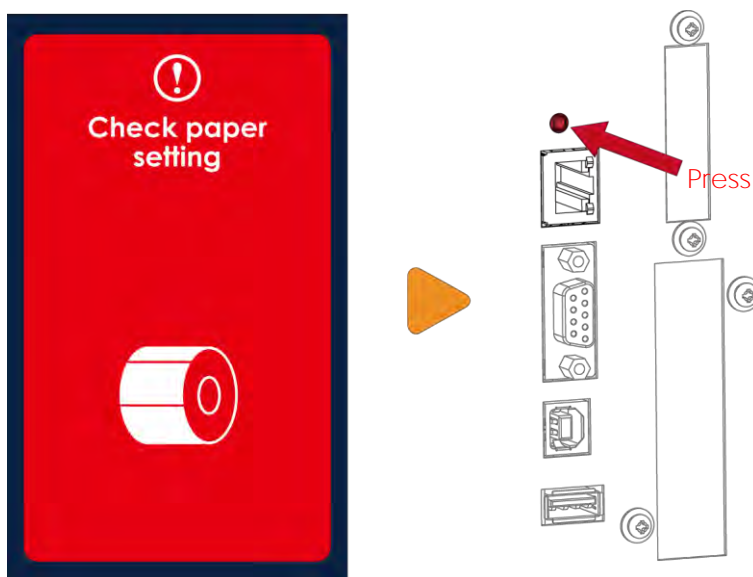
Model & Version	====	GX4200i:GX.XXX
USB ID setting	====	USB S/N:12345678
Serial port setting	====	Serial port:96,N,8,1
MAC address of Ethernet port	====	MAC Addr:xx-xx-xx-xx-xx-xx
IP protocol setting	====	DHCP Enable
IP address of Ethernet port	====	IP xxx.xxx.xxx.xxx
Gateway setting	====	Gateway xxx.xxx.xxx.xxx
Netmask setting	====	Sub-Mask xxx.xxx.xxx.xxx
		#####
Number of DRAM installed	====	1 DRAM installed
Image buffer size	====	Image buffer size:1500 KB
Numeber of forms	====	0000 FORM(S) IN MEMORY
Number of graphics	====	0000 GRAPHIC(S) IN MEMORY
Number of fonts	====	000 FONT(S) IN MEMORY
Number of Asian fonts	====	000 ASIAN FONT(S) IN MEMORY
Number of Databases	====	000 DATABASE(S) IN MEMORY
Number of Scalable fonts	====	000 TTF(S) IN MEMORY
Free memory size	====	4073 KB FREE MEMORY
Speed, Density, Ref. Point, Print direction	====	^S4 ^H8 ^R000 ~R200
Label width, Form length, Stop position	====	^W102 ^Q100,3 ^E18
Cutter, Label Dispenser, Mode	====	Option:^D0 ^O0 ^AD
Sensor Setting	====	Reflective AD:1.96 2.84 2.49[0.88_23]
Code Page	====	Code Page:850

Label Calibration Button

A hardware button to make a Label Calibration while printer encountering "Media Error" during the cases when first-time printer start up or change label or ribbon to another type, such as change using gap label to continuous or black mark labels.



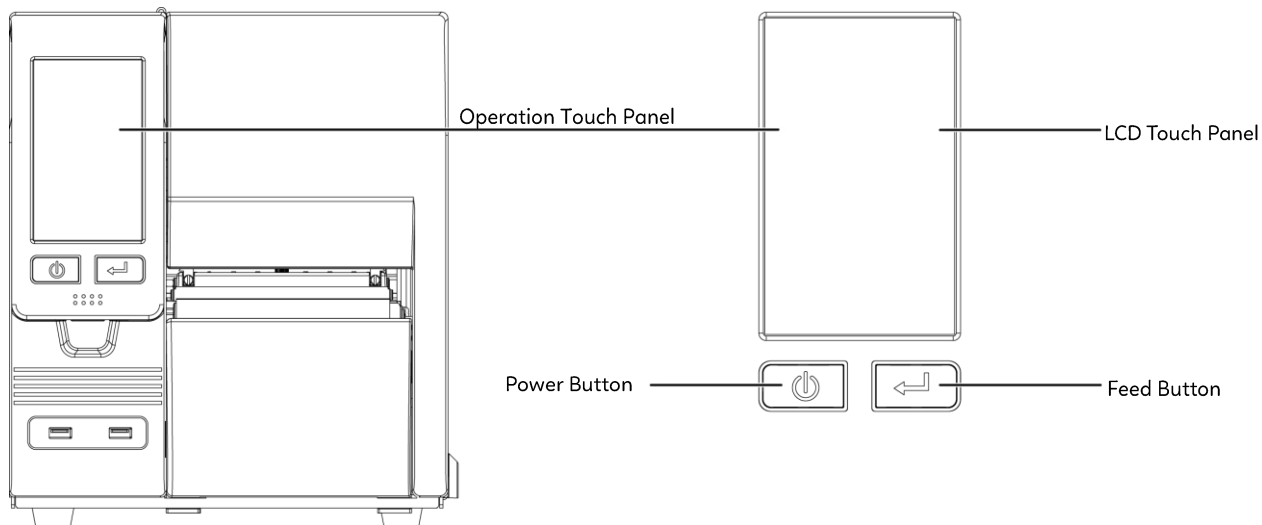
Press C-button for 2 seconds, it will make an auto-sensing to calibrate the label and ribbon's parameters.



* Press C-button is equivalent to the auto-sensing command "~S,SENSOR" that will cancel on-printing-job and make the Label Calibration immediately.

3.5 Error Alerts

In the event of a problem that prevents normal functioning of the printer, you will see an error message on LCD screen and hear some beep signals. Please refer to below table for the error alerts.



Operation Panel Status	Type	Beeps	Description	Solution
	Print Head Error	2 x 4 beeps	The printing mechanism is not correctly closed.	Open the print mechanism and close it again.
	Print Head Error	None	High temperature at the print head.	Once the print head has cooled down, the printer switches to standby mode.
	Media Error	2 x 3 beeps	No ribbon is installed and the printer displays an error.	Make sure that the printer is set to direct thermal printing mode.
			The ribbon is finished or the label supply hub is not moving.	Replace the ribbon roll.

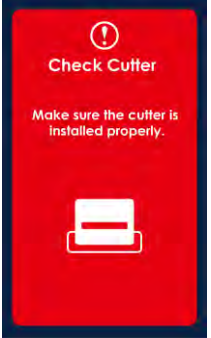
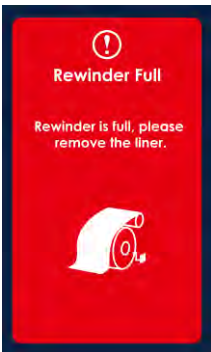


Media Error	2 x 2 beeps	No paper is detected.	Make sure that the label sensor is positioned correctly. If the sensor still does not detect the paper, run the autodetection function again.
		Paper is finished.	Replace the label roll.
		Printer feed problem.	Possible reasons: the print medium has become trapped around the rubber roll; the sensor cannot detect a gap or black mark between the labels; there is no paper. Please reset the sensor.



File	2 x 2 beeps	The memory is full. The printer prints the Message "File System full".	Delete unnecessary data or install additional memory.
		Unable to find file. The printer prints the message "File Name not found"	Use the "~X4" command to print all files. Then check whether the files exist and whether the names are correct.
		A file of the same name already exists. The printer prints the message "Duplicate Name".	Change the name of the file and try storing it again.





Rewinder Error	None	The rewinder cannot gather anymore liner paper and display the error message on LCD.	Remove all the liner paper and reinstall the liner.
Cutter Error	2 x 2 beeps	No cutter installed.	Make sure the cutter is installed correctly.
		Gives wrong cutter command to the printer.	Send the correct cutter command according to the cutter installation.

3.6 USB Host

Definition : USB Host port supports either device : USB memory sticks, keyboards or scanners.

Purpose

USB memory stick : It extends the user memory space up to 32GB for Graphic, Font, Label Format, DBF and Command files downloading. The printer's Firmware also can be updating if copy new version of Firmware into USB memory stick.

Connecting an USB keyboard to printer for "Keyboard Mode" mode operation.

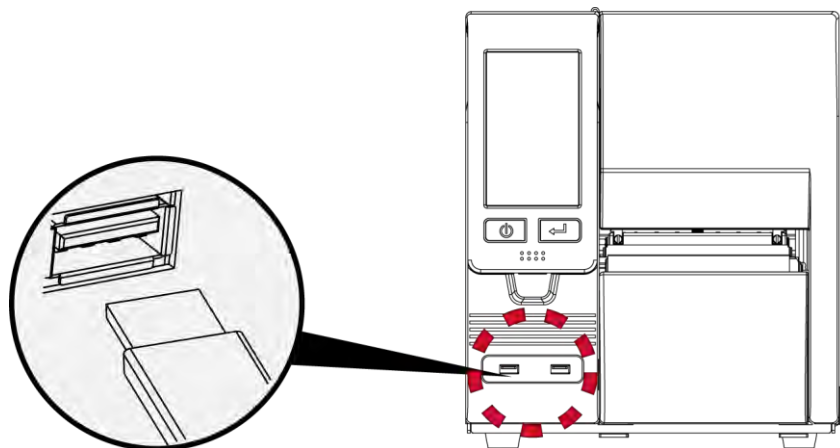
Plug-in an USB scanner to operate the printer in "Keyboard Mode".

Usage of Extended Memory

USB memory stick : It supports hot-plugging function; printer will create a Folder "\LABELDIR" and switch "User Flash" to "Extended Memory" automatically while user plugs an USB memory stick into a GoDEX printer.

Connect the USB Stick plugged -in printer to PC via USB Device or Ethernet port and run "GoLabel" software to download Graphic, Font, Label Format, DBF and Command files to the printer.

Details of download procedures, please refer to "GoLabel On-line Help"



Usage of Firmware Update

The firmware version of printer needs to be V4.001 or higher.

Remove USB memory stick from printer and plug-in it to a PC's USB port; delete Firmware "*.bin" file from "\LABELDIR\FW" of USB memory stick if it existing; or create a Folder "\LABELDIR\FW" to USB memory stick if it doesn't existing.

Copy a new version of Firmware "xxx.bin" to the Folder "\LABELDIR\FW"; and then remove USB and plug-in back to the printer that going to update Firmware.

The printer will update the Firmware automatically when plug-it-into the printer and printer find-out the Firmware in "\LABELDIR\FW" is newer version.

Only one firmware file is allowed to be saved in the "\LABELDIR\FW" directory. If there are multiple files exist, the file disorder issue will be occurred.

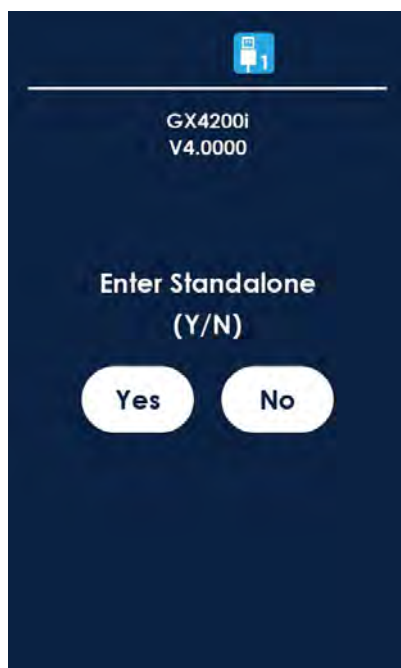
Don't remove the USB memory stick while it's under updating with "Flash Writing..." message that displays on LCD panel.

USB Keyboard

When plug-in an USB keyboard to the printer, LCD touch panel will display “Enter Standalone”, press the “Y” key on keyboard to entering to the dialog for “Keyboard Mode” operation.

Here have six sub-dialogs “Recall Label” “Country Code” “Code Page” “Clock Setting” “Database Setting” “Label Edit” is able operating by keyboard as follow definition:

1. Press “ESC” key to exist from “Keyboard Mode” or back to previous dialog
2. Press “F1”, it will let the printer from “Home screen” mode entering into “Keyboard Mode”
3. Press “Enter”, “Arrow” and “Alphabetic” keys as the usual in PC that will perform the key-in function of “Keyboard Mode”.



* The USB Host port on GoDEX printer is without “HUB” function.

* The USB Memory Stick supports with “FAT32” Disk Format and up to 32GB only. The certified venders are Transcend, Apacer, Patriot, Consair and Kingston.

* On a PC, user may copy entire folder “\LABELDIR” from USB memory stick to PC or vice-versa. Copy a sub-folder or individual file in “\LABELDIR” to PC or vice-versa is not supported.

* The USB port is only for 500mA and is not recommended for charging electronic products.

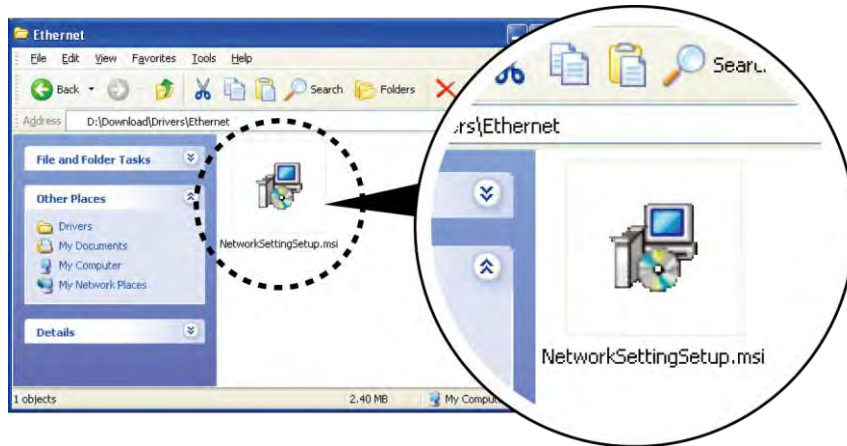
4 NetSetting for Ethernet

4.1 Installing the NetSetting software

The NetSetting software is used to manage the network configurations when connecting the printer via Ethernet port. It is available on product CD or can be downloaded from official website. To install the NetSetting, please follow below steps.

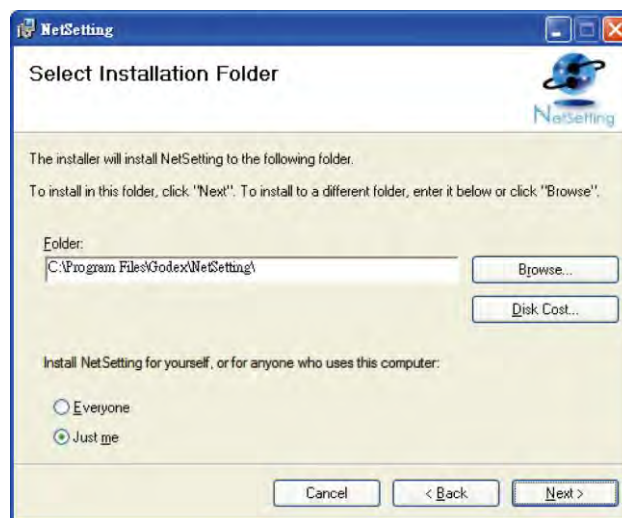
(NetSetting can be downloaded from the official website.)

1. Select the icon for the NetSetting installation file and click it to start the installation.



2. Follow the instructions on the screen. The Setup Wizard guides you through the installation procedure.

3. Specify the "Installation Folder".



4. Click "Next" to start the installation.

5. Once the installation is completed; you will see the NetSetting icon on your desktop.

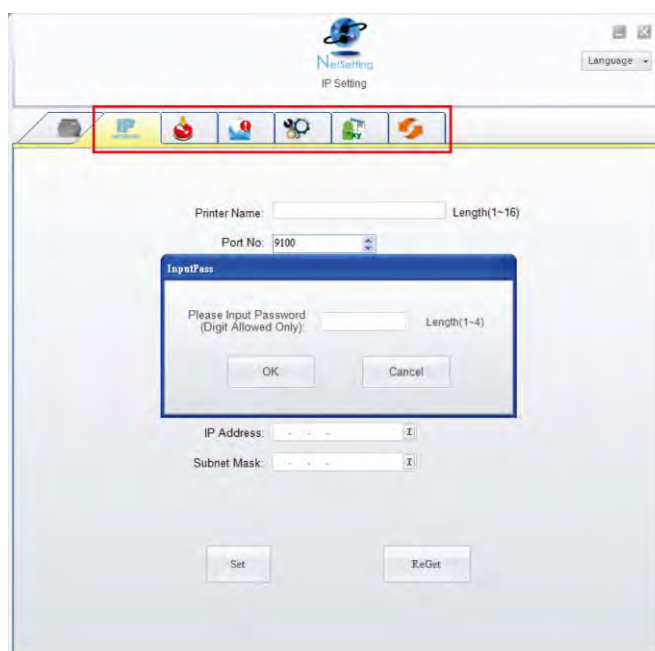


4.2 The Interface of NetSetting

Click the NetSetting icon to start the program; you will see the start page as below. The start page will display the basic information of connected printer and your PC.



Click the magnifier icon to search the Godex printers which are connected via Ethernet port in you network environment. Once a connected Godex printer is detected, it will be listed on the start page.



There are six tabs on the top of interface which can configure different types of network settings. But for the data security reason, you need correct password to enter the configuration pages.



* The default password is "1111", you can change the password later from the "IP Setting" tab.

IP Setting

The IP Setting tab can change the printer name, Port number, Gateway setting and the password for configuring the printer. You can also set the printer's IP address either by DHCP or by Static IP.

The screenshot shows the 'NetSetting IP Setting' window. The title bar includes the Godex logo and the NetSetting logo. The window contains a toolbar with icons for printer, IP, help, settings, and refresh. The main area has the following fields and controls:

- Printer Name: Godex (Length(1~16))
- Port No: 9100
- Default Gateway: 192 . 168 . 0 . 254
- Password: 1111 (Length(1~4))
- Get IP From DHCP Server (radio button)
- Static IP (radio button, selected)
- IP Address: 192 . 168 . 102 . 55
- Subnet Mask: 255 . 255 . 255 . 0
- Set button
- Refresh button

You can press “Set” button to apply the settings and “Refresh” button to refresh the setting values.



* To fully benefit from the NetSetting software, you should be familiar with basic networking principles. Please contact your network administrator for related network setting information.

* When enabling DHCP, if you find the IP Address as: IP = 169.254.229.88, Netmask = 255.255.0.0, Gateway = invariable (last value), the IP Address is invalid.

Alert Path Setting

NetSetting will send the alert messages to designate mail account when error happened on printer. The alert messages are sent by SMTP (Simple Mail Transfer Protocol) or SNMP (Simple Network Management Protocol).

You can set or change the configurations of SMTP and SNMP on this “Alert Path Setting” tab.



The screenshot shows the "Alert Mail Setting" window in the GoDEX NetSetting application. The window title is "Alert Mail Setting" and it features the GoDEX logo and NetSetting branding. The interface includes a navigation bar with icons for printer, IP, and other settings. The main content area is divided into two sections: "Enable SMTP Alert Message Notification" and "Enable SNMP Alert Message Notification".

Enable SMTP Alert Message Notification

Login Account: default Length(1~64)
Login Password: ***** Length(1~16)
Server IP Address: 192 . 168 . 0 . 1 I xxx.xxx.xxx.xxx
Mail Subject: Barcode printer message Length(1~60)
Mail From Address: default@default.com Length(1~32)
Mail To Address: default@default.com Length(1~32)
Duration Cycle: 1 0 ~ 168 Hours
Event Counter: 5 1 ~ 100

Enable SNMP Alert Message Notification

SNMP Community: public Length(1~16)
SNMP Trap Community: public Length(1~16)
Trap IP Address: 192 . 168 . 0 . 1 I xxx.xxx.xxx.xxx

Buttons: Set, Refresh

You can press “Set” button to apply the settings and “Refresh” button to refresh the setting values.

Alert Message Setting

For the alert message notification function, you can decide which error cases need to be sent out to the operator. Moreover, the alert messages can be set to be sent by SMTP, SNMP or both.

SMTP	SNMP	Description
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Paper or Ribbon Empty
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Paper Jam
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Ribbon Out
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Printhead Up (Open)
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Rewinder Full
<input type="checkbox"/>	<input checked="" type="checkbox"/>	File System Full
<input type="checkbox"/>	<input checked="" type="checkbox"/>	File Not Found
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Duplicated Name
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Syntax Unknown
<input type="checkbox"/>	<input checked="" type="checkbox"/>	Cutter Jammed or Not Installed
<input type="checkbox"/>	<input checked="" type="checkbox"/>	TPH Over Heat

Set Refresh

You can press “Set” button to apply the settings and “Refresh” button to refresh the setting values.

Printer Configuration

Set or change the configurations of connected printer. Most of key settings for the printer operation can be done by this setting page.

GoDEX NetSetting
Printer Configuration

Printer Setup

Printer Model	Tear-off Position	Speed	Darkness
GX4200i	12	2	12
Dispenser/Applicator	Labels per Cut	Printing Mode	
0 (None)	0	Thermal Transfer	

Serial Port Setting

Baud Rate	Parity	Data Bits	Stop Bits
4800	None	8	1

Miscellaneous

LCD Language	Sensing Mode
Traditional Chinese	0 - Reflective
Keyboard Country Code	Pre-Printing
US	OFF
Code Page	Top Of Form
Code Page 850	ON
Buzzer	
ON	

Set Refresh

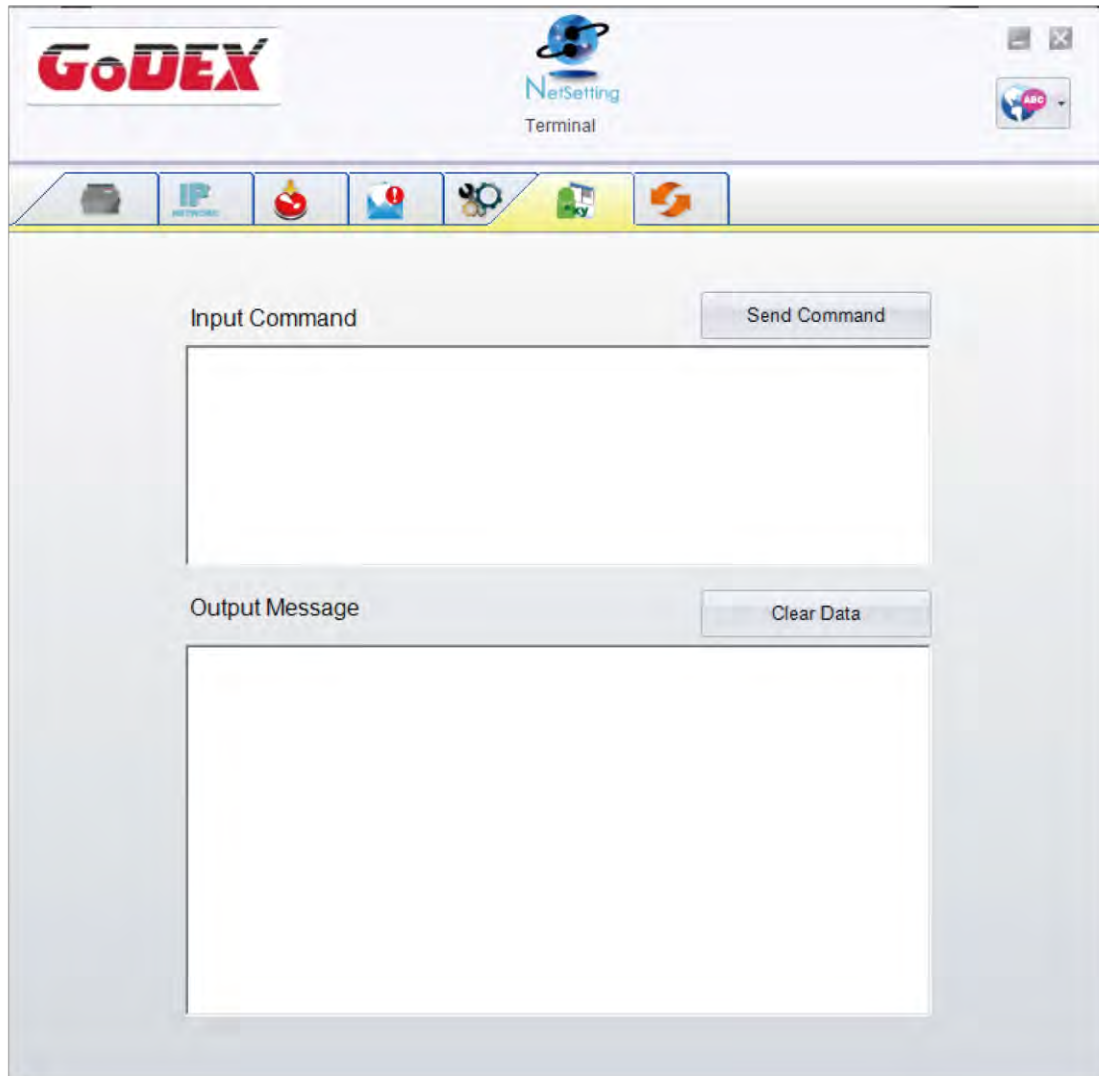
You can press “Set” button to apply the settings and “Refresh” button to refresh the setting values.

User Command

The "User Command" tab provides a communication interface for operator to control the printer.

Input printer commands in "Input Command" window and press "Send Command" button, the commands will be sent to the printer.

For some commands that will return a response message, the message will be displayed in "Output Message" window.



You can press "Send Command" button to send printer commands via Ethernet port and control the printer remotely.

Firmware Download

On “Firmware Upgrade” tab, the current version of printer firmware will be showed on the screen. If you need to update the printer firmware, just specify the file location of firmware file and press “Start Download Firmware” button. The printer firmware then can be updated remotely.



In addition to the firmware update, you can press “Recover To Factory Settings” button to restore the printer configurations back to factory default.

5 Accessories

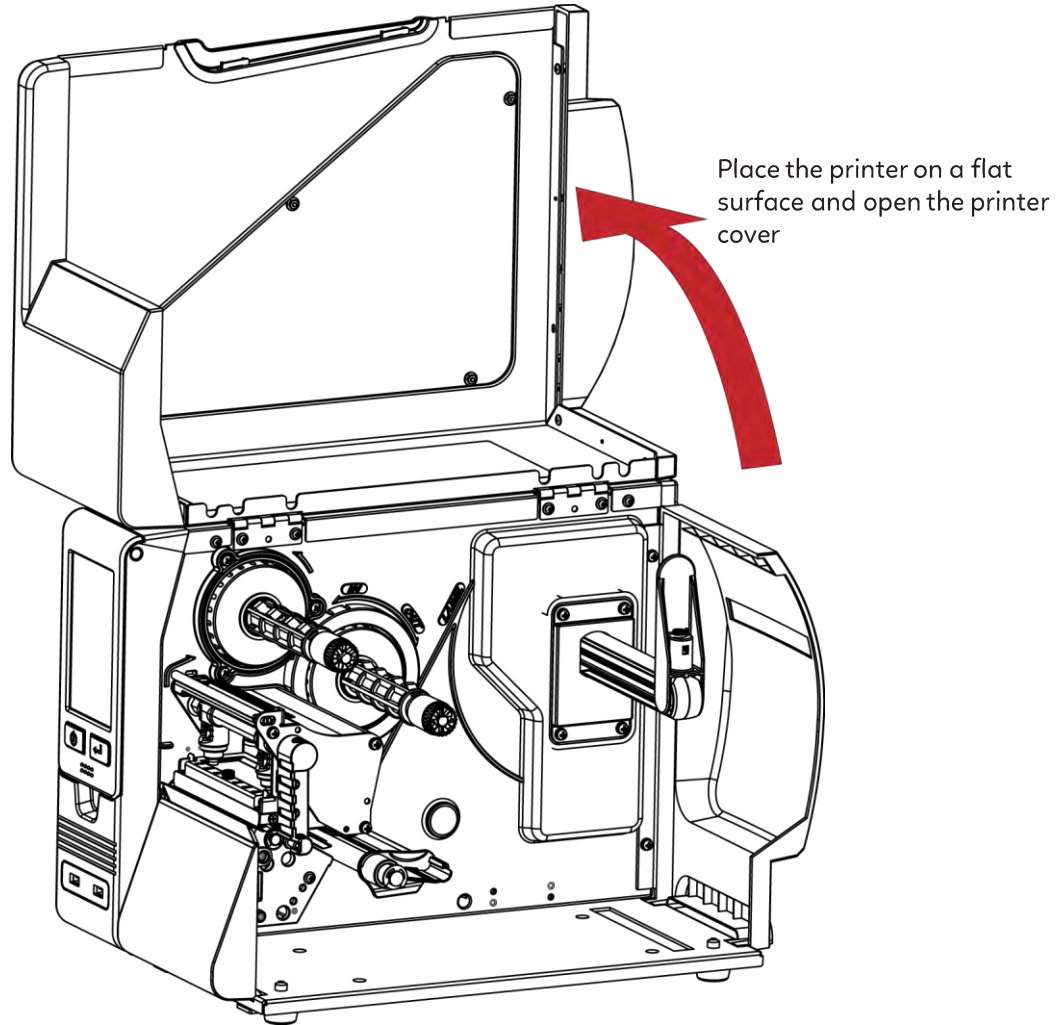
5.1 Preparation Steps

Before installing the optional modules, please make some preparations as follows.

1. Turn off the printer:

Remember to switch off the printer before installing any module.

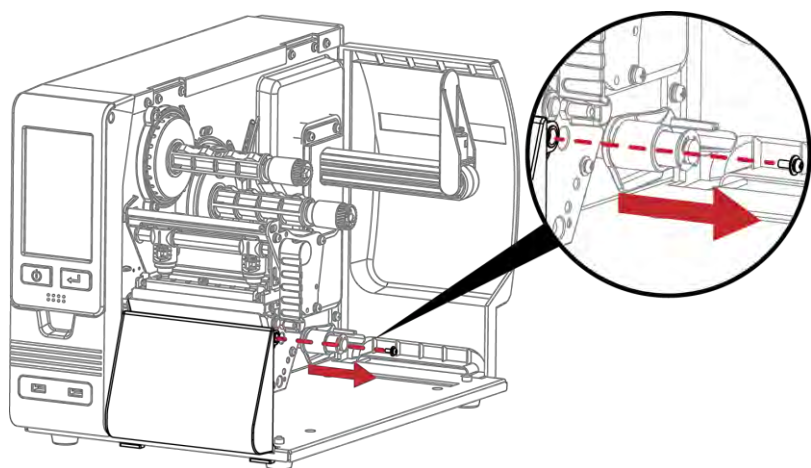
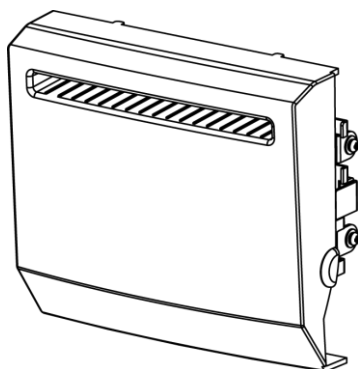
2. Open the printer cover



5.2 Installing the Cutter

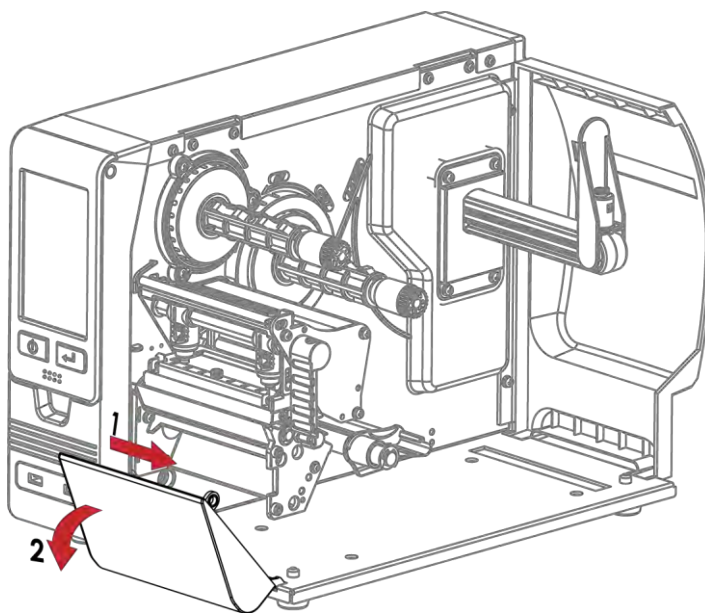
The overview

1. Cutter module
2. Screw * 2



Unscrew the screw marked in the illustration on the front of the printer, which secures the lower cover plate.

Remove lower cover plate to the a little bit right then get out.



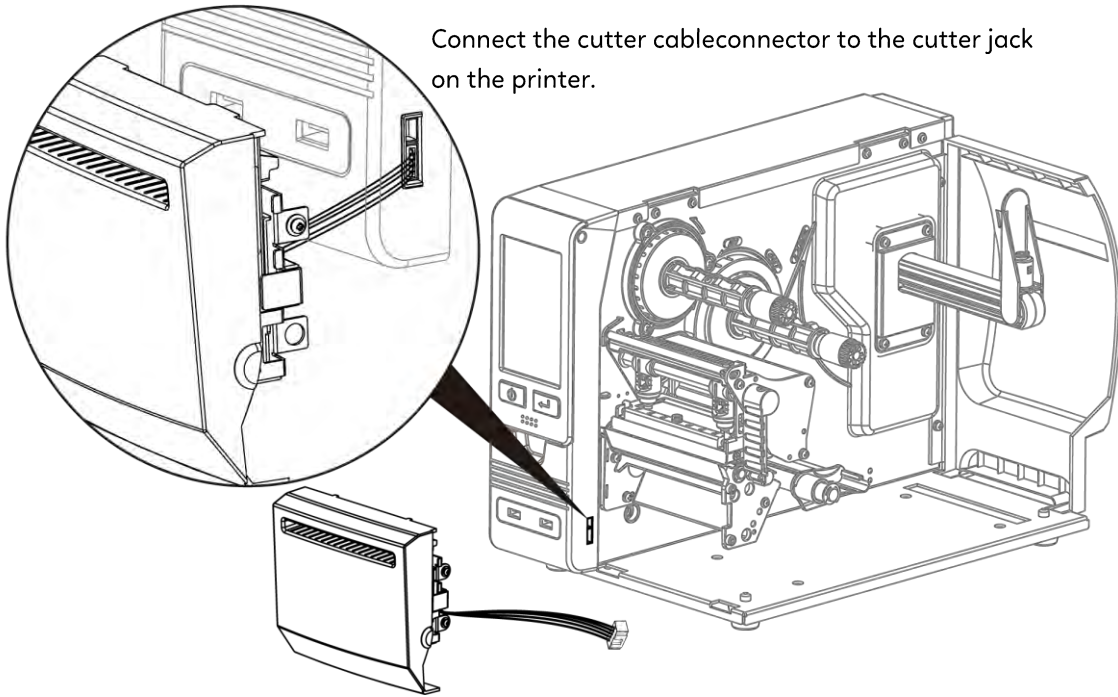
* Remember to switch off the printer before installing the cutter.

* Do not cut adhesive labels! Glue residue will be left on the cutter blade and impair its functioning.

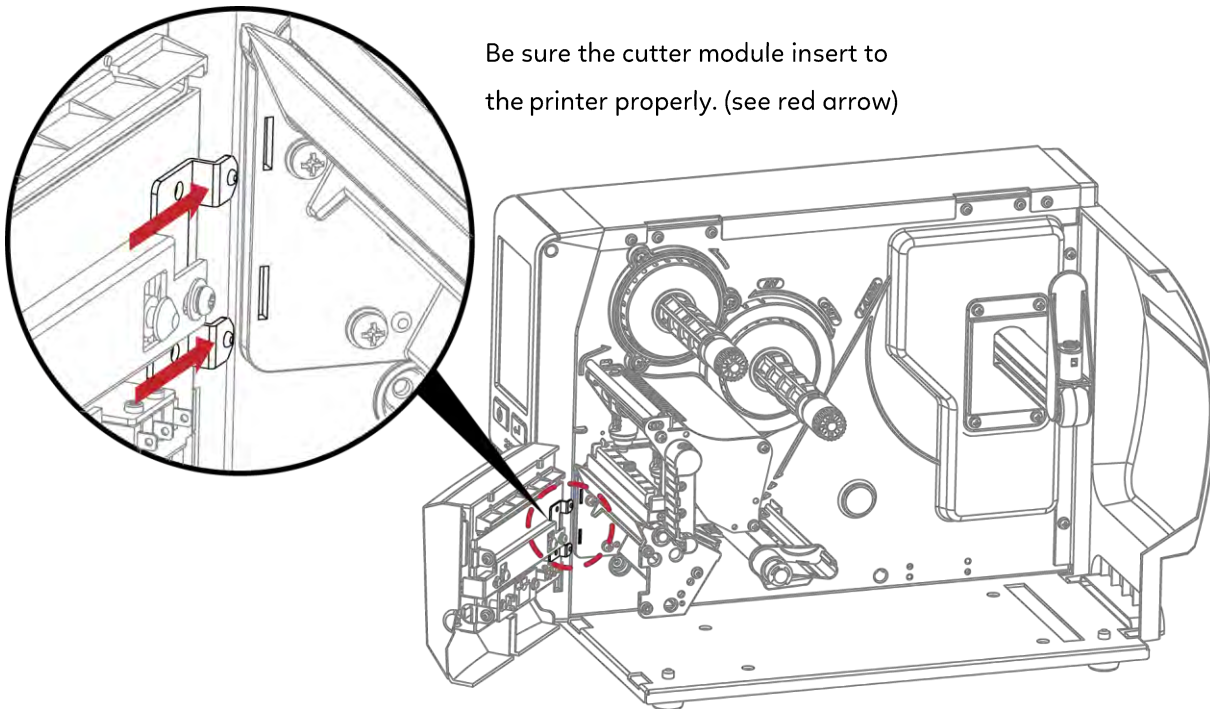
* Under the ordinary paper application condition, the cutter performs 300000 cuts of a heavy paper with up to 250 μm thick or 100000 cuts of a plastic sheet with up to 300 μm thick.

* The cutter is an optional accessory. If the cutter is installed, it is not suitable for children to approach.

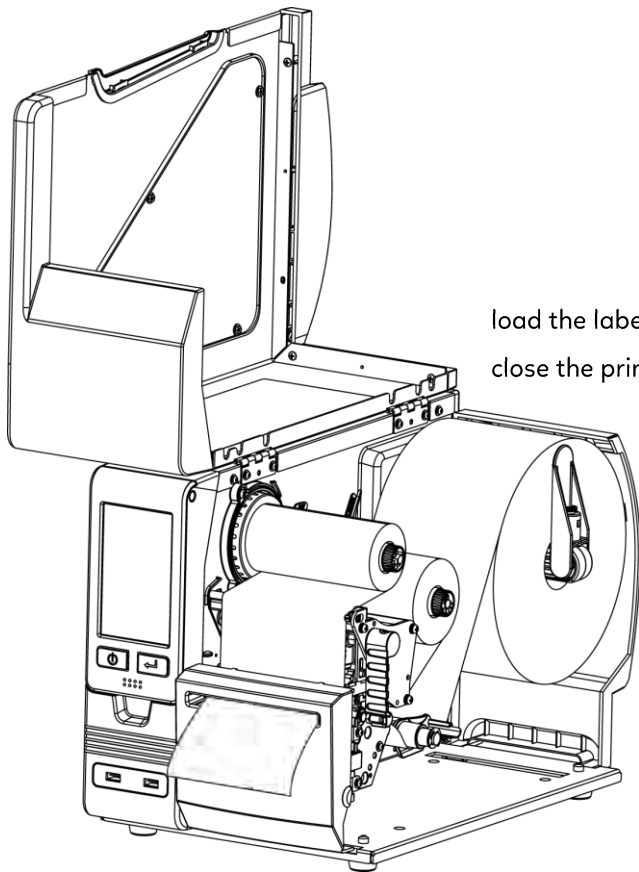
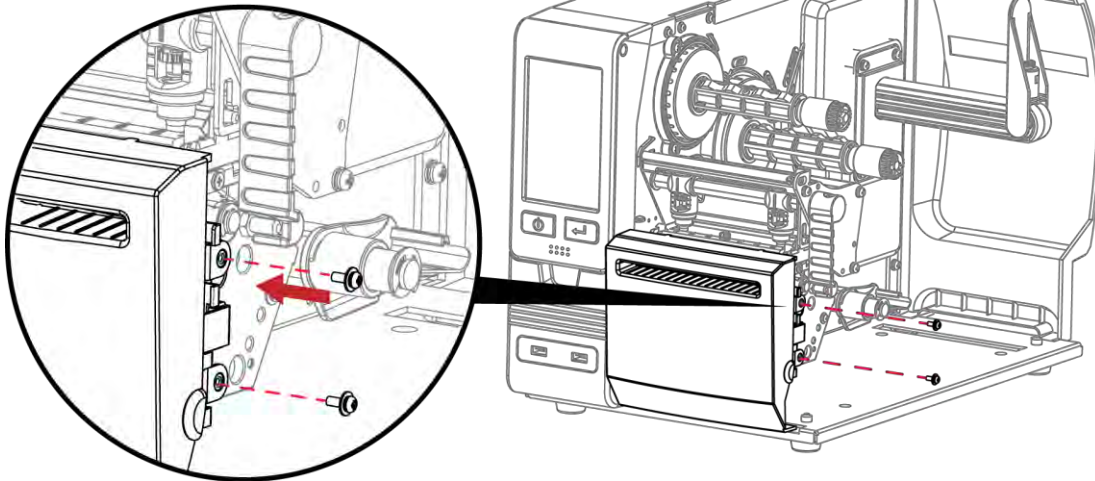
Connect the cutter cableconnector to the cutter jack on the printer.



Be sure the cutter module insert to the printer properly. (see red arrow)



Secure the cutter module on the printer housing using the screws.



load the label roll into the printer and close the printer cover.



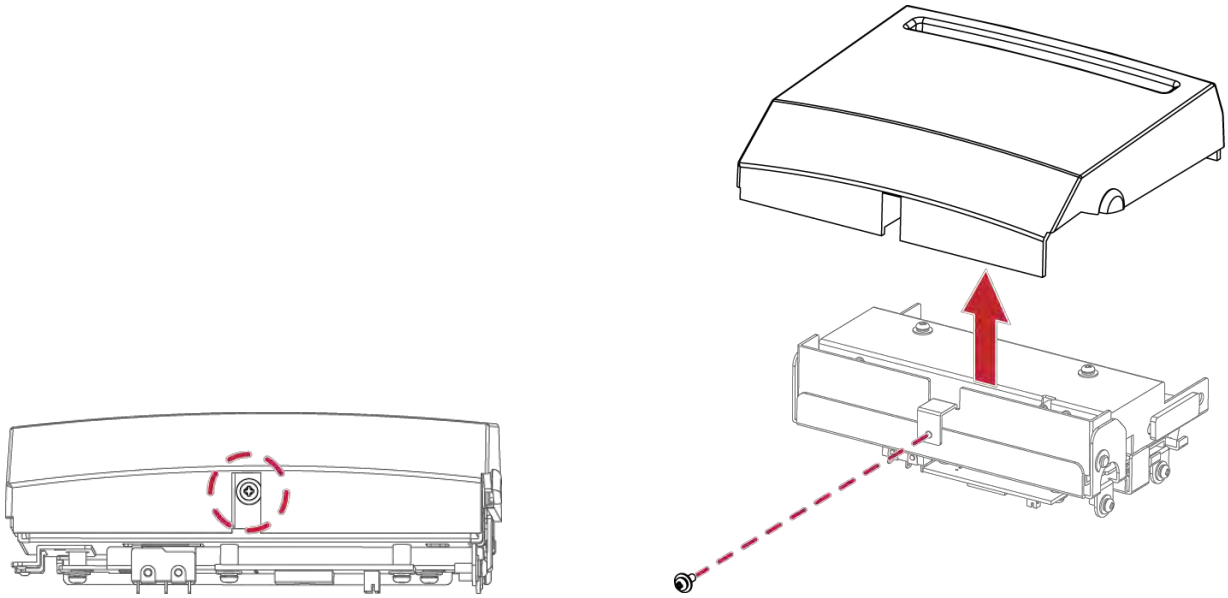
* Check whether the cutter function is enabled in the printer.

* Labels or paper should be at least 30 mm high.

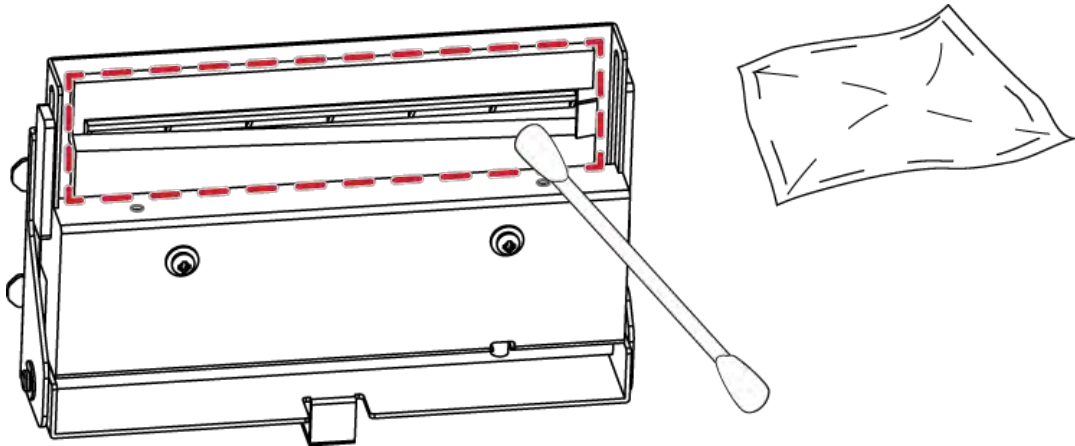
* After installation of the cutter module, set the stop position (^E) to 30.

Cleaning Method

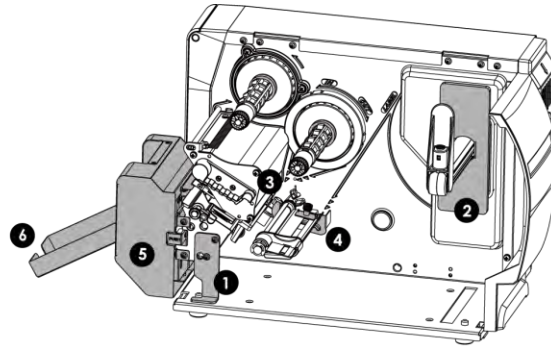
1. Remove the screws and cover.



2. Wipe with a cotton swab or dry lint-free cloth



5.3 Installing the High-Speed Cutter

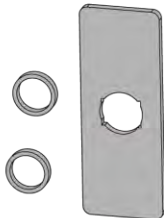


1



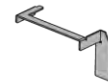
Platen module bracket

2



Plastic tubes
&
Label stop plate

3



Label bracket

4

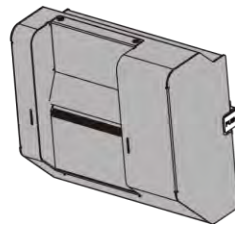


Label holder - Up



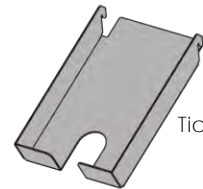
Label holder - Down

5

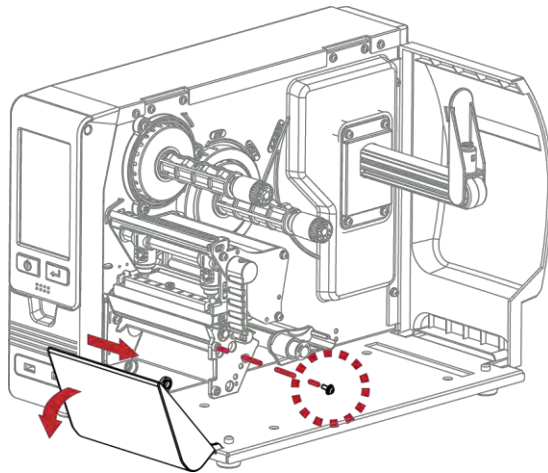


High-speed cutter

6



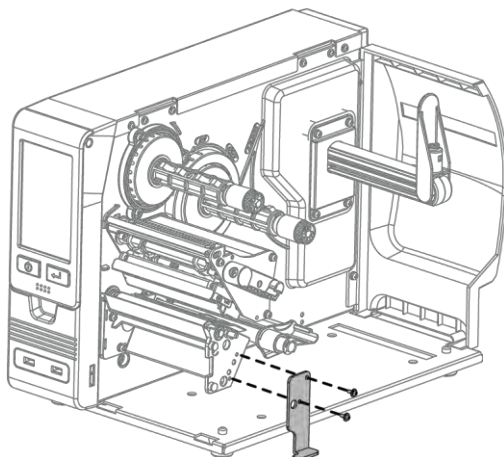
Ticket tray



1. Loose the screw (as the picture shows).

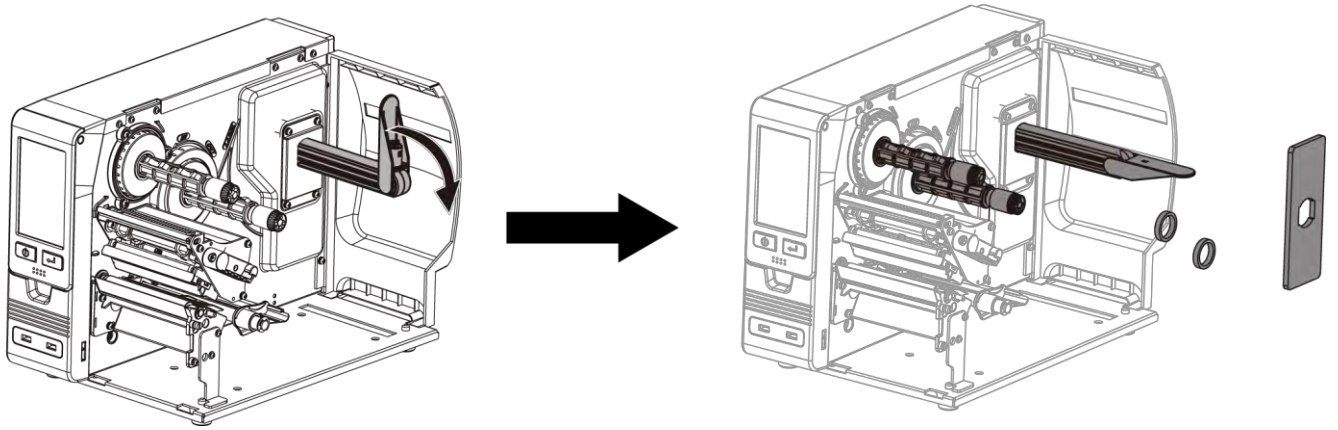
2. Tilt the front cover forward and move it to the right and release.

1



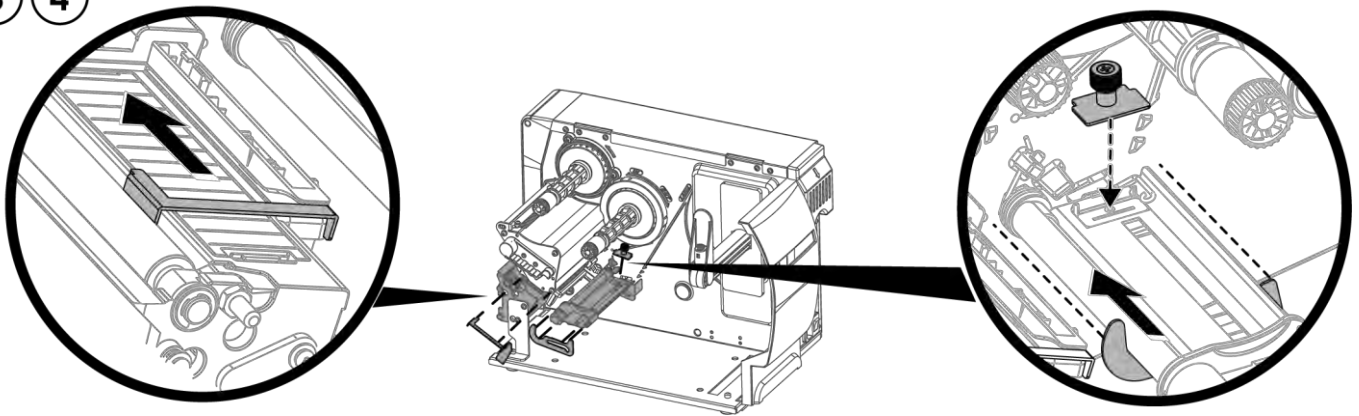
1. Assemble the Platen module bracket.

2



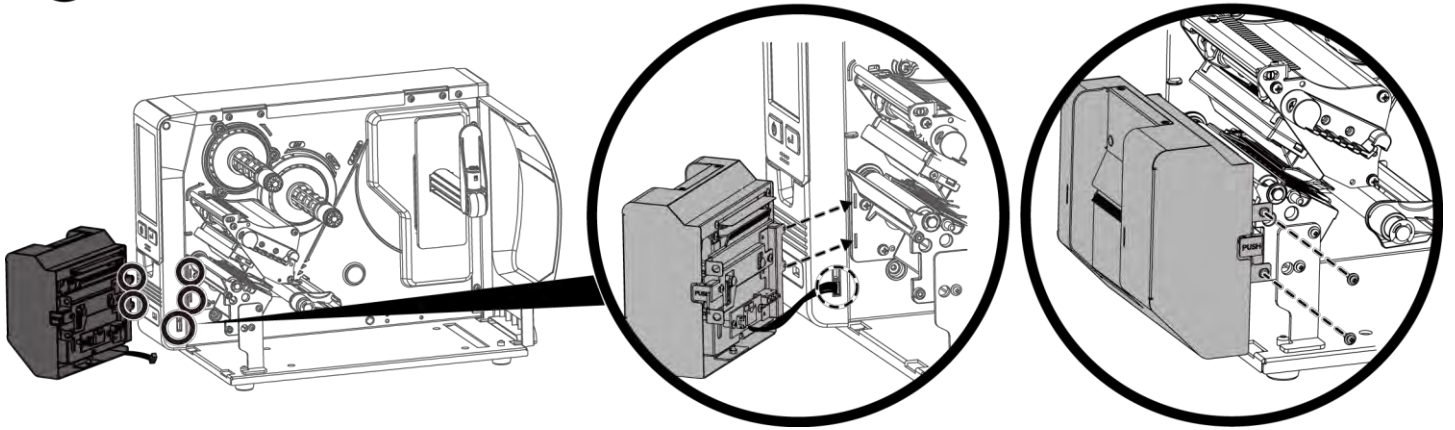
1. Assemble the label stop plate and plastic tubes.
(Please remove the double-sided adhesive backing paper on the label stop plate.)

3 4



1. Install the label bracket and the label holders respectively. During the installation, push the parts to the left end and fix them with double-sided tape.
(Please remove the double-sided adhesive backing paper on the label bracket and label holder first.)

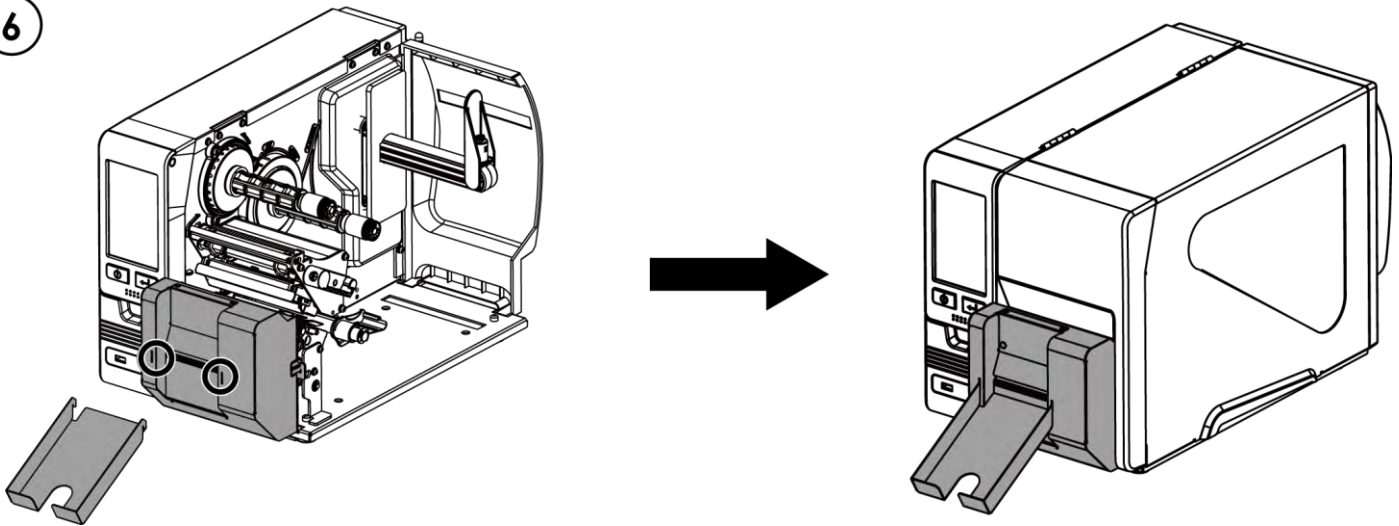
5



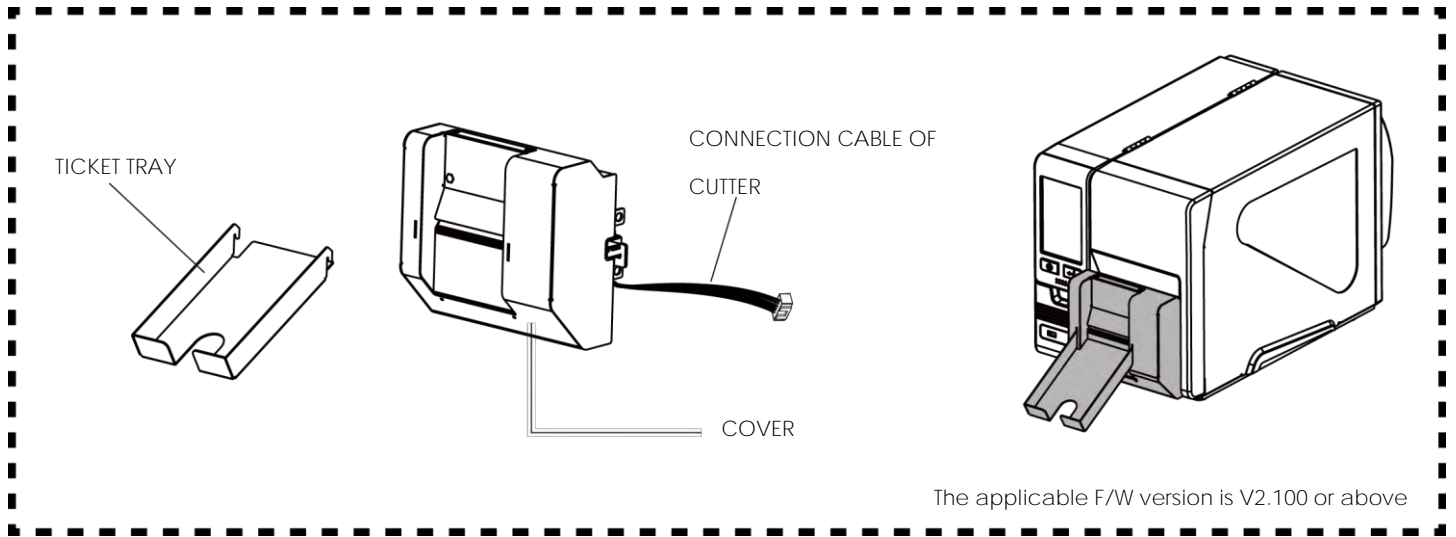
1. When installing the cutter, plug in the cable first, then insert the left side of the cutter into printer's mechanism (as shown in the picture).

2. Finally fix the cutter with screws (as shown in the picture).

6



1. Snap the ticket tray to the cover of cutter to complete the installation.

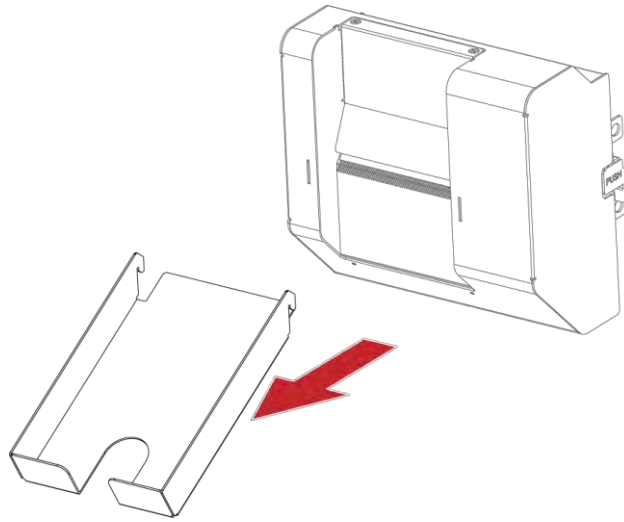


Notification

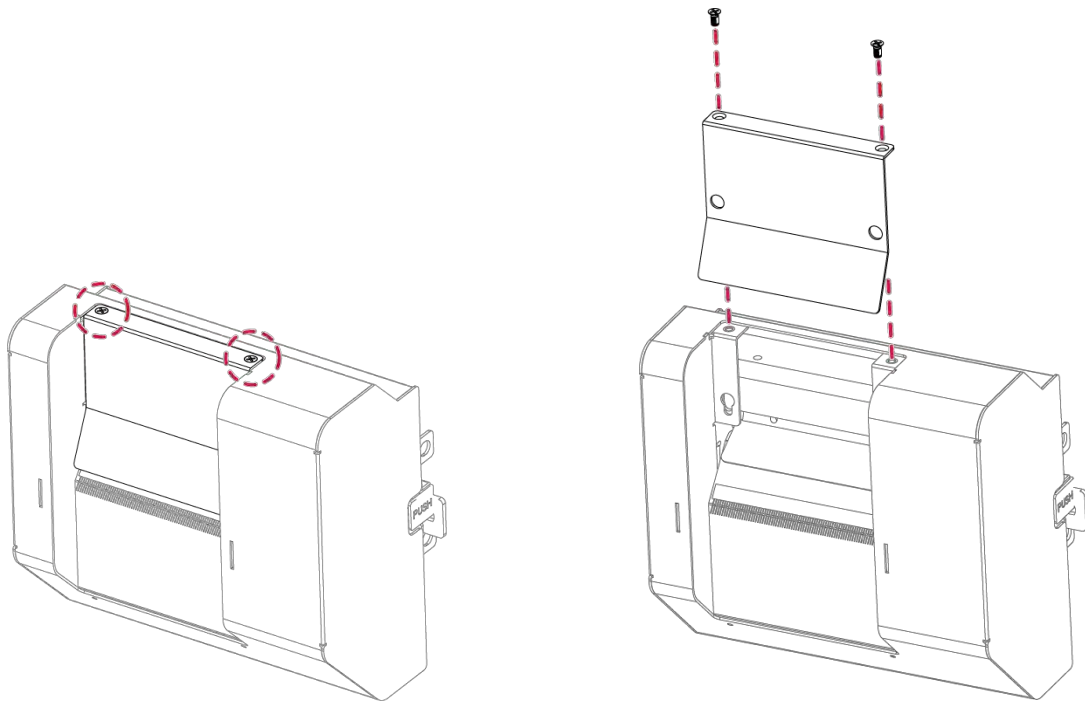
- * Power off the printer and remove the cable from the electric socket before installing the cutter module.
- * Labels with adhesive glue are not applicable or otherwise could result in malfunction.
- * Applicable label size is at maximum width of 75mm and minimum length of 30mm. (The use of labels exceeding this range will be excluded from the terms of the warranty.)
- * Stop position (E value) should be set to 46 through GoLabel before using the cutter.
- * After the cutter is installed, please send the following commands through GoLabel to activate the high-speed cutting function.
 - ^XSETCUT,MODE,0,1 → enables high-speed cutting function
 - ^XSET,SMARTBACK,1 → enables pre-print function
 - ^D1,280 → enables cutter function
- * The label width setting should be 6mm wider than the original design → For example: the actual paper width is 35, Command needs to set ^W41
- * The horizontal displacement needs to be set to 48
- * Before using the High-Speed Cutter, an anti-static brush needs to be installed on the printing mechanism.

Cleaning Method

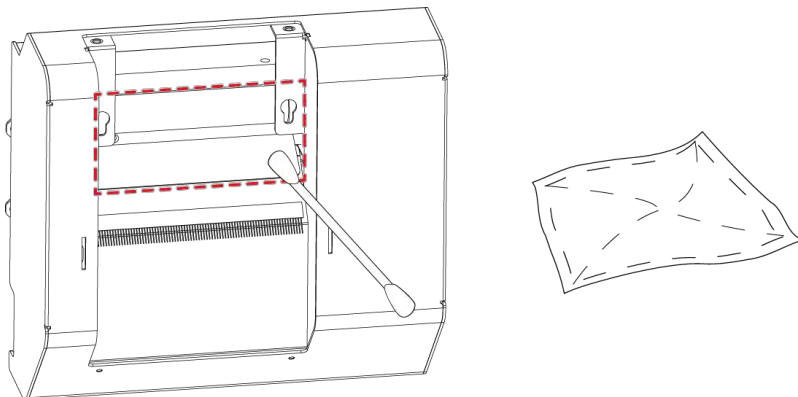
1. Remove the ticket tray



2. Remove the screws and cover.

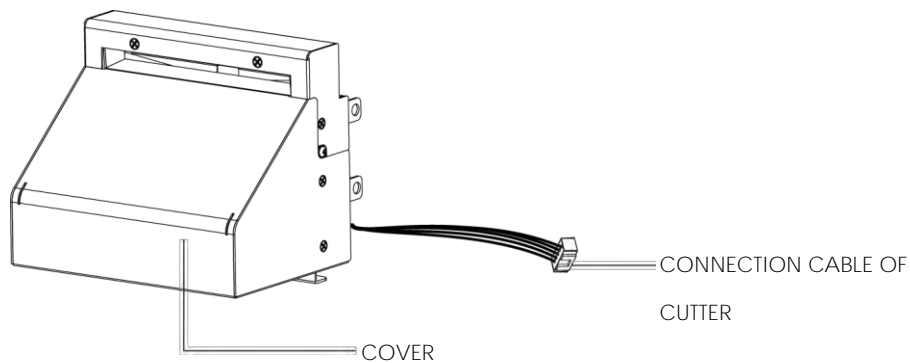


3. Wipe with a cotton swab or dry lint-free cloth.



5.4 Installing the Paper Card Cutter

Overview of Cutter



Caution

- * Power off the printer and remove the cable from the connector before cutter module installation
- * Labels with adhesive glue or inner roll are not applicable or otherwise could result to malfunction
- * Applicable label size is at maximum width of 118mm and minimum length of 30mm. (Usage with labels outside this range will be excluded from warranty terms)
- * Stop position (E value) should set to 32 through GoLabel before using the cutter
- * After the cutter is installed, please send the command ^D1,5 through Golabel to set the cutter.

This cutter module is suitable for Firmware V2.100 or later.

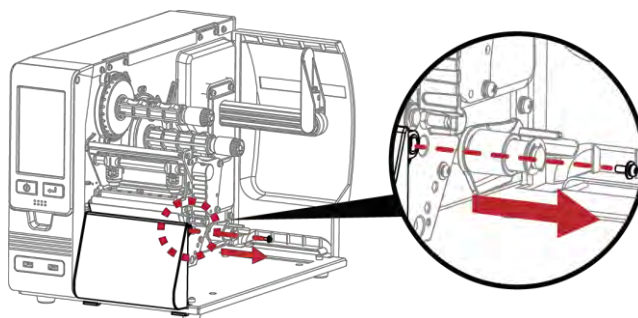
Preparation Steps

For more details about the preparation steps to install optional modules, please refer to this Manual.

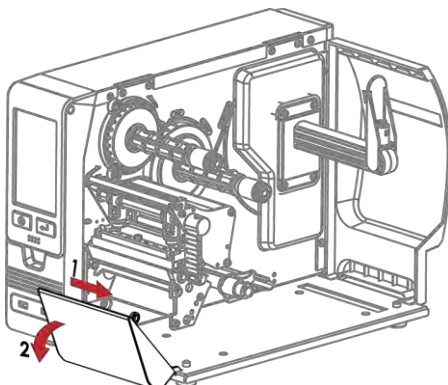
Installation Steps:

(Power off the printer and remove the power cable before installing the cutter module)

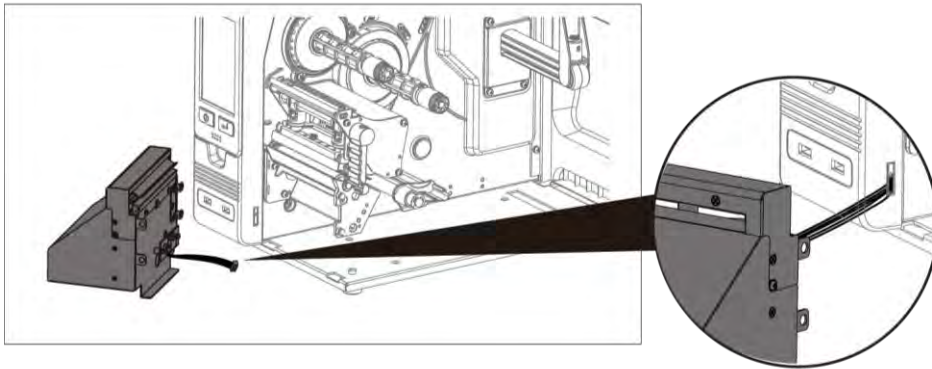
1. Loose the screw (as circle indicated).



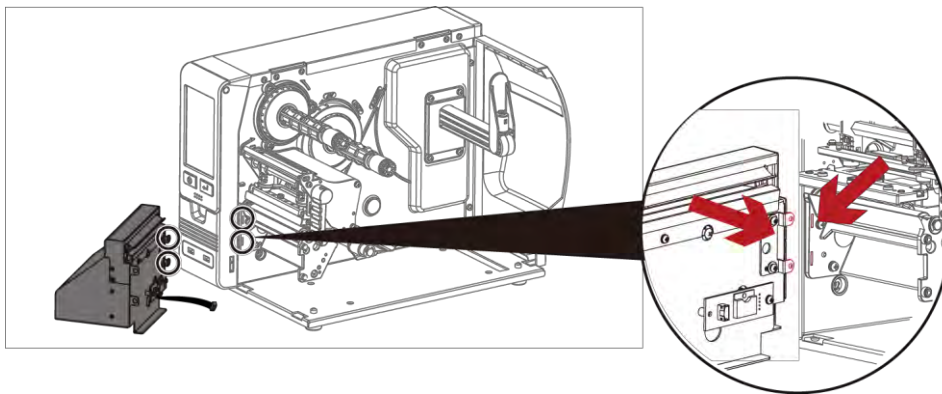
2. Remove the cover panel by pushing to the direction of right-hand side.



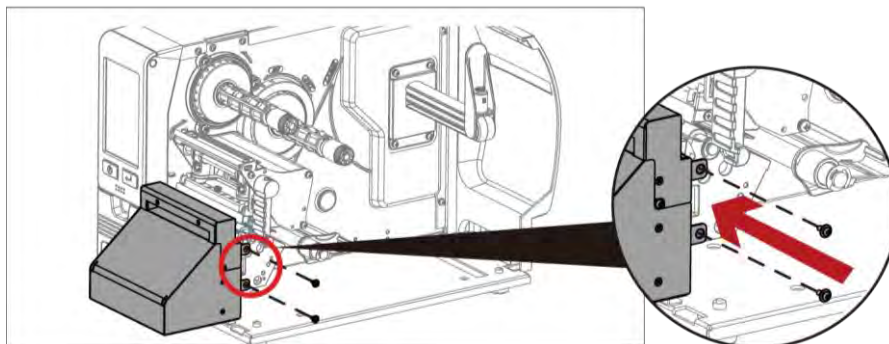
3. Plug in the cable connector to the bottom 5-PIN jack of printer's left panel



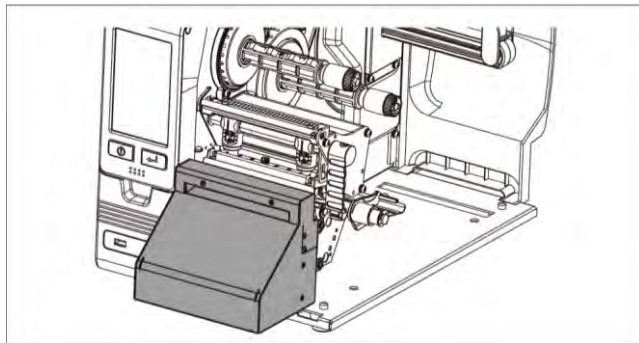
4. Insert the cutter module to dock with the printer



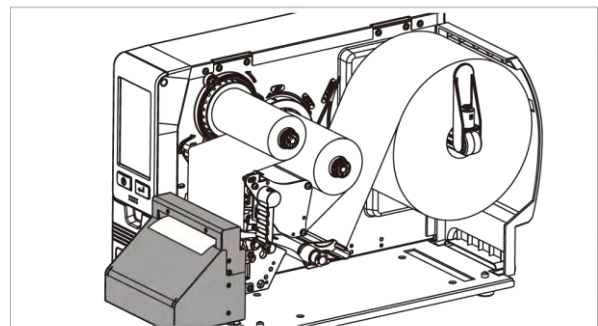
5. Hold the cutter module firmly and tighten the screw



6. Installation is now complete



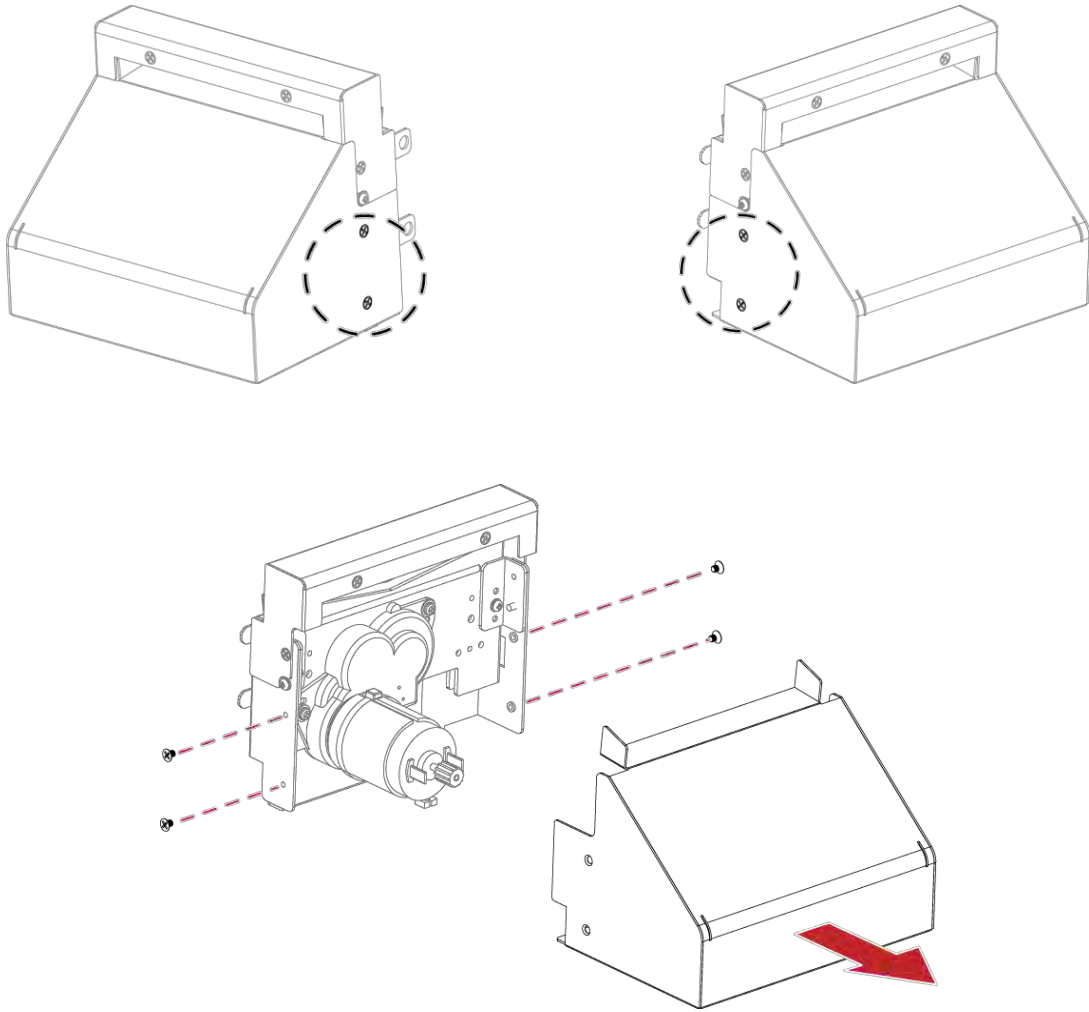
7. Load consumables and close printer cover



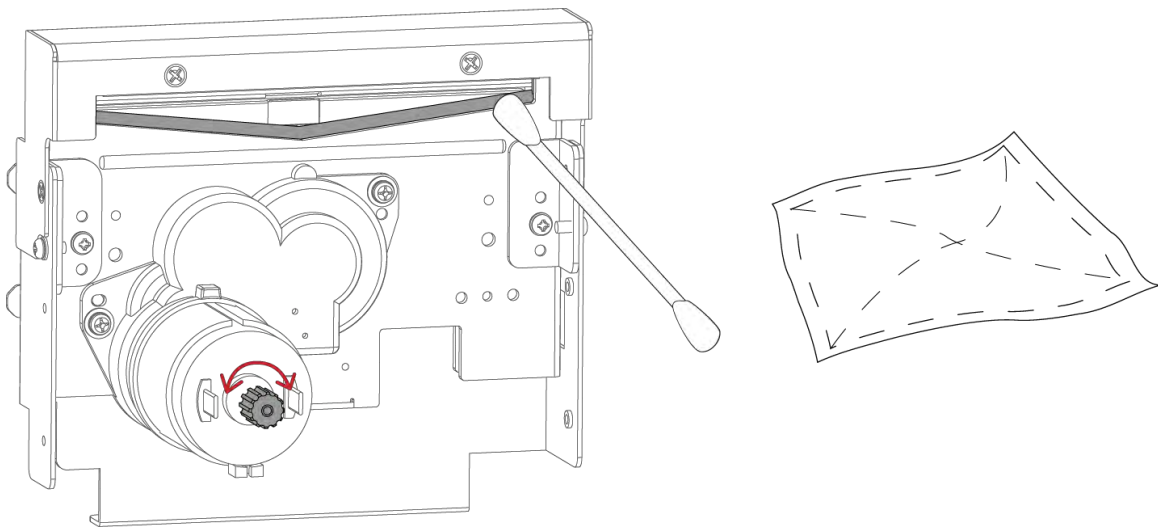
* Printer power should be off when plugging the connector to avoid malfunction

Cleaning Method

1. Remove the screws and cover.

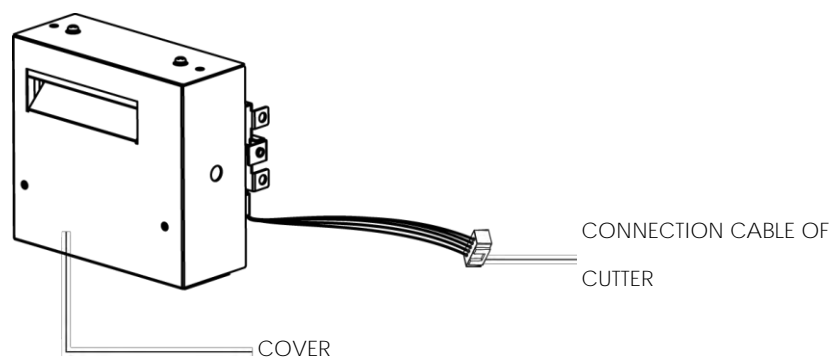


2. Wipe with a cotton swab or dry lint-free cloth (turn the gear to adjust the angle of the cutter)



5.5 Installing the Perforation Cutter

Overview of Cutter



- * Power off the printer and remove the cable from the connector before perforation cutter module installation
- * Labels with adhesive glue are not applicable or otherwise could result to malfunction
- * Applicable label size is at maximum width of 80mm and minimum length of 30mm. (The use of labels exceeding this range will be excluded from the terms of the warranty.)
- * Stop position (E value) should set to 51 through GoLabel before using the perforation cutter.
- * After the cutter is installed, please send the command `^XSETCUT,MODE,0,2` through Golabel to activate the perforation cutting function.
- * After the perforation cutter is installed, please send the command `^D1,5` through Golabel to set the perforation cutter.
- * Command : `^XSETCUT,MODE,0,2`→Full Cut · `^XSETCUT,MODE,1,2`→Perforation Cut °

This cutter module is suitable for Firmware V2.100 or later.

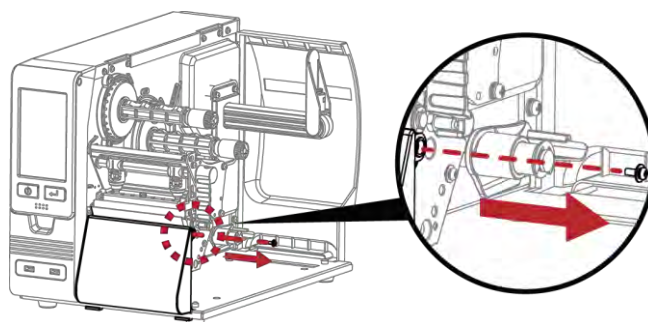
Preparation Steps

For more details about the preparation steps to install optional modules, please refer to this manual.

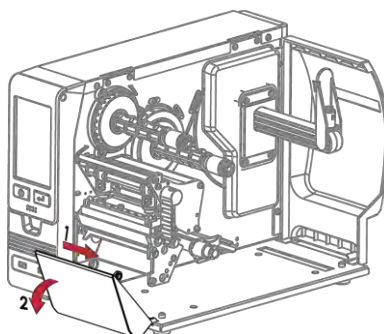
Installation Steps:

(Power off the printer and remove the power cable before installing the perforation cutter module)

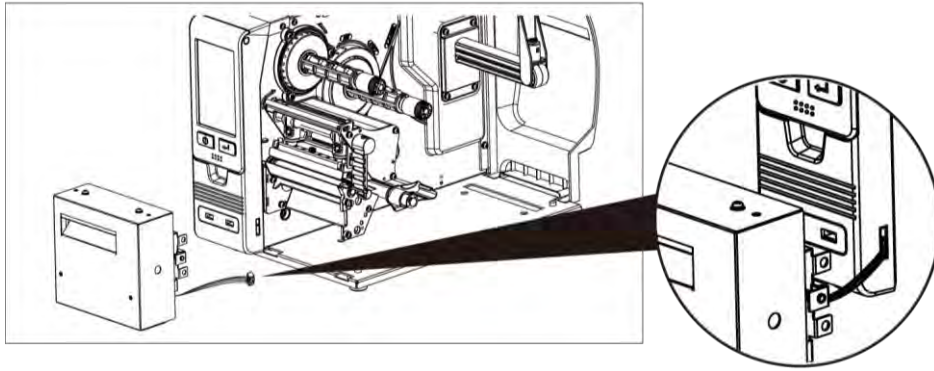
1. Loose the screw (as circle indicated).



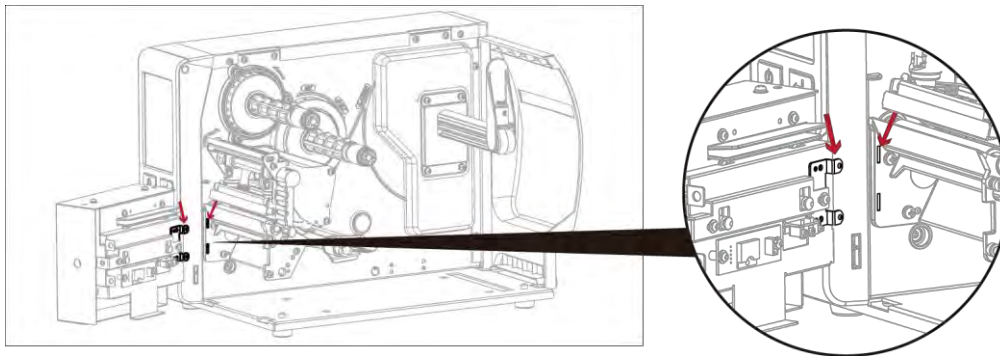
2. Remove the cover panel by pushing to the direction of right-hand side.



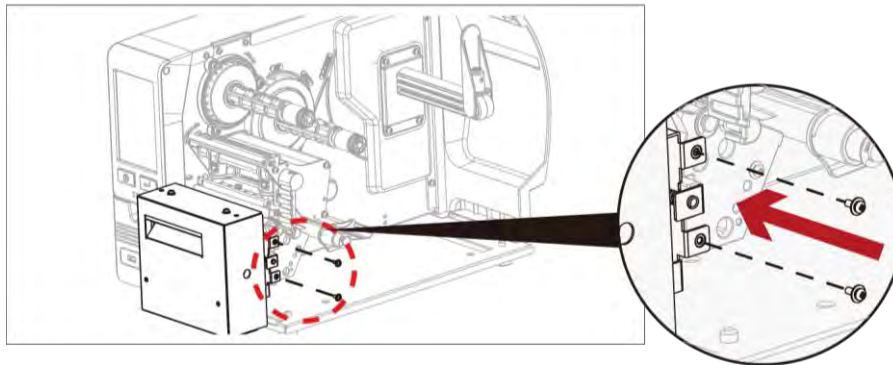
3. Plug in the cable connector to the bottom 5-PIN jack of printer's left panel.



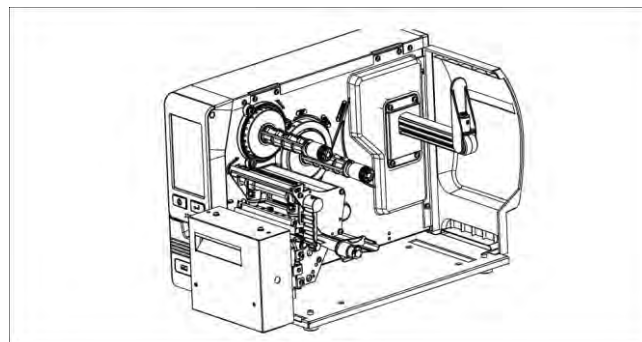
4. Insert the perforation cutter module to dock with the printer.



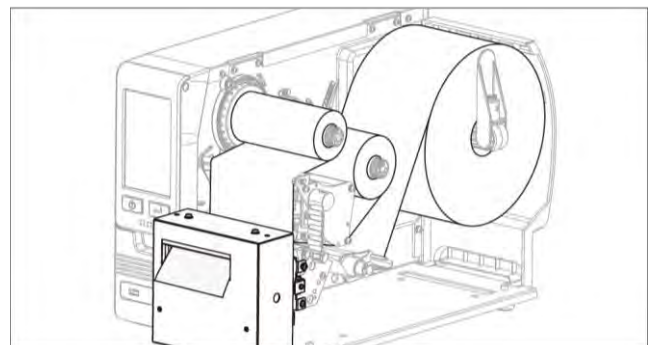
5. Hold the perforation cutter module firmly and tighten the screw.



6. Installation is now complete.



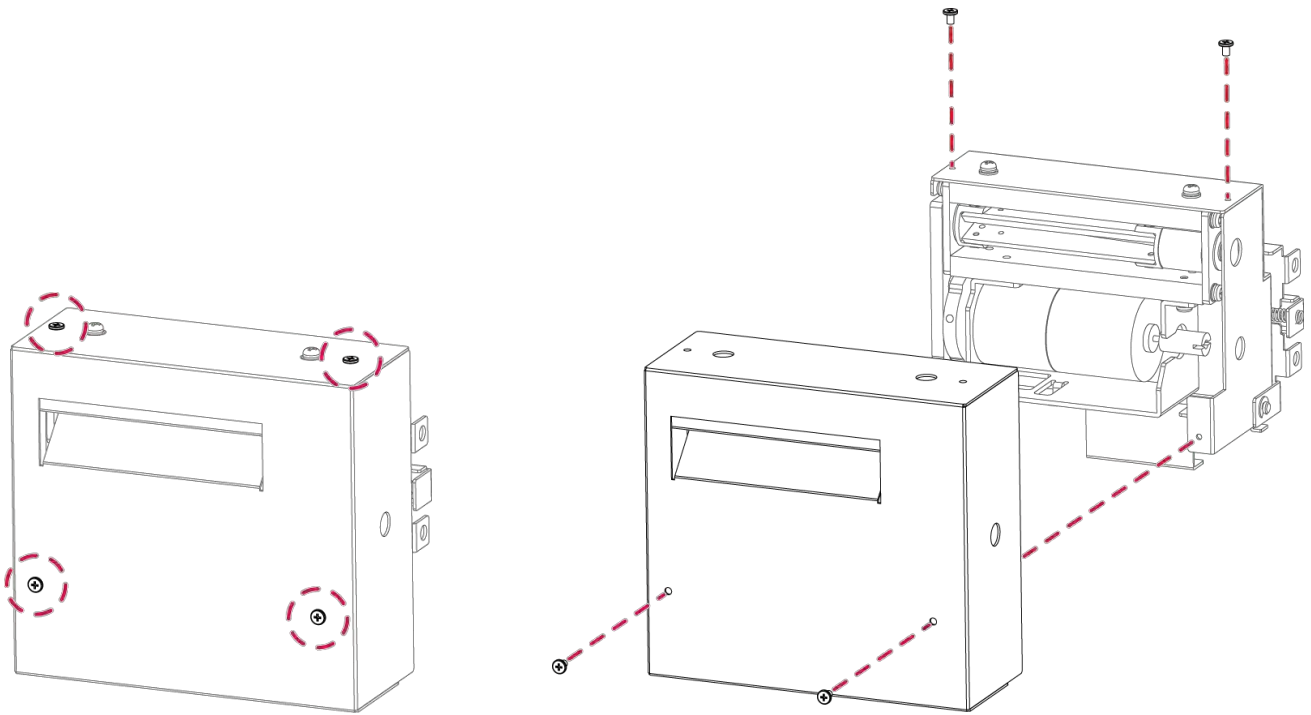
7. Load consumables and close printer cover.



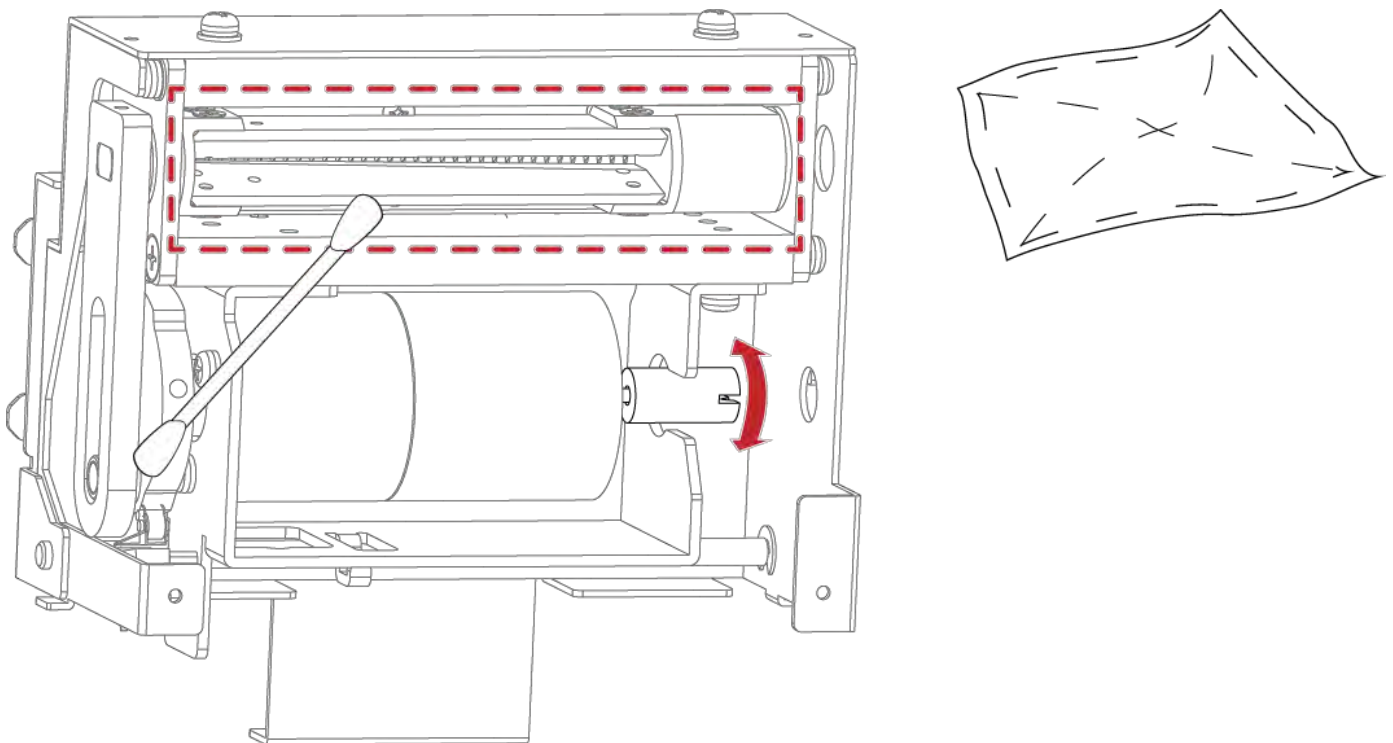
* Printer power should be off when plugging the connector to avoid malfunction.

Cleaning Method

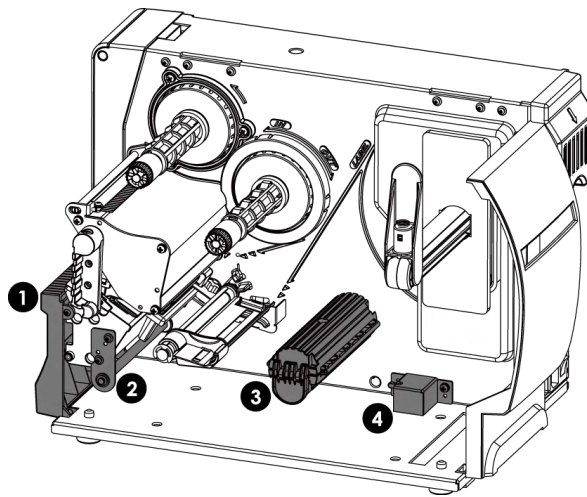
1. Remove the screws and cover.



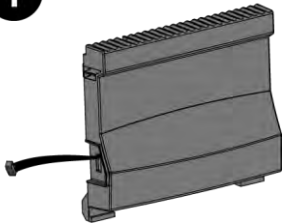
2. Wipe with a cotton swab or dry lint-free cloth (turn the gear to adjust the angle of the cutter)



5.6 Installing the Internal Rewinder Module

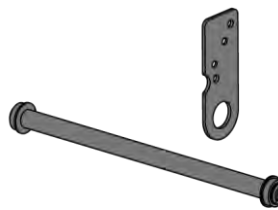


1



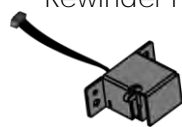
Label Dispenser

2



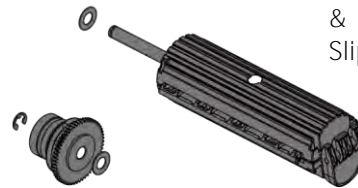
Rewinder Shaft Holder Bracket
&
Rewinder Bracket Shaft

3

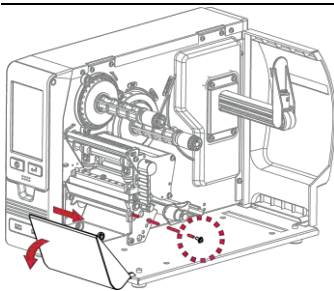


Rewinder Full SW ASS'Y

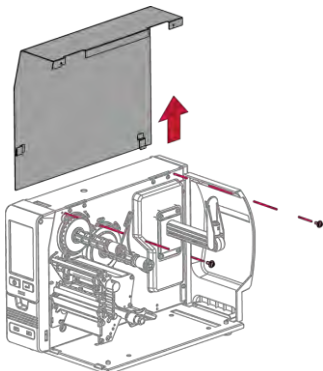
4



Rewinder Shaft
&
Slip Clutch

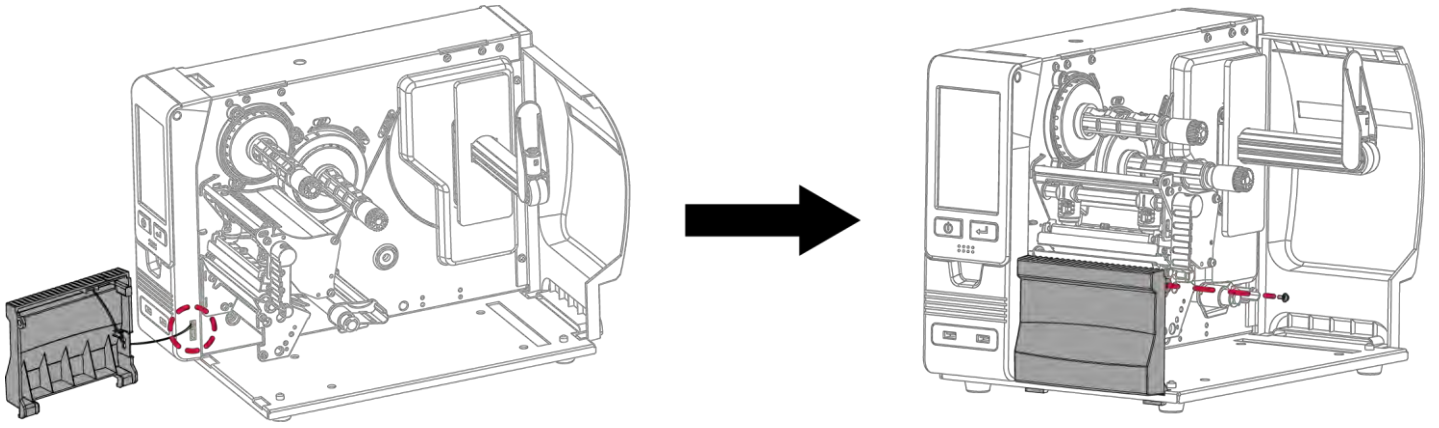


1. Loosen the screw (as the picture shows).
2. Tilt the front cover forward and move it to the right and release.



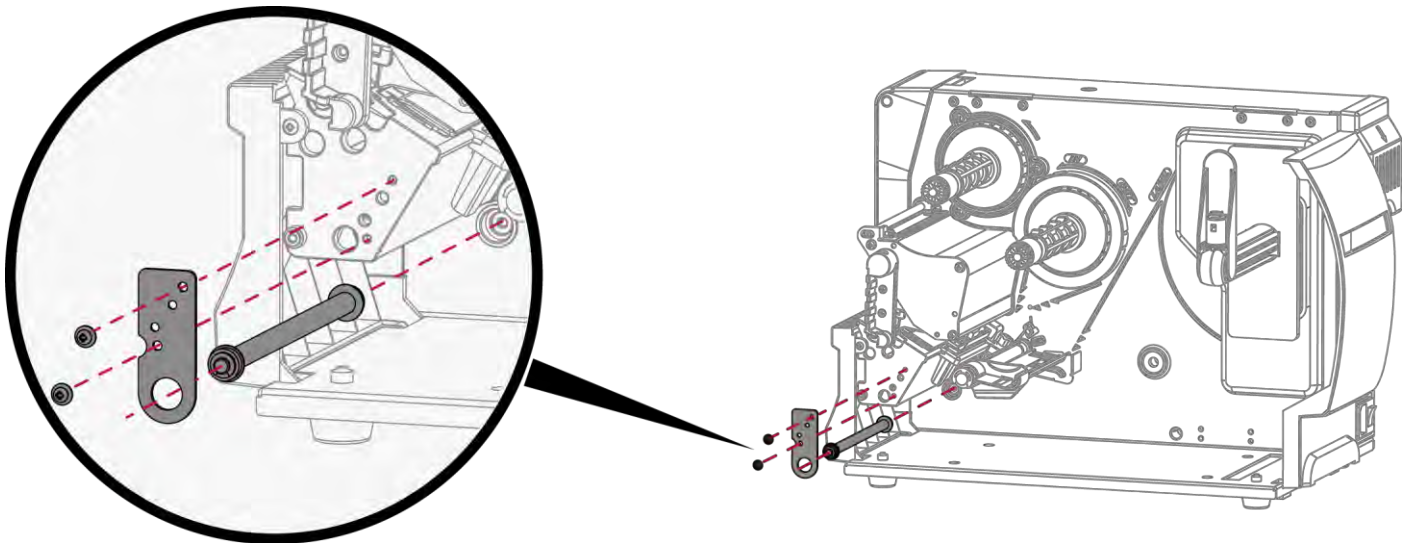
1. Remove the screws of the left upper cover, and disassemble the left upper cover.

1



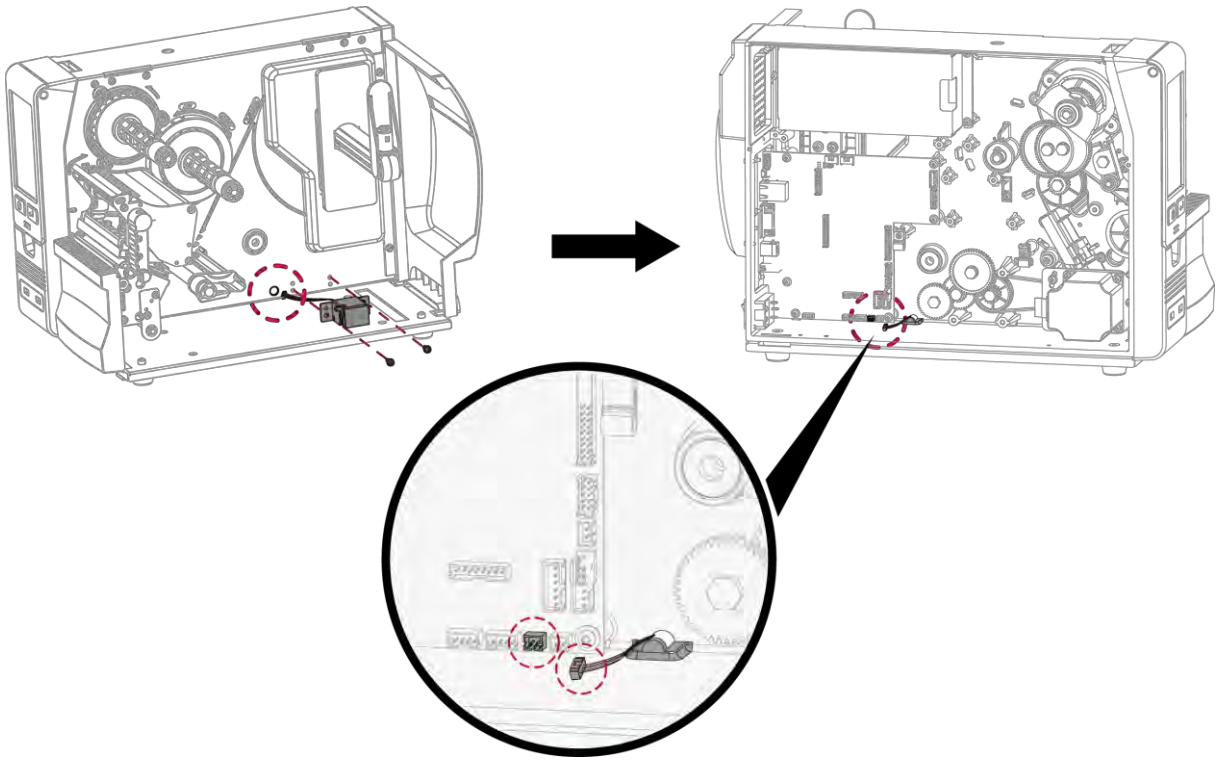
1. Connect the cable of the stripping sensor to the printer.
2. Fix the dipenser to the printer.

2



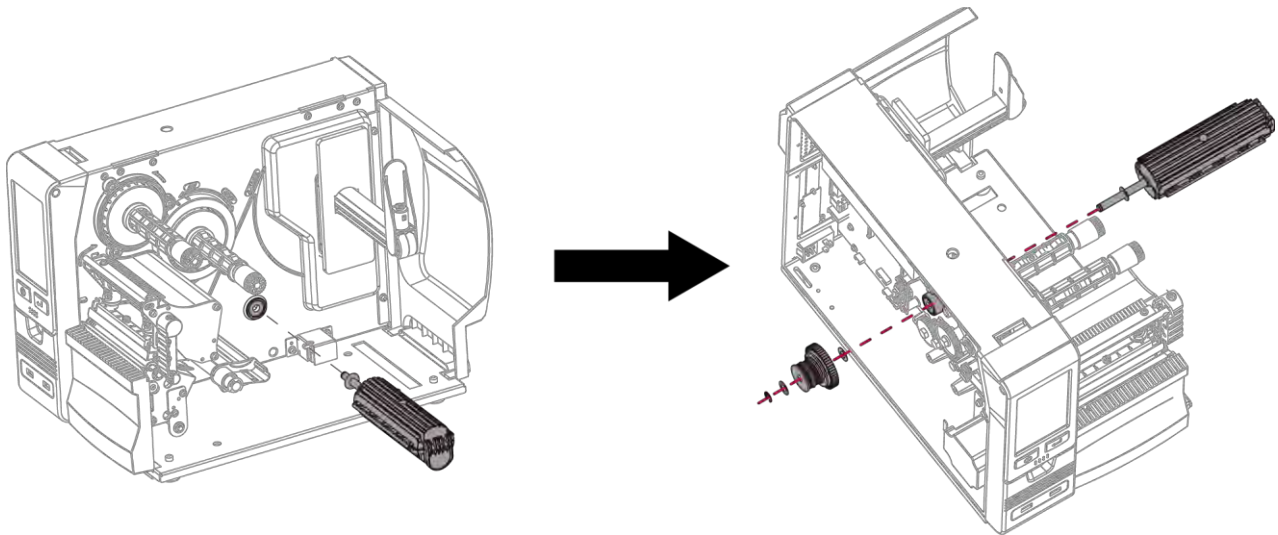
1. Install the rewriter shaft holder bracket and the rewriter bracket shaft.

3

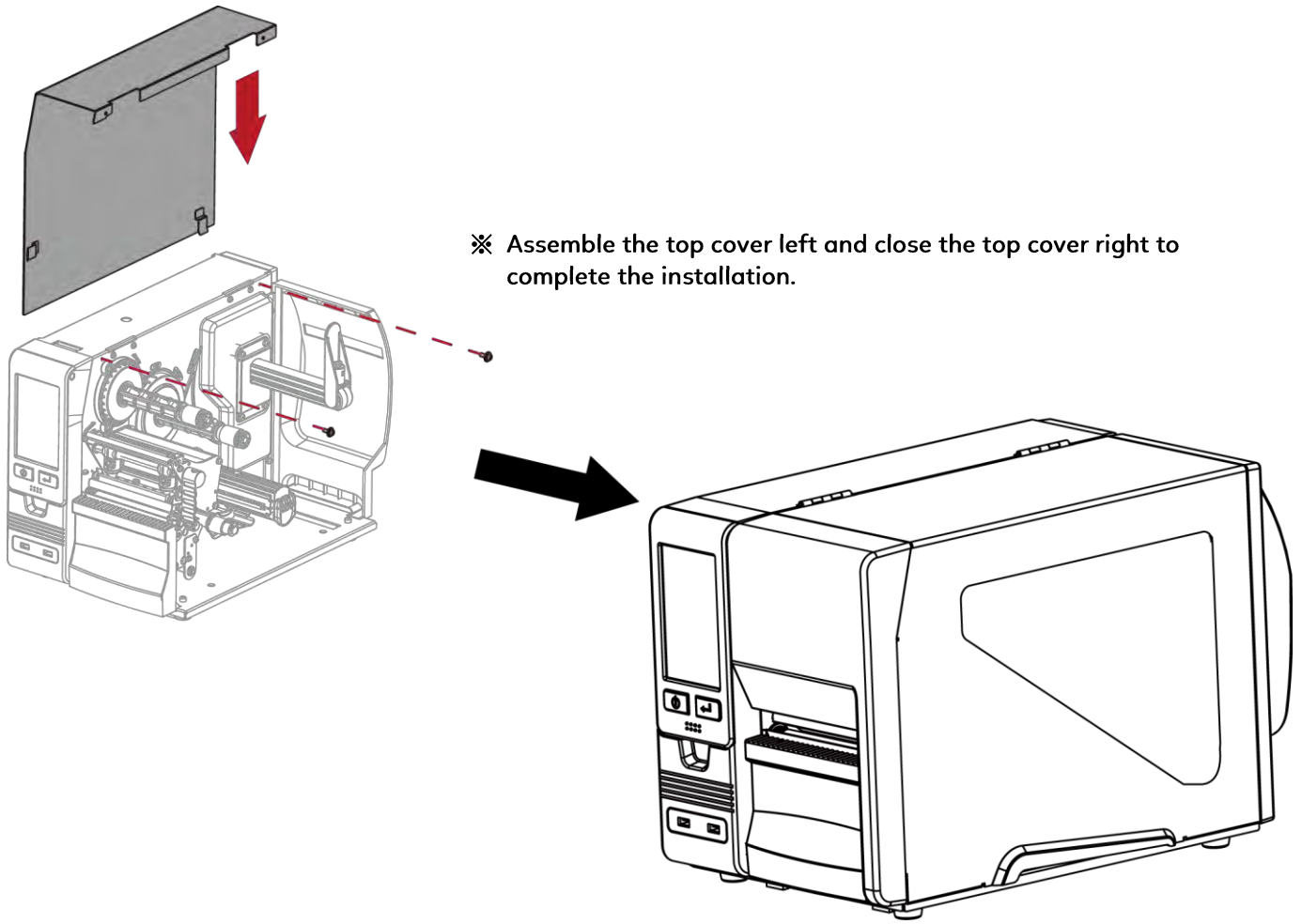


1. Assemble the rewinder full SW ASS'Y.(as shown in the picture)
2. Connect the rewinder full SW ASS'Y cable to the mainboard.(as shown in the picture)

4



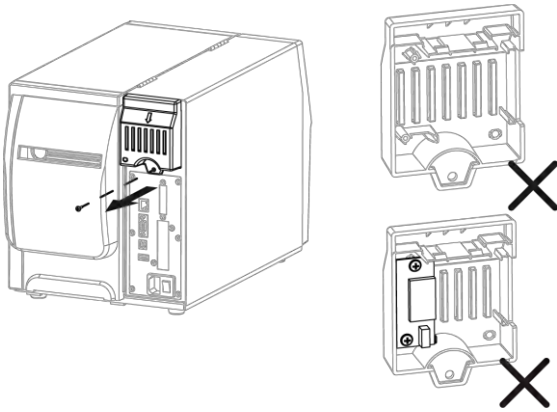
1. Pass the rewinder shaft through the middle plate and connect to the clutch, and fix it with an E-ring.



- * Power off the printer and remove the cable from the electric socket before installing the Internal Rewinder module.
- * After the Internal Rewinder module is installed, inside the Printer Setup in GoLabel, please choose 1 (Stripper On) to activate the dispenser function.

5.7 Installing the BT Module

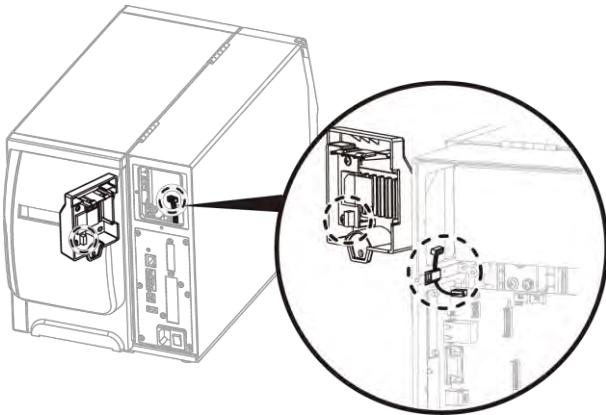
Step 1.



* Turn off the power.

Remove the screw to disassemble the cover.

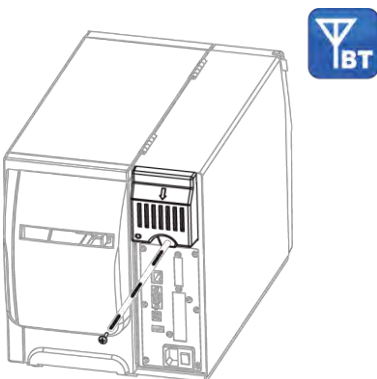
Step 2.



Connect the BT module to the mainboard.

*(The BT cable is factory installed on the mainboard.)

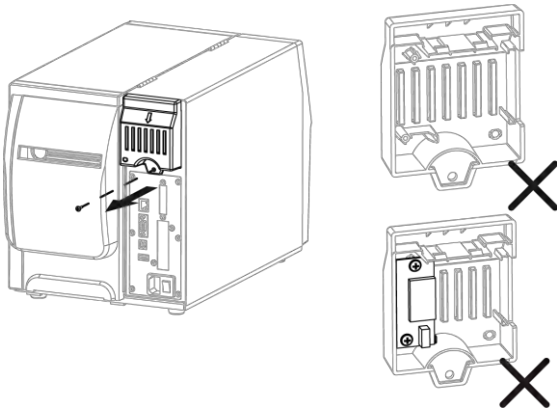
Step 3.



Assemble the cover and screws to complete the installation.

5.8 Installing the WiFi Module

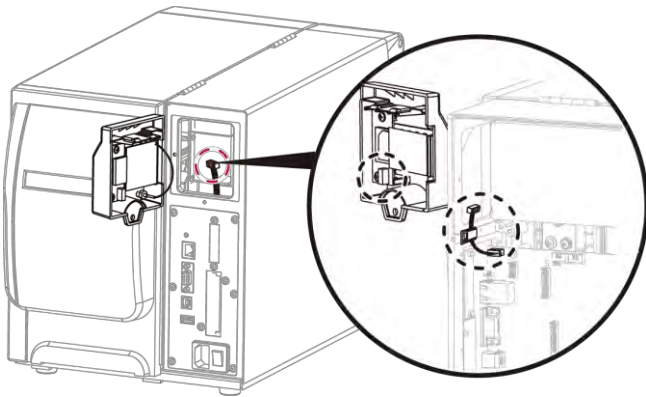
Step 1.



* Turn off the power.

Remove the screw to disassemble the cover.

Step 2.



Connect the WiFi module to the mainboard.
*(The WiFi cable is factory installed on the mainboard.)

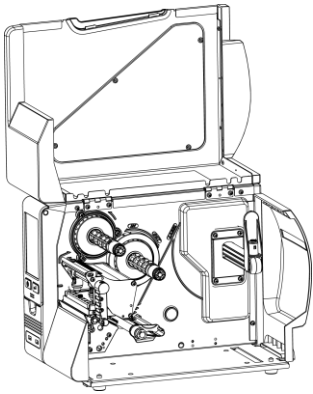
Step 3.



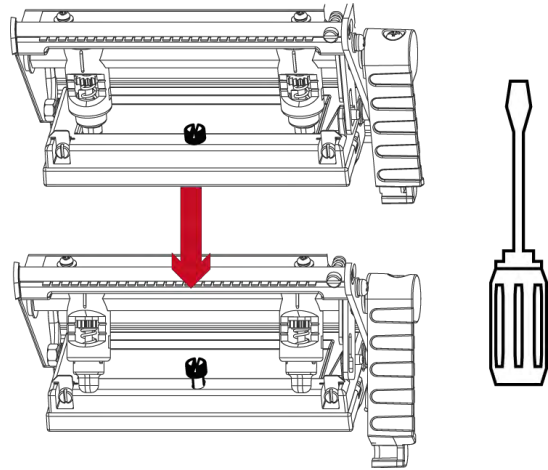
Assemble the cover and screws to complete the installation.

6 Maintenance and Adjustment

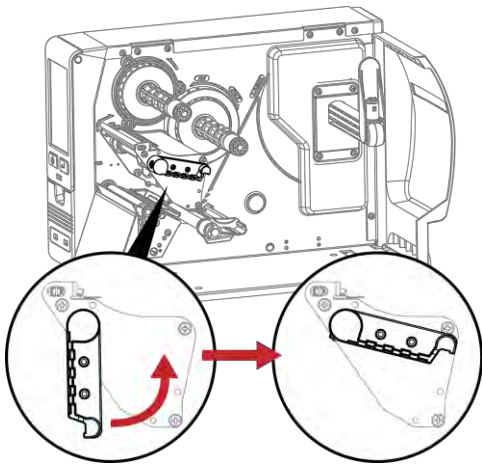
6.1 Installing / removing the print head module



Open the printer cover.

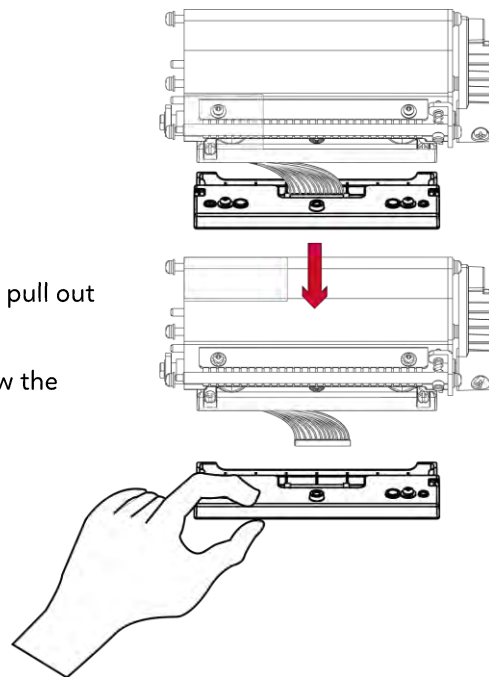


Using a screwdriver loosen the screw to take out the TPH module.



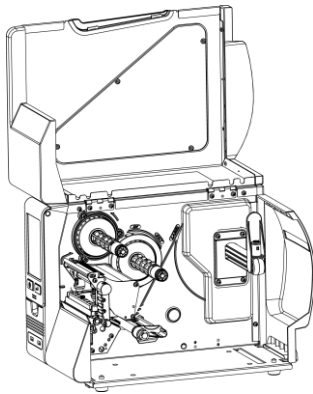
Turn the print head counterclockwise to a top right position.

Hold the print head module, pull out the TPH cable smoothly. To install TPH module, follow the reverse order.

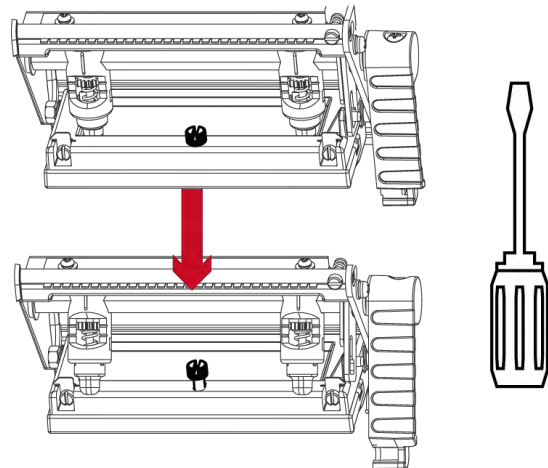


* Remember to switch off the printer before removing the print head module.

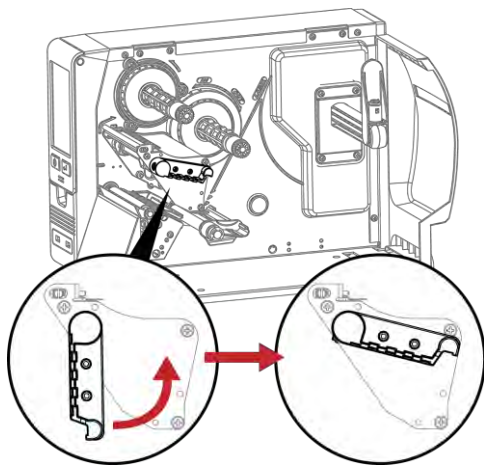
6.2 Adjusting the print line



Open the printer cover.



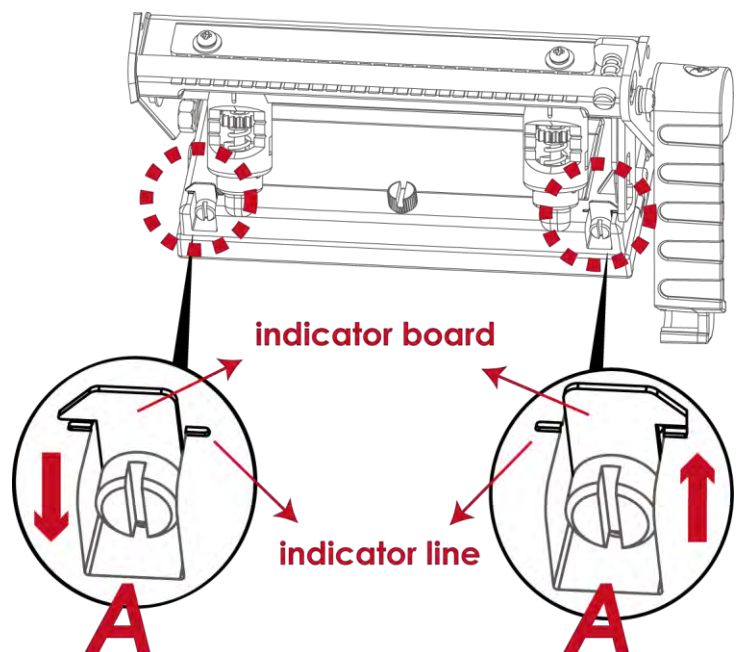
Using a screwdriver loosen the screw to take out the TPH module.



Turn the print head counterclockwise to a top right position.

If no improvement is visible, turn the screws(A) clockwise or counterclockwise as far as possible and be sure to align with the indicator board and indicator line.

Repeat the adjustment process until printing quality has improved.



6.3 Adjusting ribbon tension

You can adjust the ribbon tension by turning the ribbon shaft knob (see illustration) clockwise or counterclockwise. There are 4 possible settings, which is marked on the ribbon supply hub.

1 : Tension is the highest

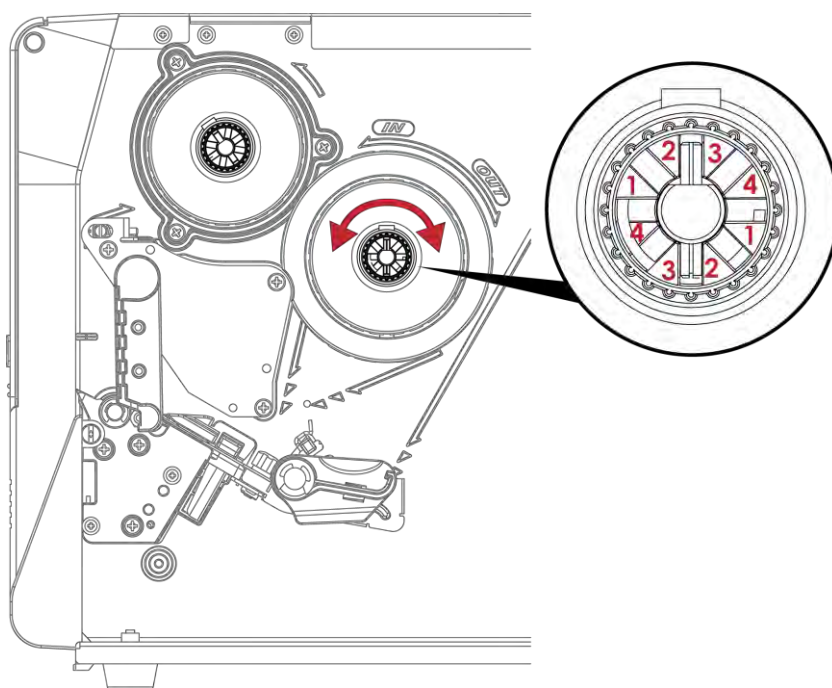
4 : Tension is the lowest

If the tension is so low that the ribbon does not move forward, you need to reduce the tension of the ribbon supply hub.

To set the tension, press in the knob and turn it clockwise or counterclockwise as required.

Increasing the tension of the ribbon rewind hub will remove any wrinkling of the ribbon during printing, which results from the use of different ribbon materials. (For details about the wrinkling/creasing of ribbons, see Section 6-6.)

If you are using a very narrow ribbon, the printer may not move the label stock forward (particularly with a ribbon that is less than 2" wide). In that case, reduce the tension by turning the knob of the ribbon supply hub counterclockwise.



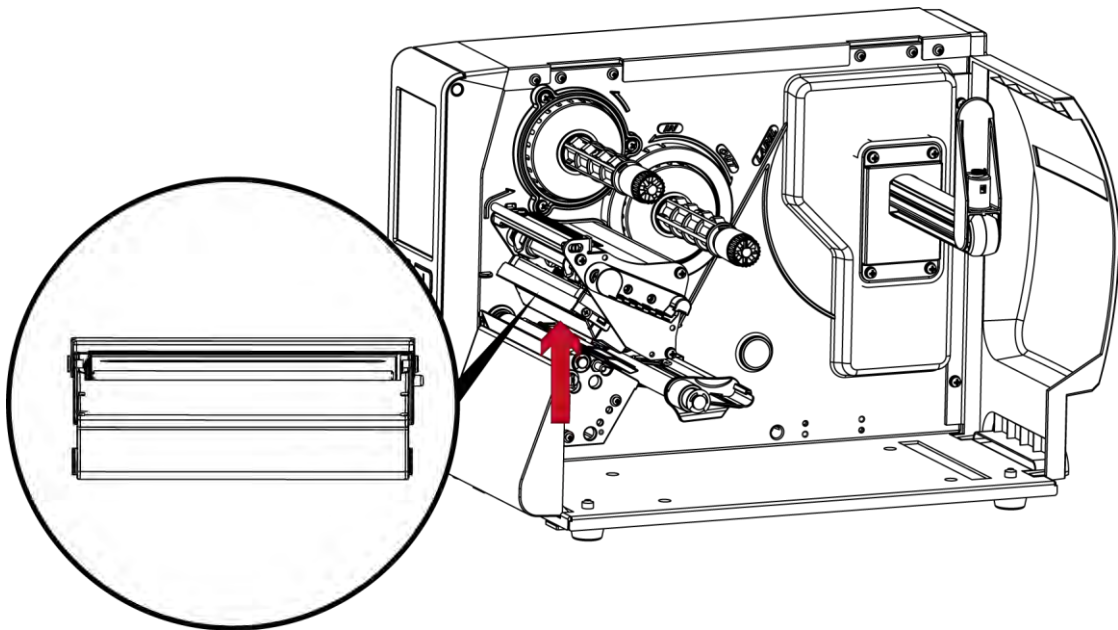
6.4 Cleaning the thermal print head

Dirt on the print head or ribbon may result in inadequate print quality (there are only partial images on the label). The printer cover should therefore be kept closed when possible.

Keeping dirt and dust away from the paper or labels ensures a good print quality and a longer lifespan of the print head.

Here is how you clean the print head:

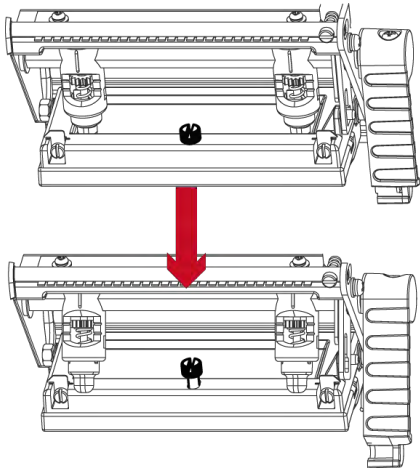
1. Switch off the printer.
2. Open the printer cover.
3. Remove the ribbon.
4. Release the print head by turning the print head release lever.
5. To remove any label residue or other dirt from the print head (see Red arrow), please use a soft lint-free cloth dipped in alcohol to wipe.



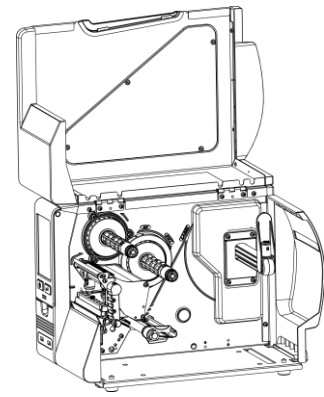
* The print head should be cleaned once a week.

* Please make sure that there are no metal fragments or other hard particles on the soft cloth used to clean the print head.

6.5 Adjusting the balance and print head tension

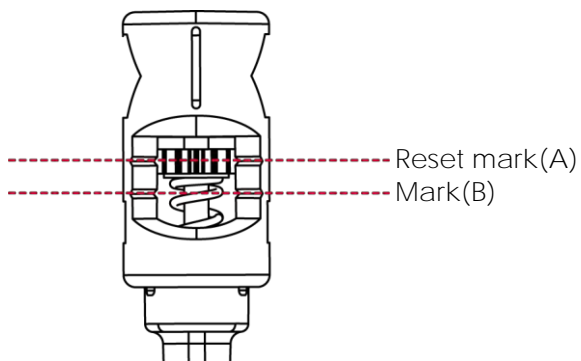
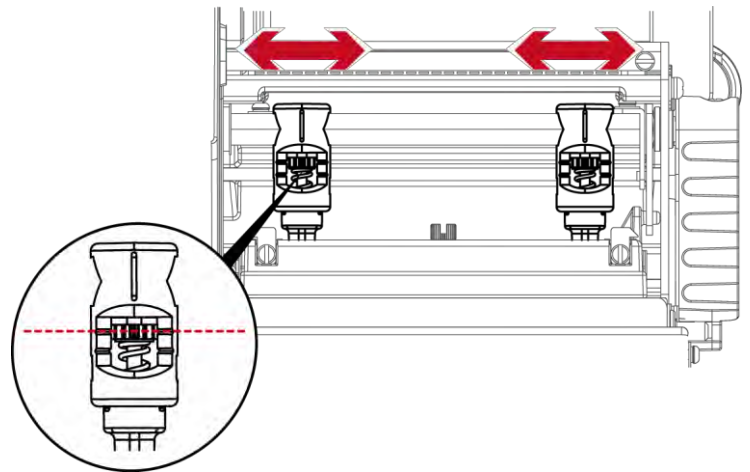


Open the printer cover.



using a screwdriver to loosen the screw.

When using a variety of label stock and ribbons, the ink may not be evenly distributed. If there is no printed image on one side of the paper, or the ribbon wrinkles, the print head pressure must be readjusted using the TPH spring boxes. Move the TPH spring boxes as shown in the illustration to change the print head pressure. The wider the label you are using, the further apart the TPH spring boxes must be moved away from each other. If there is no quality improvement, you need to change the pressure on the TPH spring boxes.



Turning the screw left increases the pressure, while turning it right reduces the pressure. Be sure not to turn the screw so that it goes below Mark(B).

6.6 Ribbon shield settings

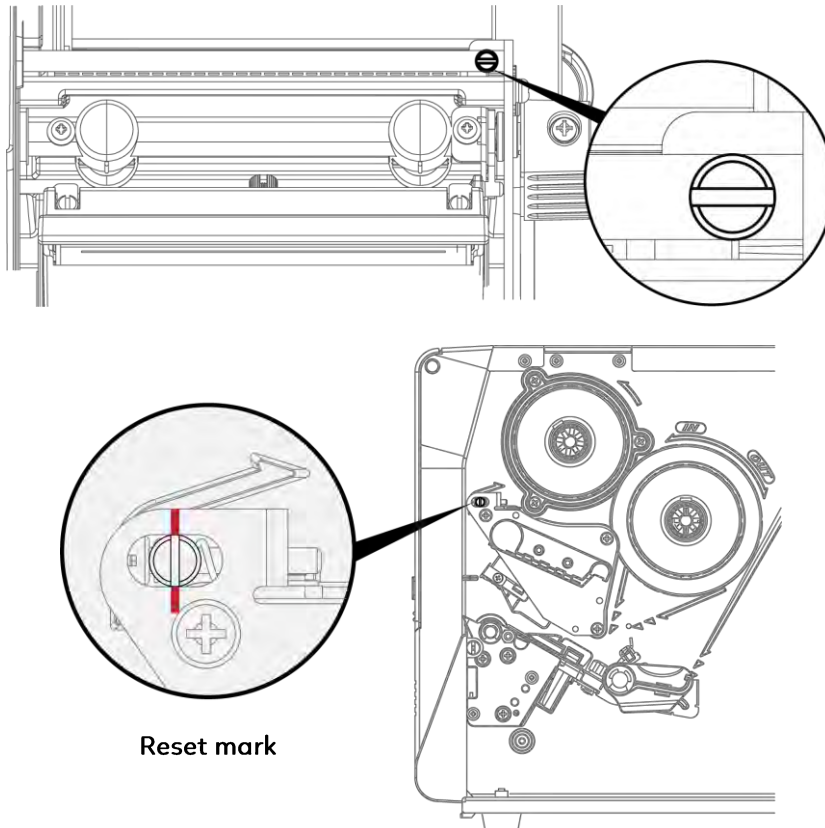
The use of different ribbon materials may cause wrinkling of the ribbon, which in turn affects the print result as illustrated by the examples in (a) and (b). To change the print quality, you can adjust the ribbon shield screws.

If your print result looks like the example in (a), you need to turn ribbon shield screw counterclockwise.

If your print result looks like the example in (b), you need to turn ribbon shield screw clockwise.

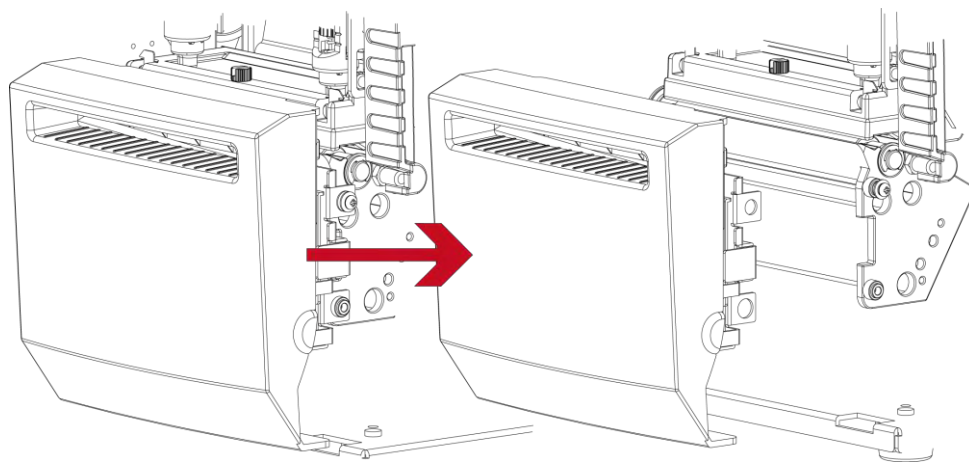


To keep track of the change in print quality, you should adjust the screws by half a turn at a time. Print a test page. If there is no improvement in the print result, turn the screw by another half turn. Do not turn the adjustment screw more than two full turns(360°).



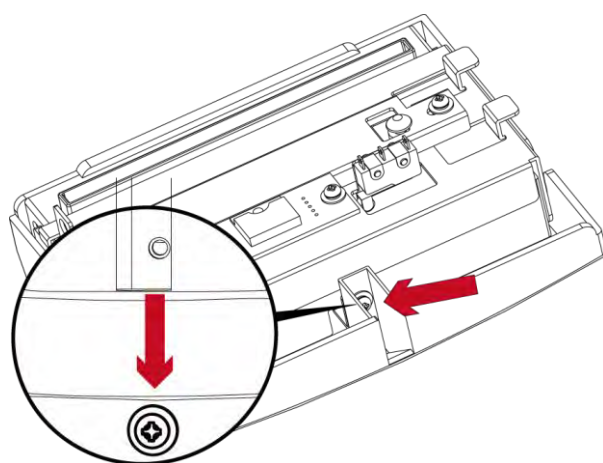
* If you adjust the screw by more than two full turns, the paper feed may no longer function correctly. In that case, unscrew the ribbon shield screws to align the reset mark and restart the adjustment process.

6.7 Cutter Jam

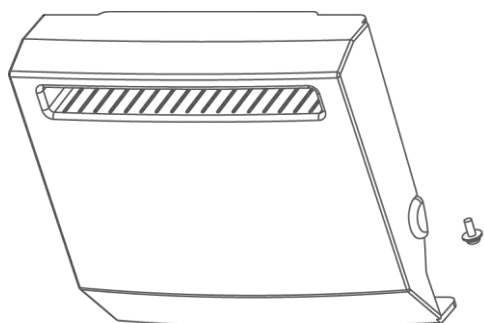


When the paper jam causes the cutter to not work normally, please turn off the power first

(Remove or install cutter refer to "accessories" in Section 5)



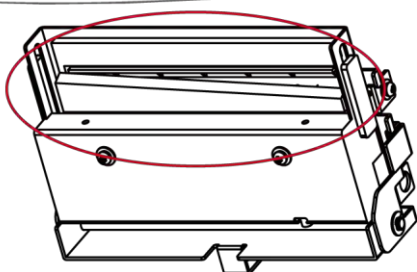
Unscrew the screw at the bottom of cutter.



Remove the cutter cover.

Clean and remove jammed paper.

Install the cutter back to the printer.



* Remember to switch off the printer before removing the CUTTER.

* The label medium should be at least 30 mm long to ensure correct functioning of the cutter.

6.8 Troubleshooting

Problem	Solution
The printer is switched on but the LED does not light up.	<ul style="list-style-type: none"> ◆ Check the power supply.
The LED lights up red and printing is interrupted.	<ul style="list-style-type: none"> ◆ Check the software settings (driver settings) or command codes. ◆ Look for the error alert in the table in Section 3.3. Error Alerts. ◆ Check whether the print mechanism is closed correctly. <p>Please see the Section 3.3</p>
The label stock passes through the printer but nothing is printed.	<ul style="list-style-type: none"> ◆ Please make sure that the label stock is loaded the right side up and that it is the suitable material. ◆ Choose the correct printer driver. ◆ Choose the correct label stock and a suitable printing mode.
The label stock jams during printing.	<ul style="list-style-type: none"> ◆ Clear the paper jam. Remove any label material left on the thermal print head and clean the print head using a soft lint-free cloth dipped in alcohol. <p>Please see the Section 6.1</p>
There is nothing printed on some parts of a label.	<ul style="list-style-type: none"> ◆ Check whether there is any label material or ribbon stuck to the thermal print head. ◆ Check for errors in the application software. ◆ Check whether the starting position has been set correctly.
There is nothing printed on part of a label or the printing quality is blurred.	<ul style="list-style-type: none"> ◆ Check the thermal print head for dust or other dirt. ◆ Use the internal “~T” command to check whether the thermal print head will carry out a complete print job. ◆ Check the quality of the print medium.
Printing position is incorrect.	<ul style="list-style-type: none"> ◆ Check whether there is paper or dust covering the sensor. ◆ Check whether the label stock is suitable. Contact your supplier. ◆ Check the paper guide settings.
Skipping labels during printing.	<ul style="list-style-type: none"> ◆ Check the label height setting. ◆ Check whether there is dust covering the sensor. ◆ Run the auto-calibration function or press the calibration button. <p>Please see the Section 3.2</p>
The printing quality is blurred.	<ul style="list-style-type: none"> ◆ Check the darkness setting. ◆ Check the thermal print head for dust or dirt. <p>Please see the Section 6.1</p>
The cutter does not cut off the labels in a straight line.	<ul style="list-style-type: none"> ◆ Check whether the label stock is positioned straight.
The cutter does not cut off the labels completely.	<ul style="list-style-type: none"> ◆ Check whether the label is more than 0.2 mm thick.
When using the cutter, the labels are not fed through or cut off incorrectly.	<ul style="list-style-type: none"> ◆ Check whether the cutter has been correctly installed. ◆ Check whether the paper guides are functioning correctly.
The label dispenser is not functioning normally.	<ul style="list-style-type: none"> ◆ Check whether there is dust on the label dispenser. ◆ Check whether the label stock is positioned correctly.



* If any problems occur that are not described above, please contact your dealer.

APPENDIX—SPECIFICATIONS

Model	GX4200i	GX4300i	GX4600i
Print Method	Thermal Transfer / Direct Thermal		
Resolution	203 dpi (8 dot/mm)	300dpi (12 dot/mm)	600dpi (24 dot/mm)
Print Speed	16 ips (406.4 mm/s)	12 ips (304.8 mm/s)	Up to 8 ips (203.2 mm/s)
Print Width	4.09" (104mm)	4.16" (105.7mm)	4.16" (105.6mm)
Print Length	0.16" (4 mm)** to 180" (4572 mm)	0.16" (4 mm)** to 100" (2540 mm)	0.16" (4 mm)** to 30" (762 mm)
Memory	Printer : 256MB Flash (128MB for user storage); 256MB SDRAM LCD display : 16GB		
Sensor Type	Adjustable reflective sensor and transmissive sensor, left aligned		
Media	Types: Continuous form, gap labels, black mark sensing, and punched hole; label length set by auto sensing or programming Width (Tear): 1" (25.4 mm) Min.; 4.64" (118 mm) Max. Width (Cutter): 4.61" (117 mm) Max. Width (Dispenser / Rewind): 4.64" (118 mm) Max. Thickness: 0.003" (0.06 mm) Min.; 0.01" (0.25 mm) Max. Label roll diameter: 8" (203.2 mm) Max. Core diameter: 1.5"-3" (38.1mm -76.2mm)		
Ribbon	Types: Wax, wax/resin, resin Length: 1476' (450 m) Max. Width: 1.18" (30 mm) Min.; 4.33" (110 mm) Max. Ribbon roll diameter: 3" (76.2 mm) Core diameter: 1" (25.4 mm)		
Printer Language	EZPL, GEPL, GZPL, GDPL auto switch		
Software	Label design software: GoLabel (for EZPL only) Driver: Windows 8 & 8.1, Windows 10, Windows Server 2008 R2, 2012, 2012 R2, 2016, 2019, MAC, Linux SDK: Win CE, .NET, Windows Vista, Windows 7, Windows 8 & 8.1, Windows 10, Android, Mac, iOS		
Resident Fonts	Bitmap fonts: 6, 8, 10, 12, 14, 18, 24, 30, 16X26 and OCR A & B Bitmap fonts 90°, 180°, 270° rotatable, single characters 90°, 180°, 270° rotatable Bitmap fonts 8 times expandable in horizontal and vertical directions Scalable fonts 90°, 180°, 270° rotatable		
Download Fonts	Bitmap fonts 90°, 180°, 270° rotatable, single characters 90°, 180°, 270° rotatable Asian fonts 90°, 180°, 270° rotatable and 8 times expandable in horizontal and vertical directions Scalable fonts 90°, 180°, 270° rotatable		
Barcodes	1-D Bar codes: China Postal Code, Codabar, Code 11, Code 32, Code 39, Code 93, Code 128 (subset A, B, C), EAN-8/EAN-13 (with 2 & 5 digits extension), EAN 128, FIM, German Post Code, GS1 DataBar, HIBC, Industrial 2 of 5, Interleaved 2-of-5 (I 2 of 5), Interleaved 2-of-5 with Shipping Bearer Bars, ISBT-128, ITF 14, Japanese Postnet, Logmars, MSI, Postnet, Plessey, Planet 11 & 13 digit, RPS 128, Standard 2 of 5, Telepen, Matrix 2 of 5, UPC-A/UPC-E (with 2 or 5 digit extension), UCC/EAN-128 K-Mart and Random Weight 2-D Bar codes: Aztec code, Code 49, Codablock F, Datamatrix code, MaxiCode, Micro PDF417, Micro QR code, PDF417, QR code, TLC 39, GS1 Composite		
Code Pages	CODEPAGE 437, 850, 851, 852, 855, 857, 860, 861, 862, 863, 865, 866, 869, 737		

	WINDOWS 1250, 1251, 1252, 1253, 1254, 1255 Unicode (UTF8, UTF16)
Graphics	Resident graphic file types are BMP and PCX, other graphic formats are downloadable from the software
Interface	Serial port: RS-232 (DB-9) USB Device port (B-Type) 3 USB Host ports (A-Type). 2 ports at the front panel, 1 port at the rear panel IEEE 802.3 10/100Base-Tx Ethernet print server (RJ-45)
Control Panel	Backlight 5" touch screen LCD supports on-board videos 1 Power on/off button with blue color LED backlight 1 Control key: FEED/PAUSE/CANCEL with dual color (green/red) LED backlight 1 Calibration button at rear panel
Real Time Clock	Standard
Power	Auto Switching 100-240VAC, 50-60Hz
Environment	Operation temperature: 41°F to 104°F (5°C to 40°C) Storage temperature: -4°F to 140°F (-20°C to 60°C)
Humidity	Operation: 30-85%, non-condensing. Storage: 10-90%, non-condensing.
Agency Approvals	CE(EMC), FCC Class B, CB, cUL, BSMI, BIS, KC, CCC, EAC (The safety certification marks may be different depending on sales regions.)
Dimension	Length: 460mm, Width: 269mm, Height: 309mm
Weight	30 lbs (13.6 Kg), excluding consumables
Options	Cutter module (User install) – Rotary cutter, Guillotine cutter, Perforation cutter, High Speed cutter, Thick Paper cutter Label dispenser + Internal rewinder module (Dealer install) BT 2.1 / BT 4.0 WiFi print server module (IEEE 802.11b/g/n) Applicator Interface (DSUB female 15-pin) RFID (UHF) R/W module (project option) External label unwinder / External label rewinder



* Specifications are subject to change without notice. All company and/or product names are trademarks and/or registered trademarks of their respective owners.

* Minimum print height and maximum print speed specification compliance can be dependent on non variables such as label type, thickness, spacing, liner construction, etc. Godex is pleased to test non minimum print height and maximum print speed capability.

* Due to GX4000i Series WiFi module message communication through LAN port, please make sure WiFi module has been removed when you want to use LAN port.

* The cutter is an optional accessory. If the cutter is installed, it is not suitable for children to approach.

APPENDIX—Communication Port Specifications

Pinout Description

- Serial Port

Default settings : Baud rate 9600, no parity, 8 data bits, 1 stop bit, XON/XOFF protocol and RTS/CTS

RS232 Housing(9-pin to 9-pin)				
DB9 Socket		DB9 Plug		
-	1	1	+5V, max 500mA	
RXD	2	2	TXD	
TXD	3	3	RXD	
DTR	4	4	N/C	
GND	5	5	GND	
DSR	6	6	RTS	
RTS	7	7	CTS	
CTS	8	8	RTS	
RI	9	9	N/C	
Computer		Printer		

- USB port

Computer Connector : Type A				
Pin No.	1	2	3	4
Function	VBUS	D-	D+	GND

Computer Connector : Type B				
Pin No.	1	2	3	4
Function	VBUS	D-	D+	GND

- Ethernet(RJ-45)

Pin No.	Fuction
1	T+
2	T-
3	R+
4	N/C
5	N/C
6	R-
7	N/C
8	N/C



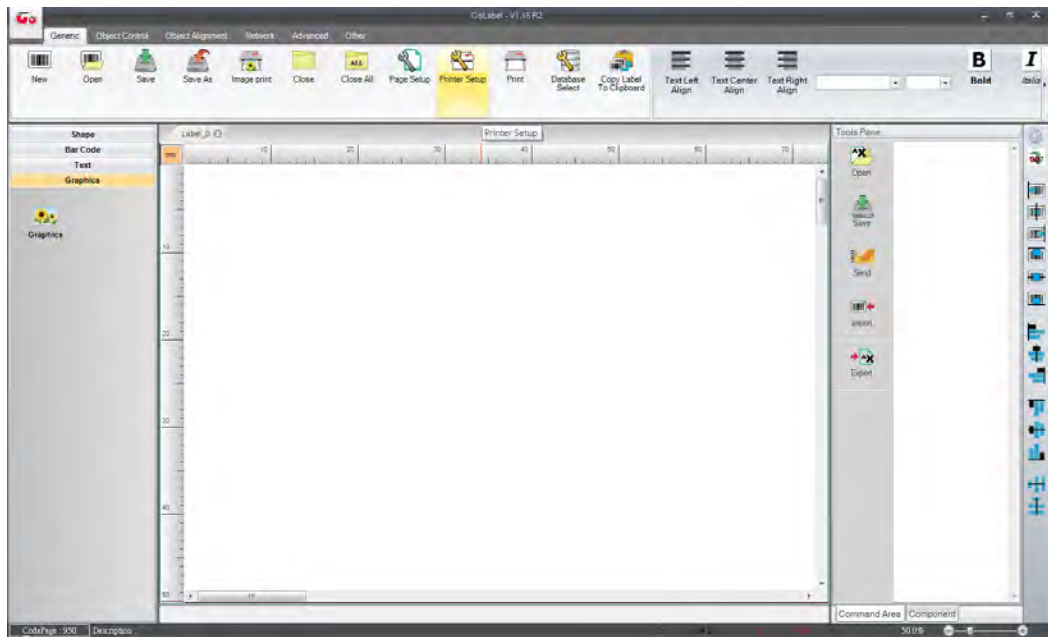
* The total current to the serial port may not exceed 500mA.

APPENDIX—WiFi quick Setting

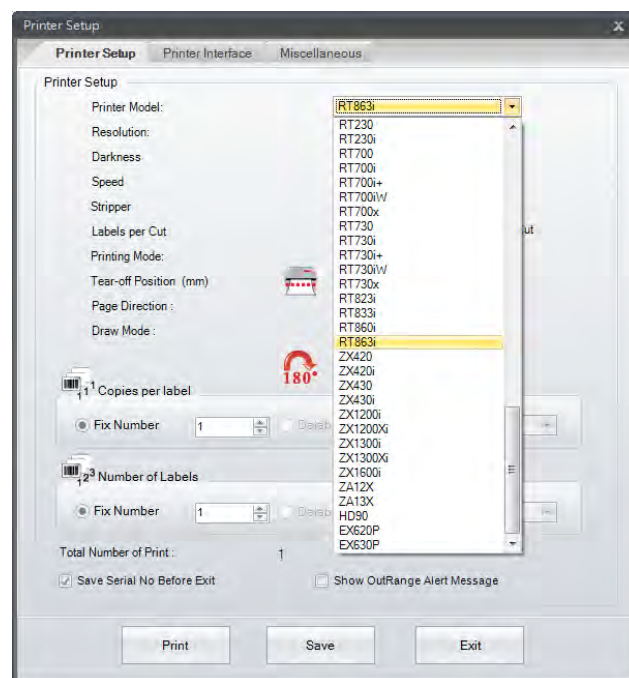
Wi-Fi Printer Sever Module Installation(Quick Setting)

Set up wireless network through GoDEX WiFi tool

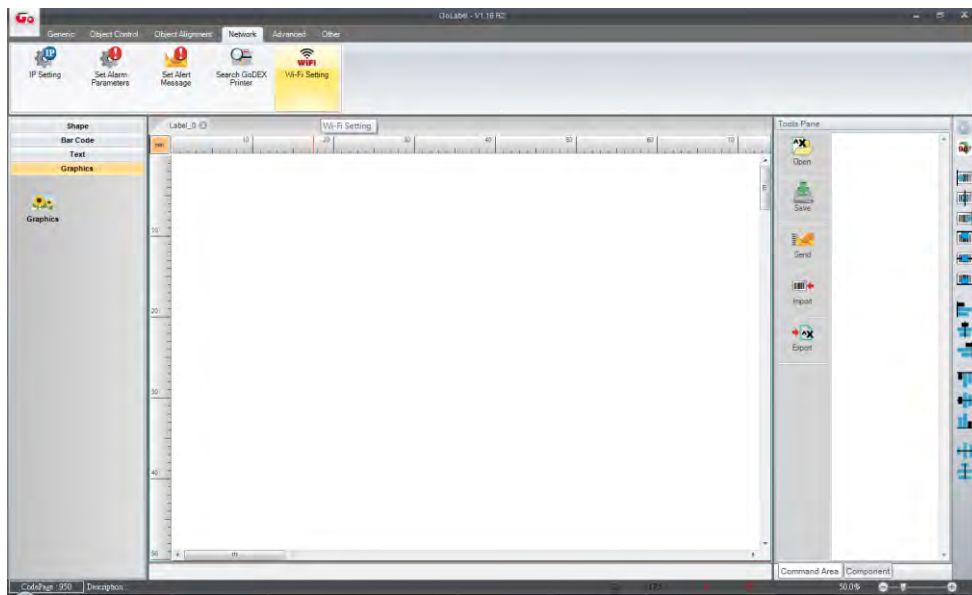
1. Turn on the printer,connect printer and computer by USB cable.
2. Start GoLabel.
3. “Generic”→”Printer Setup”.



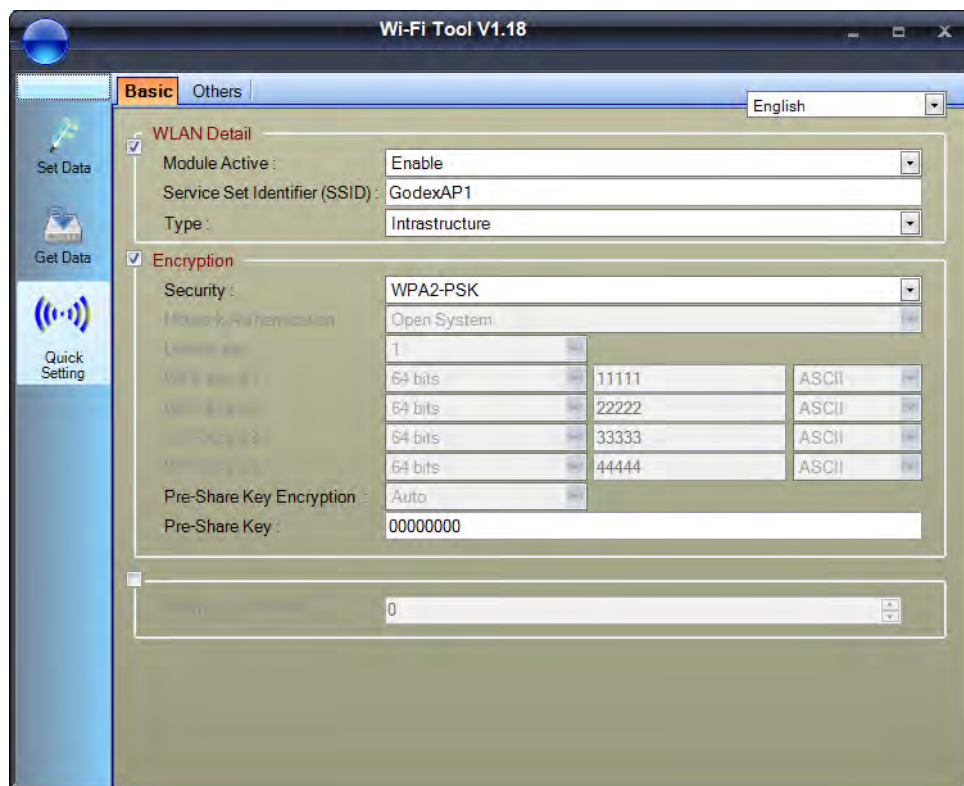
4. Select printer model (Wi-Fi supported models).



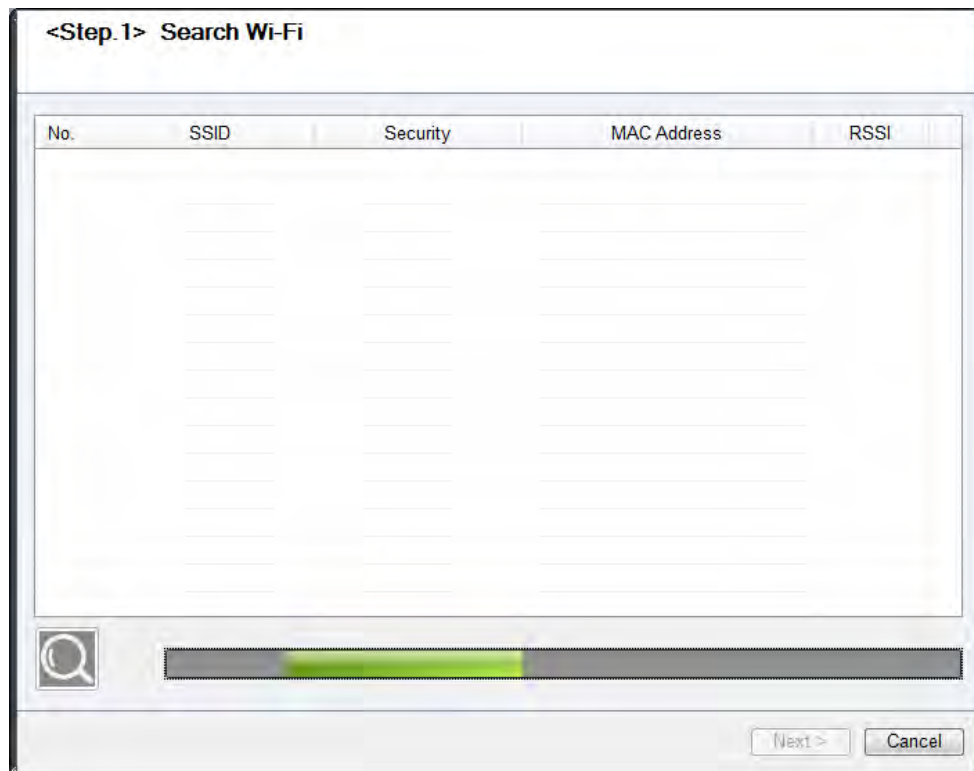
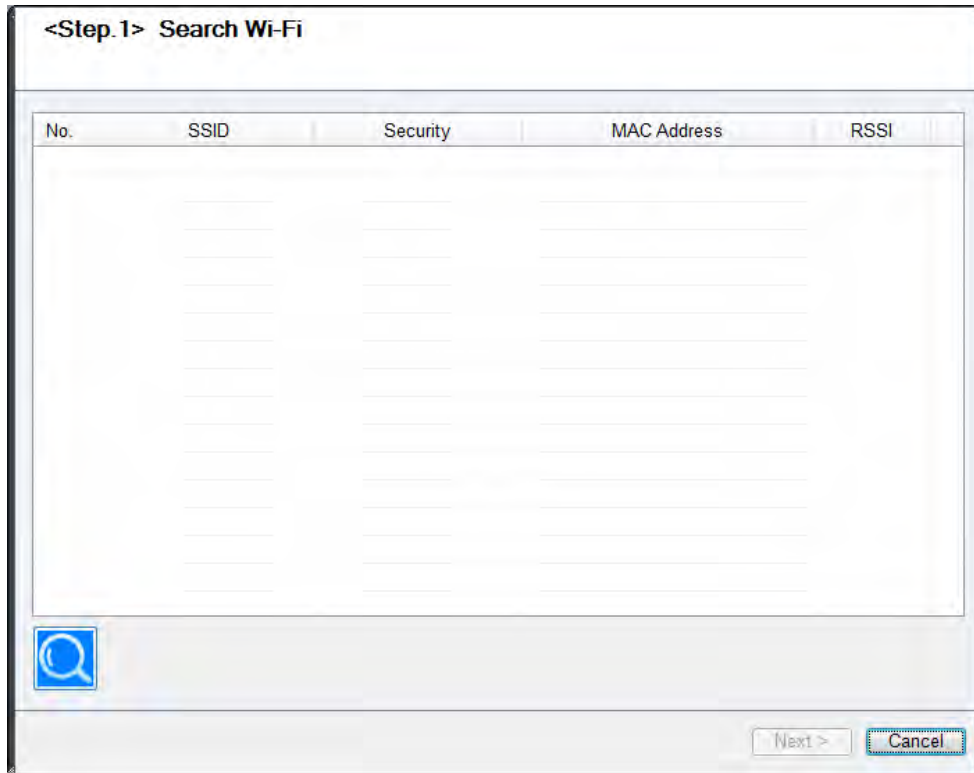
5. Click "WiFi Setting" icon.



6. Click "Quick Setting" icon.




7. Click the Search button.



8. Select server and click **next** button.

<Step.1> Search Wi-Fi

No.	SSID	Security	MAC Address	RSSI
00	MXAP	None	D4:8C:B5:BE:AD:05	-44
01	WiFiAP	WPA2-PSK	D6:8C:B5:BE:AD:05	-44
02	WLAN51111	WEP	D2:8C:B5:BE:AD:05	-44
03	WIFIPRINTER1	None	DE:8C:B5:BE:AD:05	-44
04	GDX-BYOD	None	24:DE:C6:97:57:B0	-54
05	GDX-Guest	None	24:DE:C6:97:57:B2	-54
06	GDX-test	WPA2-PSK	24:DE:C6:97:57:B3	-56
07	GDX-BYOD	None	24:DE:C6:97:57:80	-62
08	GDX-Guest	None	24:DE:C6:97:57:82	-62
09	GDX-test	WPA2-PSK	24:DE:C6:97:57:83	-62
10	HUAWEI-B525	WPA2-PSK	10:B1:F8:14:A2:F4	-70
11	GodexAP1	WPA-AUTO	00:50:7F:4A:24:61	-72
12	WLAN511010	None	00:50:7F:4A:24:60	-74
13	ABC123	None	00:50:7F:4A:24:63	-74
14	MXAPWPA2PER	None	00:50:7F:4A:24:62	-76
15	GDX-BYOD	None	24:DE:C6:97:57:60	-78
16	GDX-Guest	None	24:DE:C6:97:57:62	-78




9. Enter the **password** set on the server side and click the **Setting** button.

<Step.2> WiFi Setting

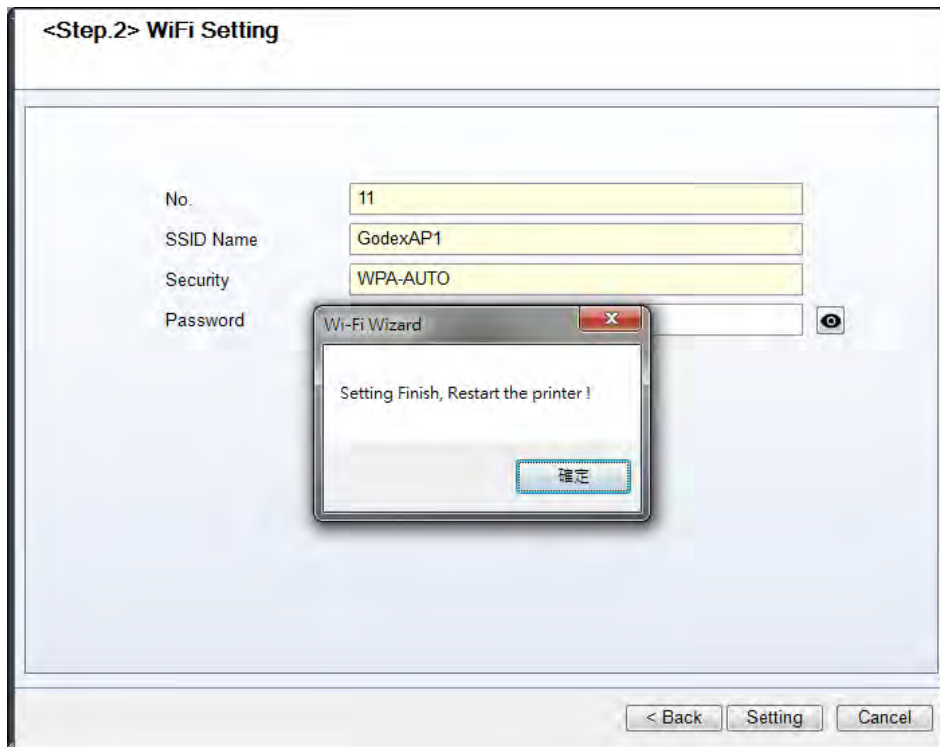
No.

SSID Name

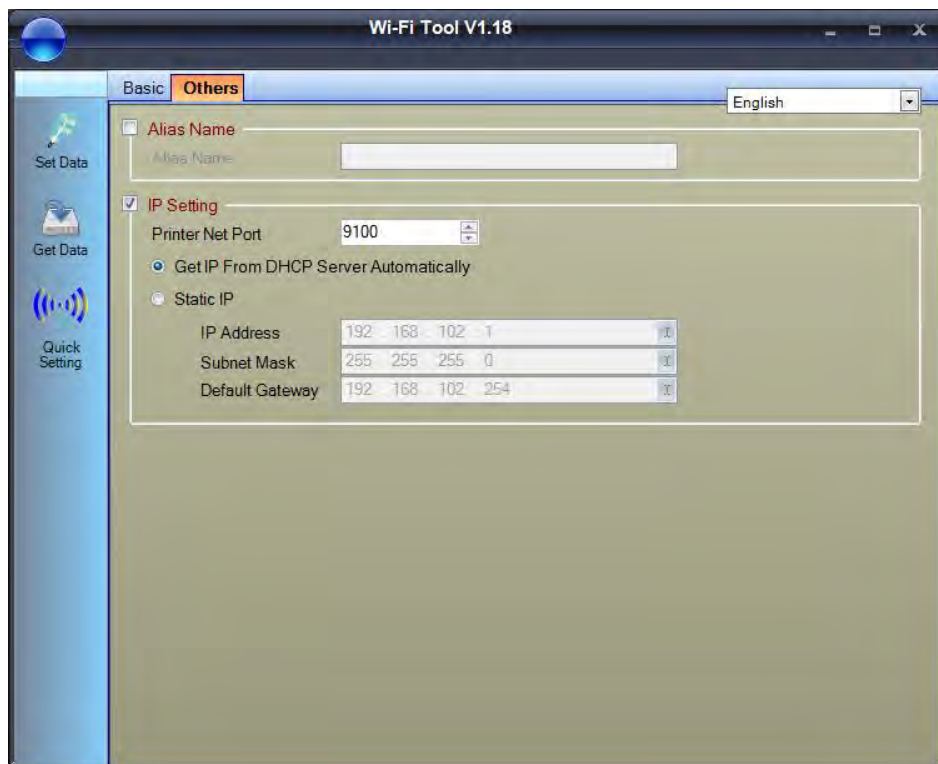
Security

Password 

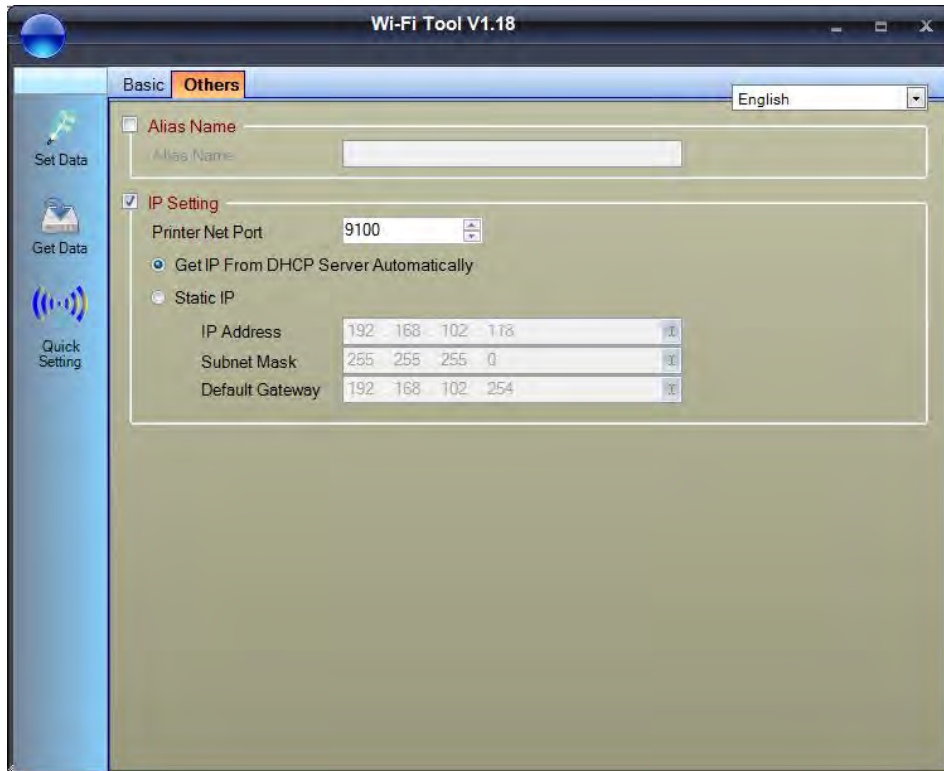
10. After the setting succeeded, a prompt will pop up and the printer will restart.



11. Select the "Other" tab and click the "Get Data" icon after selecting "IP Settings".



12. After remembering the IP address, open the “Printer Settings” window.



13. Select the “Printer Interface” tab, fill in the IP address and click “Save” to complete the setting.

